VIVA® PLAST

ТЕХНИЧЕСКИ КАТАЛОГ

TECHNICAL CATALOGUE



ВЪВЕДЕНИЕ

Профилът VIVAPLAST произвеждан от фирма "ВИАС" ЕООД със седалище град Шумен е разработен, конструиран и изпитан с помощта на инженери от немския институт в Розенхайм.

Системата отговаря на изискванията на EN 12608 разработен от Европейския комитет за нормиране на ПВЦ Системи. Самият той се произвежда с най-новото оборудване предлагано от водещите фирми "Greiner Extrusion" и "Krauss Maffei" на световния пазар.

Напълно автоматизираният процес на производство гарантира високото качество, чиито контрол се извършва, чрез специално разработена програма от Института на фирма "Greiner Extrusion" – GETU.

За първи път в България се използват най-модерните матрици със специално покритие – така наречените "POWER TOOLS".

Повърхността на профилите VIVAPLAST е с най-висок клас на блясък и абсорбираща способност на светлината.

Използваните висококачествени материали без съдържание на олово, гарантират екологично и биологично безвреден профил, отговарящ на нормите за чиста околна среда.

Профилите VIVAPLAST изложени на драстични амплитудни атмосферни условия (влажност, средни месечни температури над 35°C и -10°C, променливо атмосферно налягане, киселинни дъждове) запазват невредима своята цялост, повърхност, блясък и цвят.

INTRODUCTION

The VIVAPLAST profile, produced by VIAS Ltd., headquarters in Shumen is developed, constructed and tested with the cooperation of Engineers from Rosenheim Institute in Germany.

The system is in compliance with the requirements of EN12608 of the European Committee for PVC systems. It is produced with the newest equipment, produced by worldwide leaders in this area – Greiner Extrusion and Krauss Maffei.

Completely automotive production process guarantees high quality which is monitored by GETU program, exclusively developed by Greiner Extrusion Ltd.

The so called POWER TOOLS, the state-of-the-art dies, covered with a special finish layer are being used for the first time in Bulgaria.

The surface of the VIVAPLAST profiles is to the highest gloss class and light-absorbing capacity.

All materials used, of high quality with no lead content, serve as a guarantee for ecologically and biologically harmless profile, corresponding to all environment protection norms.

Whenever the VIVAPLAST profiles are exposed to climatic variables of drastic amplitudes (humidity, average month temperatures above +35°C and below -10°C, variable atmospheric pressure, acid rains) they always preserve their complete structure, surface, gloss and colour.



ВИАС

ВИАС ЕООД ви представя новата система за прозорци VIVAPLAST 8700.

VIVAPLAST 8700 е открояваща се система с конструктивна ширина от 85 mm. Първокласното качество както и многокамерната техника на профила имат грижата за възможно най-добрата топлоизолация. Системата е конструирана така, че в комбинация с правилно избраният стъклопакет, да намали консумацията на енергия за отопление и/или охлаждане до 70 %.

Техническа спецификация на седем камерната система VIVAPLAST при стандартна комбинация е:

- Конструктивна ширина – 85 мм
- Седем камерна система
- Остъкляването може да бъде от 32 мм, 36 мм и 44 мм
- Опция за двоен и троен стъклопакет
- Коефициент на топлопреминаване на профил – Uf = 0,81W/m2K
- коефициент на топлопреминаване на прозорец- Uf = 0,63 W/m2K
- клас по водонепропускливост – 8A и 7B
- клас по устойчивост на вятър – C2
- носимоспособнос т на защитните устройства на натоврване – клас 4
- въздухопропускливост – клас 4
- претеглен индекс на изолация от въздушен шум – Rw (C; Ctr) = 35 (-2; -5) dB

Системата е конструирана с централен уплътнител. Централният уплътнител значително подобрява качеството на прозорците и предотвратява образуването на нежелани явления като проникването на вода, корозия на обкова, изпотяване на рамката и крилото. Какво представлява централния уплътнител? Казано по-просто, трети уплътнител (така наречената функционална фуга) разделя района между крилото и касата на прозореца на две камери – външна (студена и влажна) и вътрешна (топла и суха).

Предимства на системата с централен уплътнител:

- изключителна водонепропускливост при дъжд, без ограничения на височината на монтиране на прозореца
- Увеличаване на звукоизолиращите свойства, проникващ отвън навътре
- Всички метални елементи на обкова са монтирани в сухата зона зад централния уплътнител, което ясно повишава жизнения им цикъл.

VIAS Ltd. is happy to present you its new VIVAPLAST 8700 window system.

VIVAPLAST 8700 stands out with a constructive width of 85 mm. The excellent insulation is guaranteed by its first class quality and the multi-chamber profile. The system is designed in such a way, that if suitable glazing is used, the heating / cooling energy consumption may be decreased up to 70 %.

Technical specification of VIVAPLAST seven-chamber system, at standard combination:

- Constructive width – 85 mm.
- Seven-chamber system
- Accommodates glazing with thickness – 32 mm., 34 mm. and 44 mm.
- Option for a double or triple glazing
- Profile thermal transmittance value – Uf = 0,81W/m2K
- Window thermal transmittance value – Uf = 0,63 W/m2K
- Water tightness class – 8A and 7B
- Resistance to wind load class – C2
- Carrying capacity of the protective devices – class 4
- Air permeability – class 4
- Weighted Sound Reduction Index Rw (C; Ctr) = 35 (-2; -5) dB

The window system is constructed with a central seal. The central seal significantly improve the windows quality and prevents unwanted events such as water penetration, hardware corrosion, frame and wing fog. What is a central seal? Simply said, this is a third seal (the so-called functional joint) separating the area between the wing and the window frame into two chambers – external (cold and wet) and internal (warm and dry).

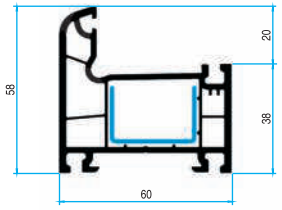
Advantages of a system with a central seal:

- Exceptional water impermeability when raining, no restrictions on mounting height for the window
- Improved noise insulation features, coming from outside
- All metal elements of the hardware are mounted in the dry area above the central seal, proven to increase their life span.

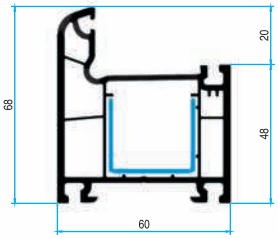
СИСТЕМА / SYSTEM 6300

VIVA® PLAST

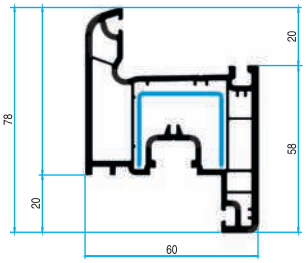
КАСА / FRAME 63020



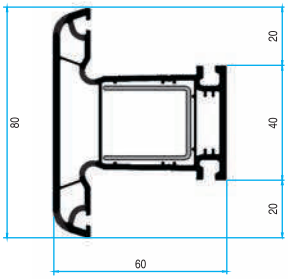
КАСА / FRAME 63030



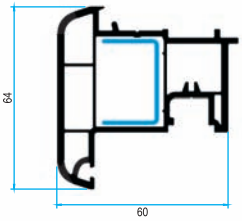
КРИЛО ПРОЗОРЕЦ / SASH 63040



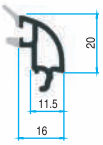
СТАТИЧЕН КЕМПФЕР / MULLION 63050



ЛЕТЯЩ КЕМПФЕР / OVERHUNG 63080



СТЪКЛОДЪРЖАТЕЛ / GLASS BEAD 24 mm 63090



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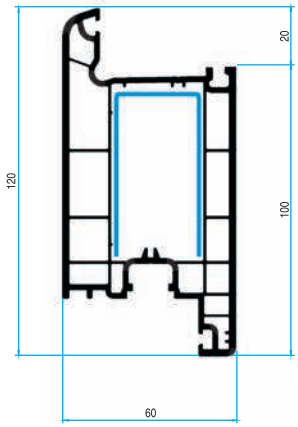

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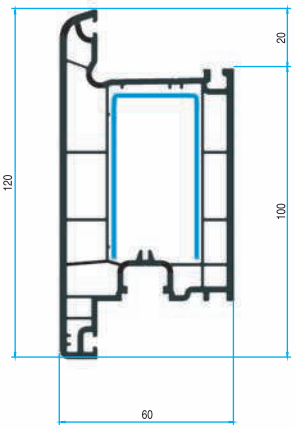

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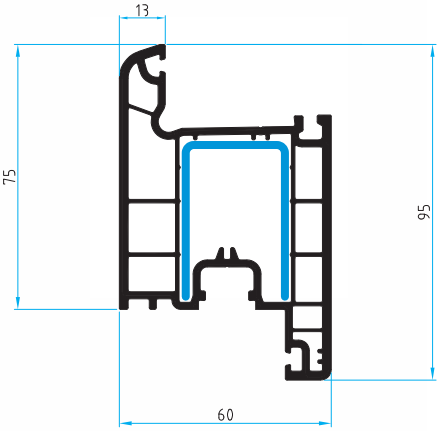
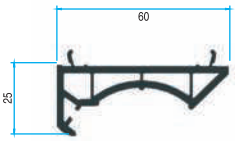
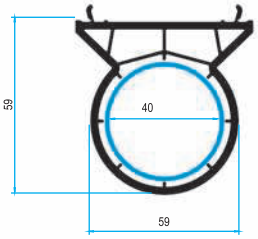


АДАПТОР ТРЪБА / PIPE ADAPTOR PROFILE 63100



ТРЪБА / PIPE PROFILE 63110

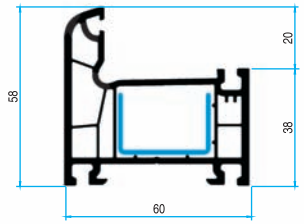


СЪЕДИНИТЕЛ / COUPLING PROFILE 63120

СИСТЕМА / SYSTEM
6400

VIVA® PLAST

КАСА / FRAME 64020



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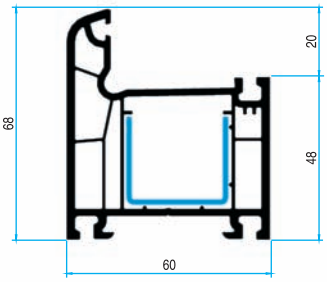

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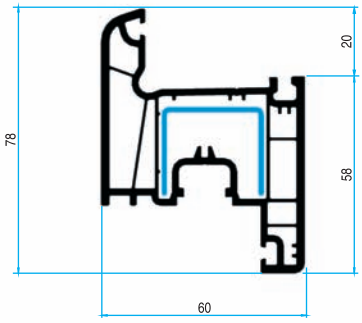
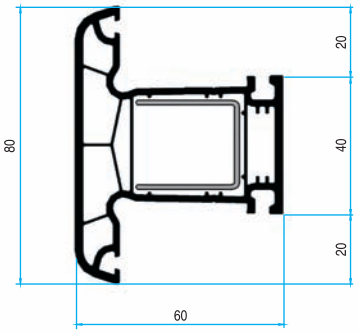
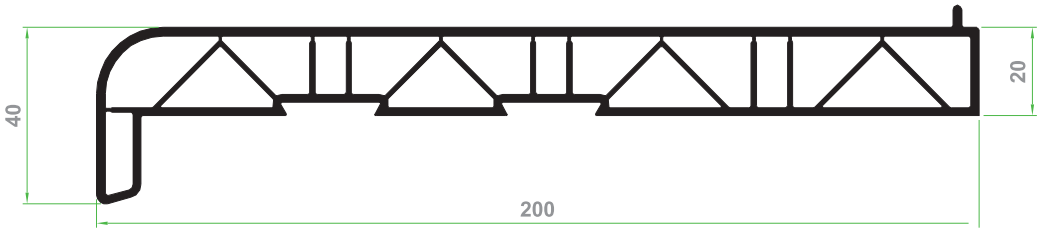


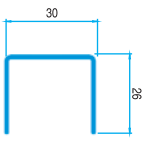
СТАТИЧЕН КЕМПФЕР / MULLION 64050



ПОДПРОЗОРЕЧНА ДЪСКА / SILL 63200

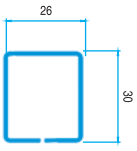


S-519TRE02



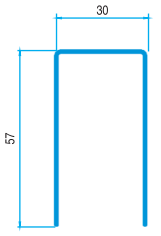
Дебелина Thickness a [mm]	Приблизително тегло Weight [kg/m]
1,2	0,72
1,5	0,90

S-519TRE03



Дебелина Thickness a [mm]	Приблизително тегло Weight [kg/m]
1,2	0,96
1,5	1,2

S-519TRE04

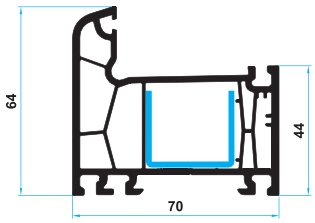


Дебелина Thickness a [mm]	Приблизително тегло Weight [kg/m]
1,2	1,29
1,5	1,62

СИСТЕМА / SYSTEM 7500

VIVA® PLAST

КАСА / FRAME 75030



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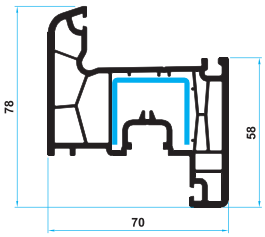
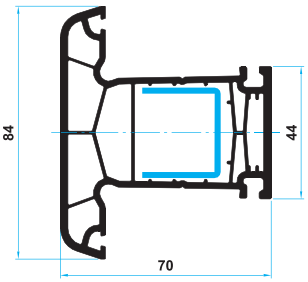
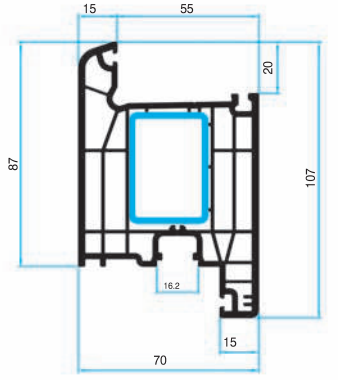


ДЕЛИТЕЛ / MULLION 75050



КРИЛО ВРАТА НАВЪТРЕ / DOOR SASH INSIDE 75060



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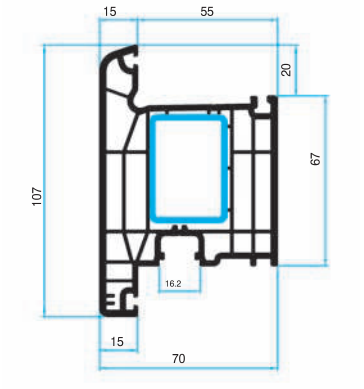
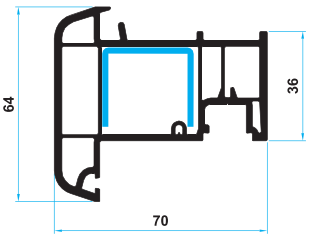
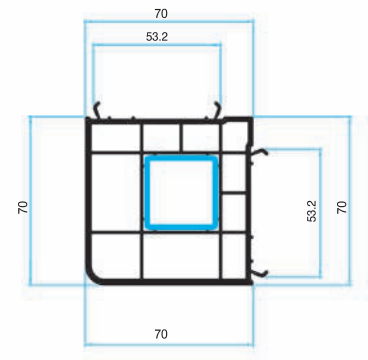


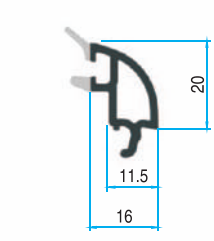
ЛЕТЯЩ КЕМПФЕР / OVERHUNG 74080



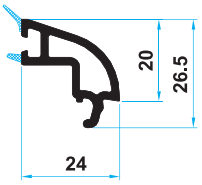
КОЛОНА 90° / POLE 90° 75130



СТЪКЛОДЪРЖАТЕЛ / GLASS BEAD 32 mm 63090



СТЪКЛОДЪРЖАТЕЛ / GLASS BEAD 24 mm 75090



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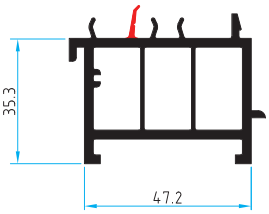
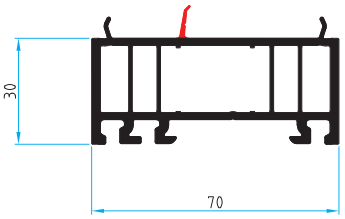


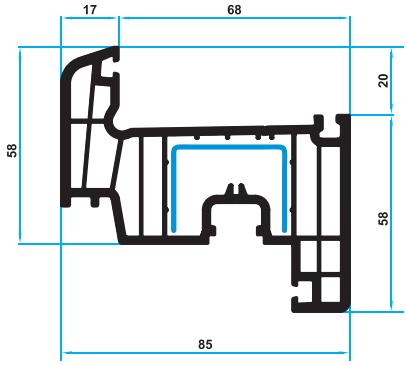
УДЪЛЖИТЕЛ ЗА КАСА / FRAME EXTENSION 75300



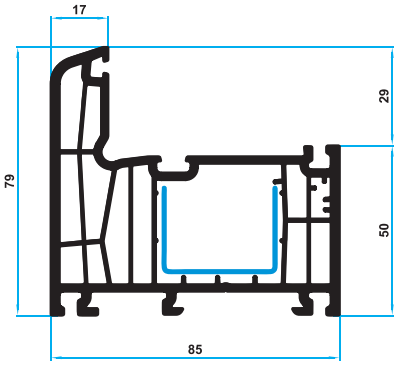
СИСТЕМА / SYSTEM
8700

VIVA® PLAST

КРИЛО ПРОЗОРЕЦ / SASH 87040



КАСА / FRAME 87030



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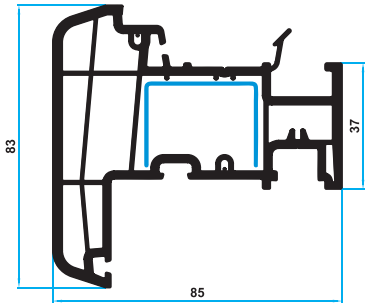

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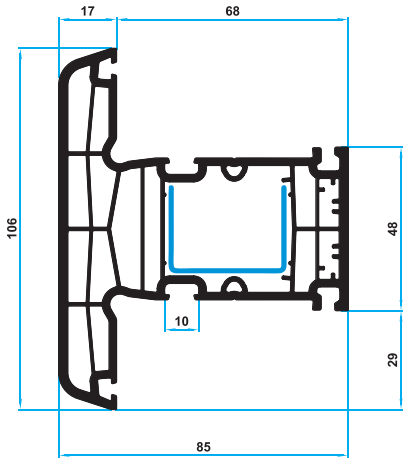
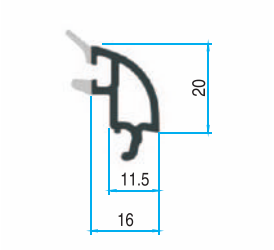
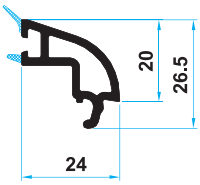


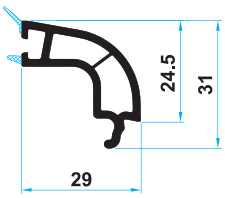
СТЪКЛОДЪРЖАТЕЛ / GLASS BEAD 44 mm 63090

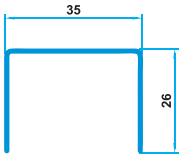


СТЪКЛОДЪРЖАТЕЛ / GLASS BEAD 36 mm 75090



СТЪКЛОДЪРЖАТЕЛ / GLASS BEAD 32 mm 87090

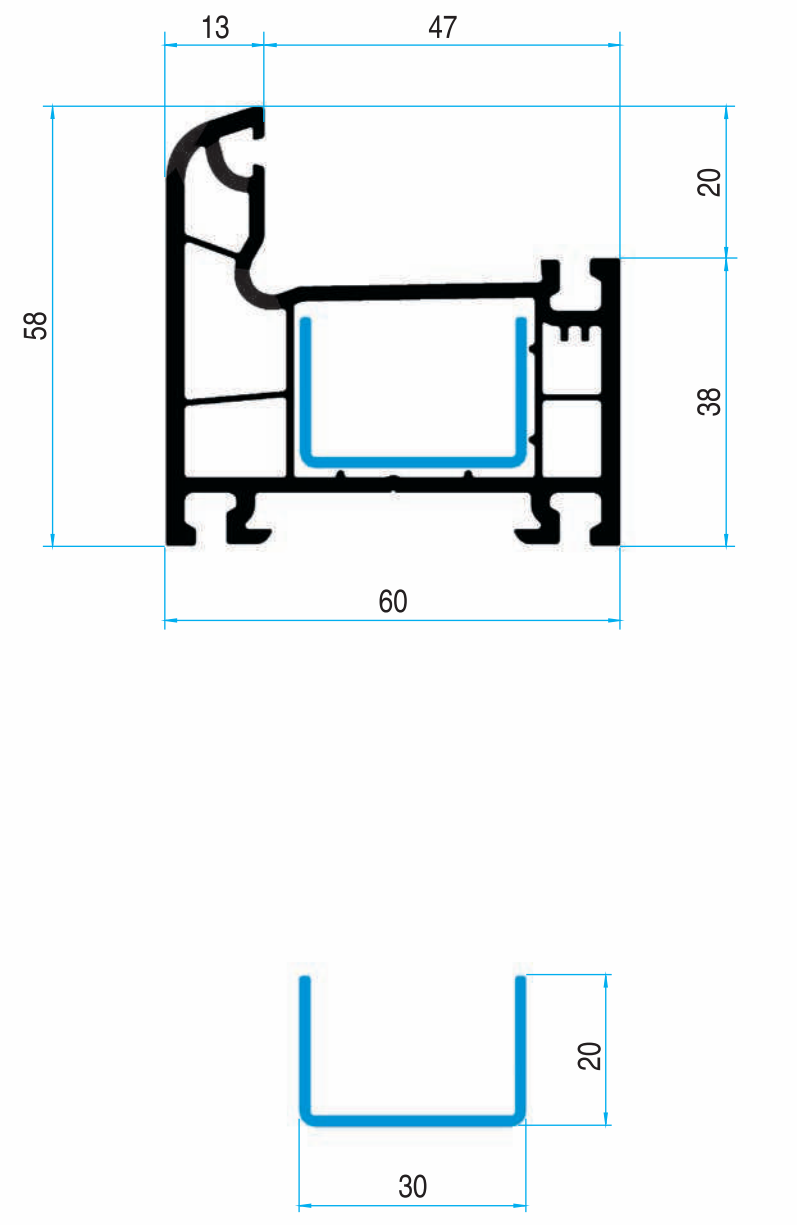




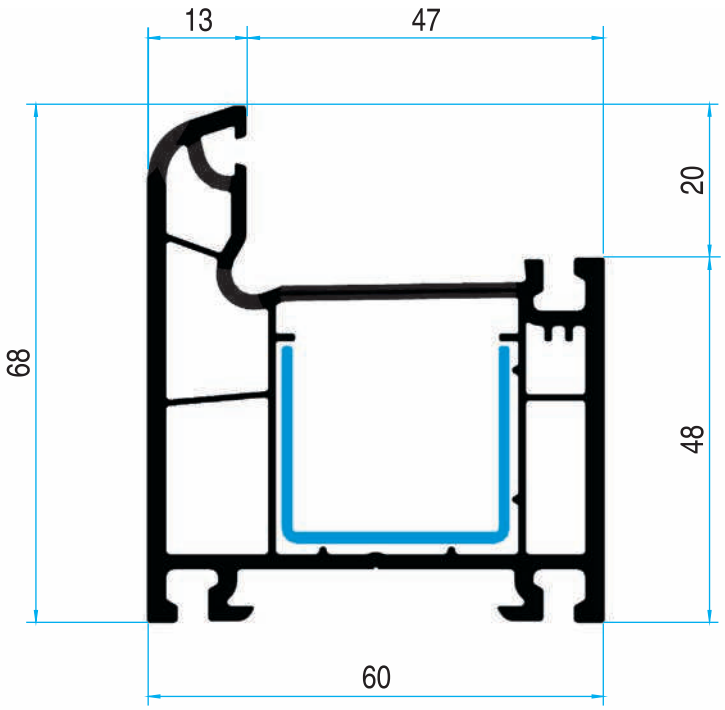
Дебелина Thickness a [mm]	Приблизително тегло Weight [kg/m]
1,5	0,87

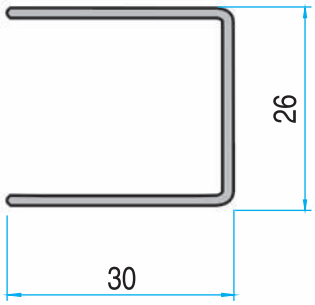
СИСТЕМА / SYSTEM
6300

VIVA® PLAST

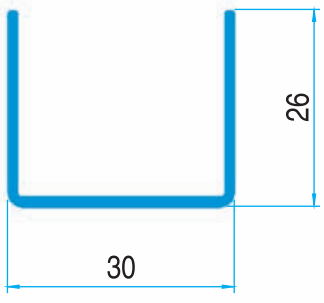


Дебелина Thickness a [mm]	Приблизително тегло Weight [kg/m]
1,2	0,60
1,5	0,76

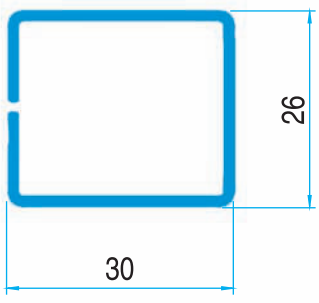




Дебелина Thickness a [mm]	Приблизително тегло Weight [kg/m]
1,2	0,72
1,5	0,90



Дебелина Thickness a [mm]	Приблизително тегло Weight [kg/m]
1,2	0,72
1,5	0,90



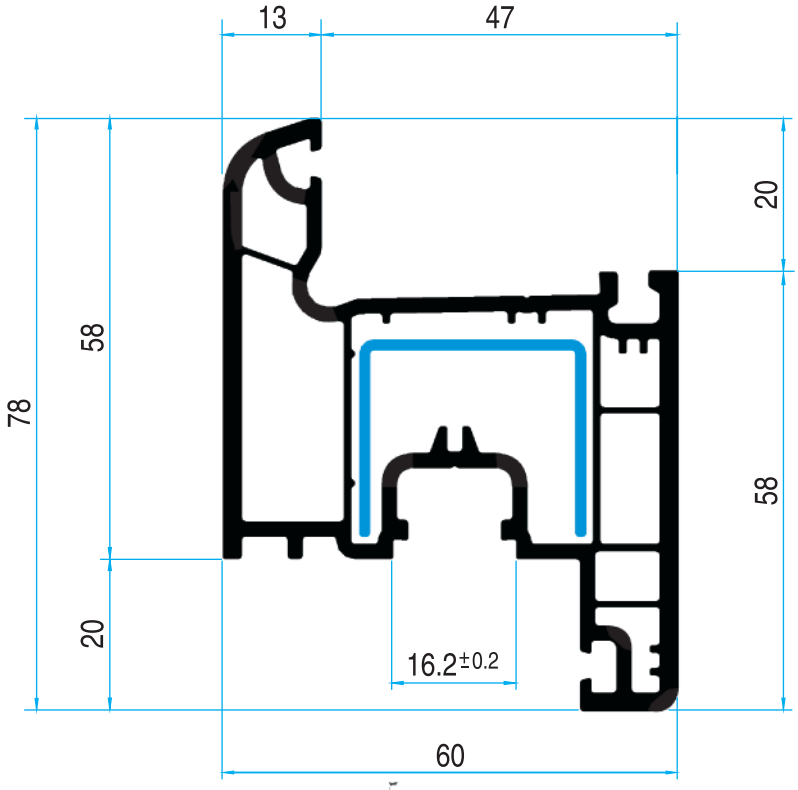
Дебелина Thickness a [mm]	Приблизително тегло Weight [kg/m]
1,2	0,96
1,5	1,2

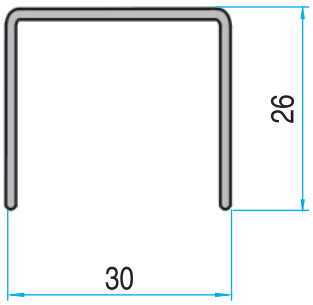
VIVA® PLAST

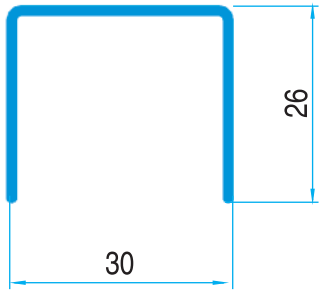
НОМЕР / CODE 63040

КРИЛО ПРОЗОРЕЦ
СТВОРКА
SASH PROFILE
FLUEGEL

МАЩАБ SCALE 1:1







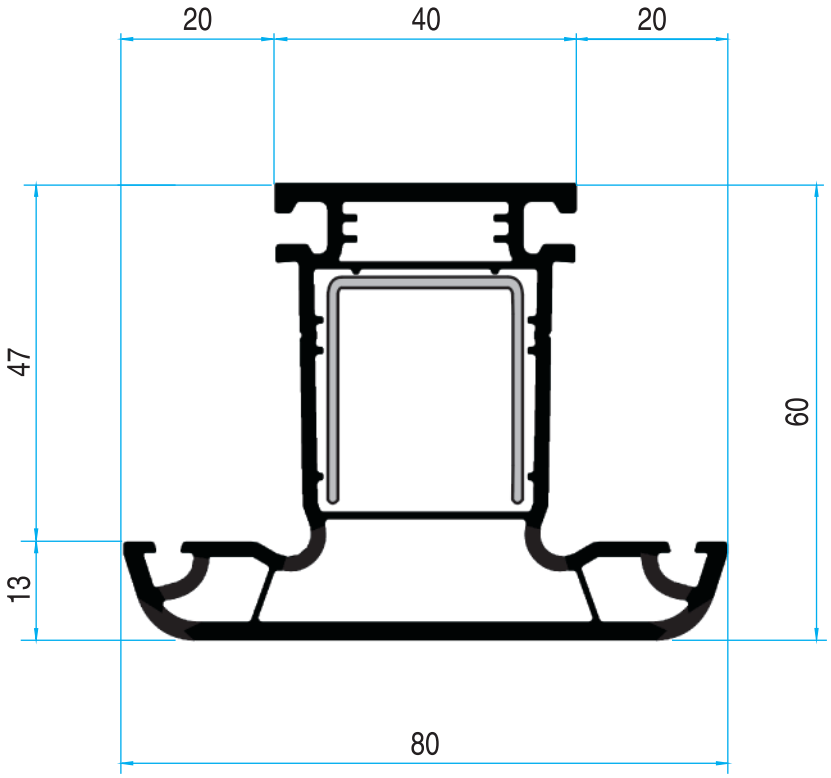
Дебелина Thickness a [mm]	Приблизително тегло Weight [kg/m]
1,2	0,72
1,5	0,90

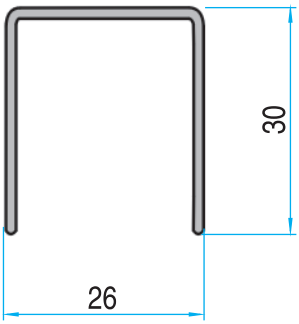
VIVA® PLAST

НОМЕР / CODE 63050

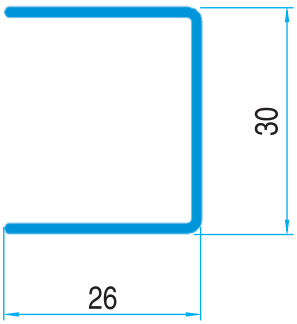
СТАТИЧЕН КЕМПФЕР
ИМПОСТ
MULLION PROFILE
KAEMPFER

МАЩАБ SCALE 1:1

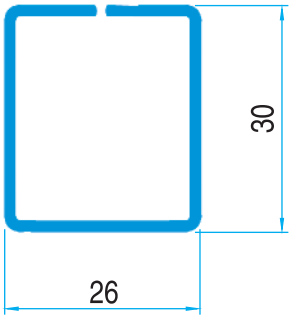




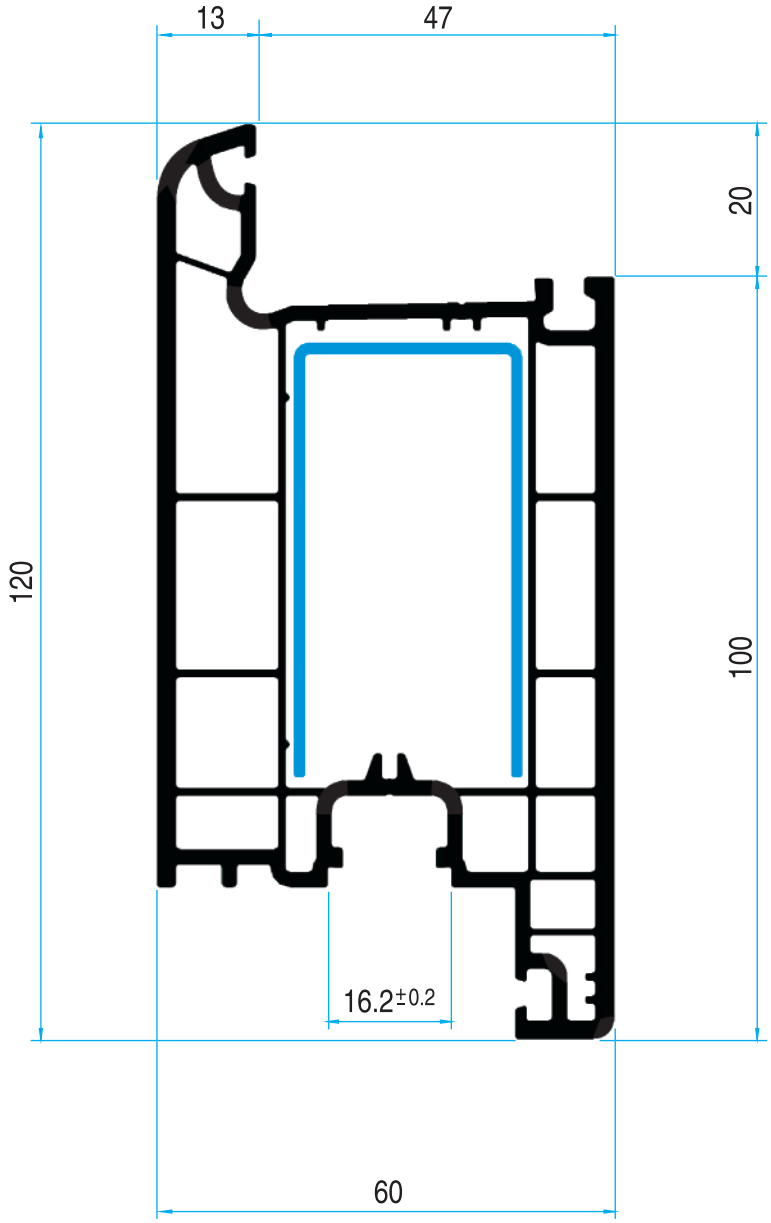
Дебелина Thickness a [mm]	Приблизително тегло Weight [kg/m]
1,2	0,72
1,5	0,90

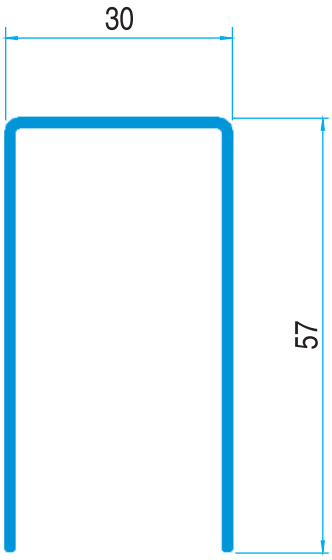


Дебелина Thickness a [mm]	Приблизително тегло Weight [kg/m]
1,2	0,72
1,5	0,90

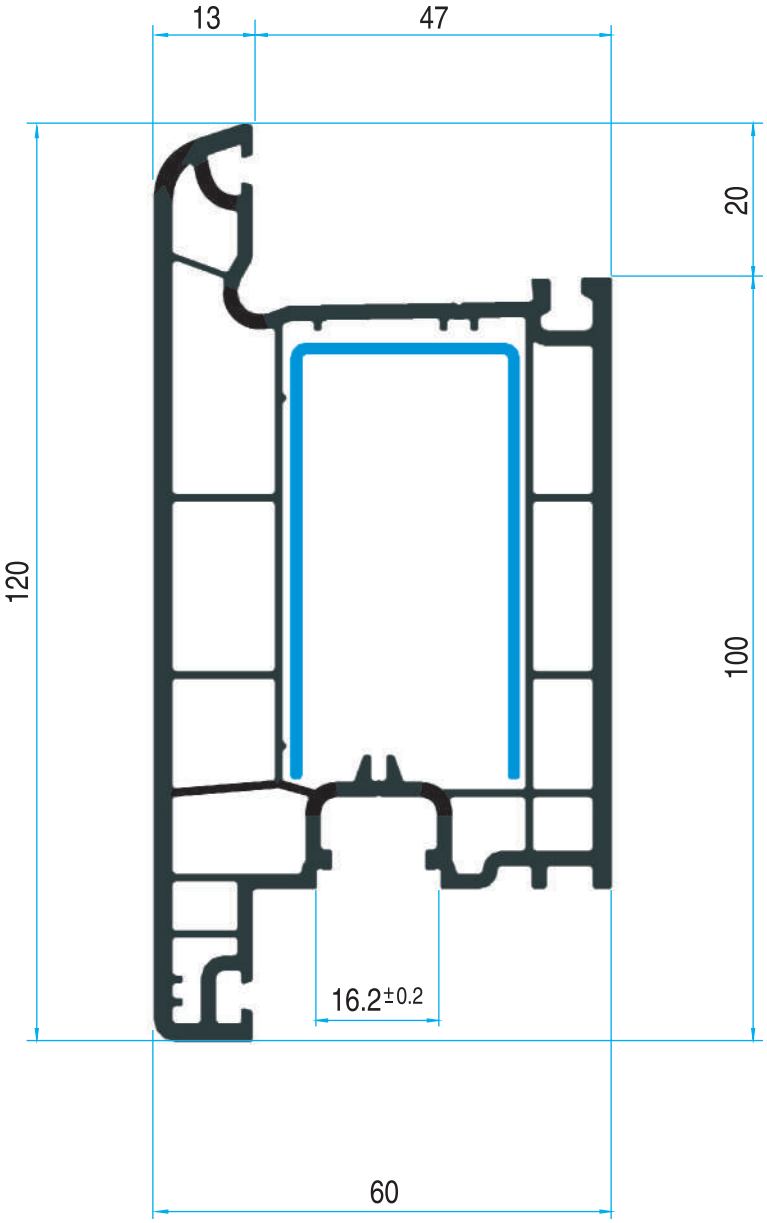


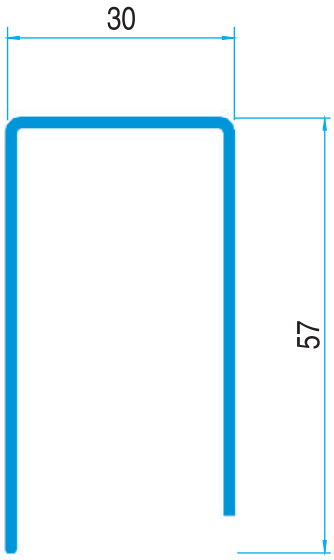
Дебелина Thickness a [mm]	Приблизително тегло Weight [kg/m]
1,2	0,96
1,5	1,2



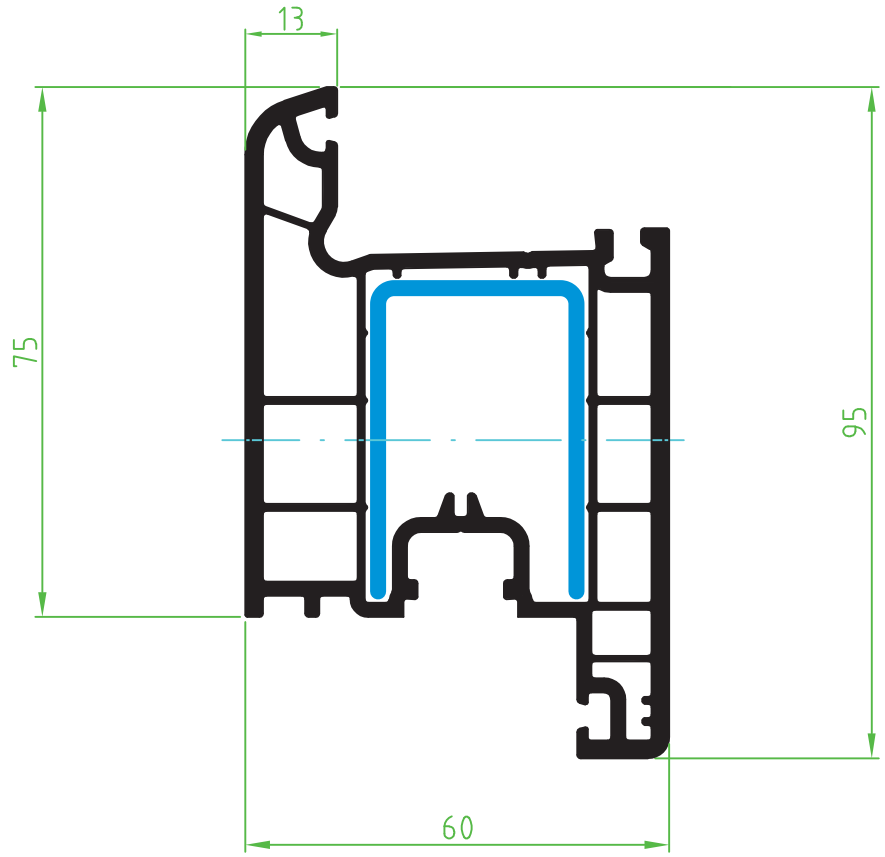


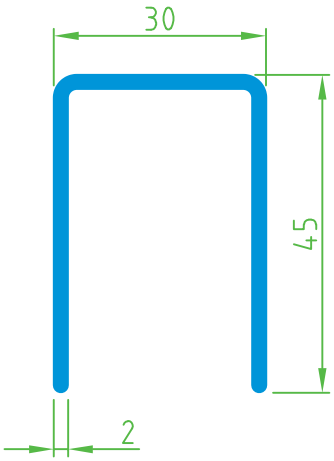
Дебелина Thickness a [mm]	Приблизително тегло Weight [kg/m]
1,2	1,29
1,5	1,62





Дебелина Thickness a [mm]	Приблизително тегло Weight [kg/m]
1,2	1,29
1,5	1,62


13
75
95
60

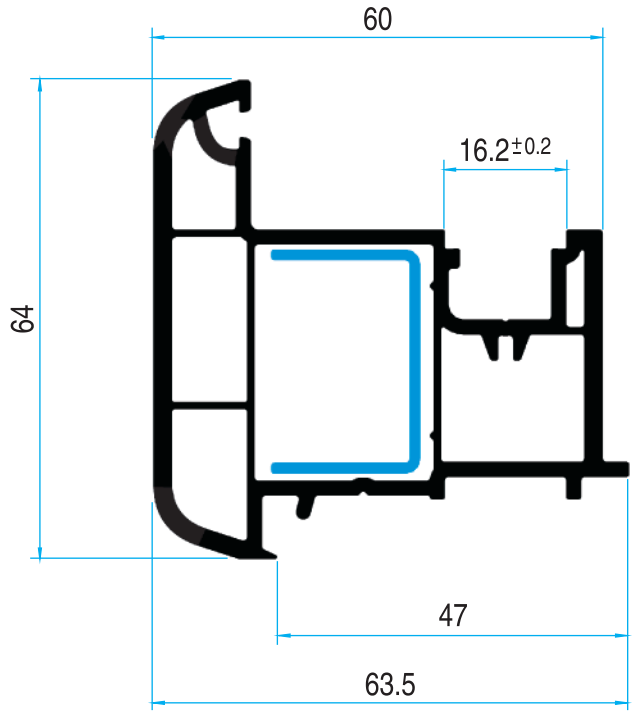

30
45
2

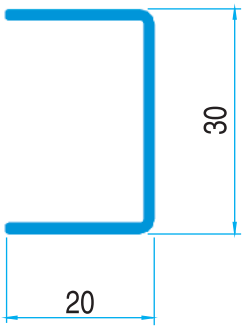
VIVA® PLAST

НОМЕР / CODE 63080

ЛЕТЯЩ КЕМПФЕР
ЩУЛЬП
OVERHUNG
STULP

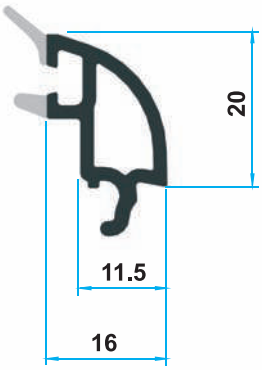
МАЩАБ SCALE 1:1





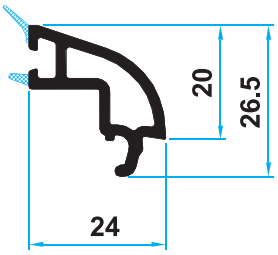
Дебелина Thickness a [mm]	Приблизително тегло Weight [kg/m]
1,2	0,60
1,5	0,76

СИСТЕМА / SYSTEM
6300



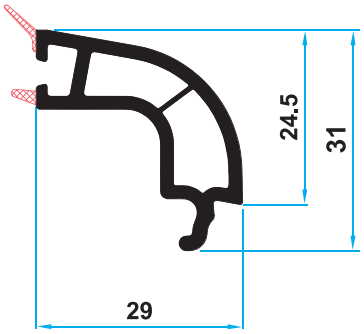
63090

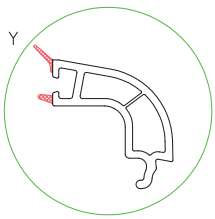
СИСТЕМА / SYSTEM
7500



75090

СИСТЕМА / SYSTEM
8700





87090

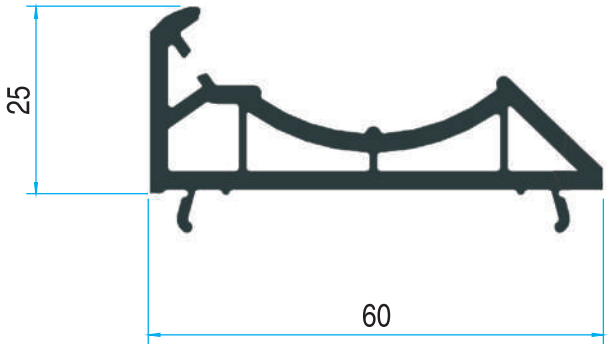
СИСТЕМА / SYSTEM
6300

VIVA® PLAST

HOMEP / CODE 63100

АДАПТЕР ЗА PVC ТРЪБА
АДАПТОР ДЛЯ PVC ТРУБА
CORNER LAG PROFILE
ADAPTER ZUM ROHR

МАЩАБ SCALE 1:1



63100

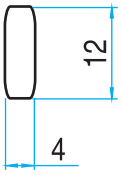
СИСТЕМА / SYSTEM
6300

VIVA® PLAST
PVC DOORS & WINDOWS SYSTEMS
Austrian technology system

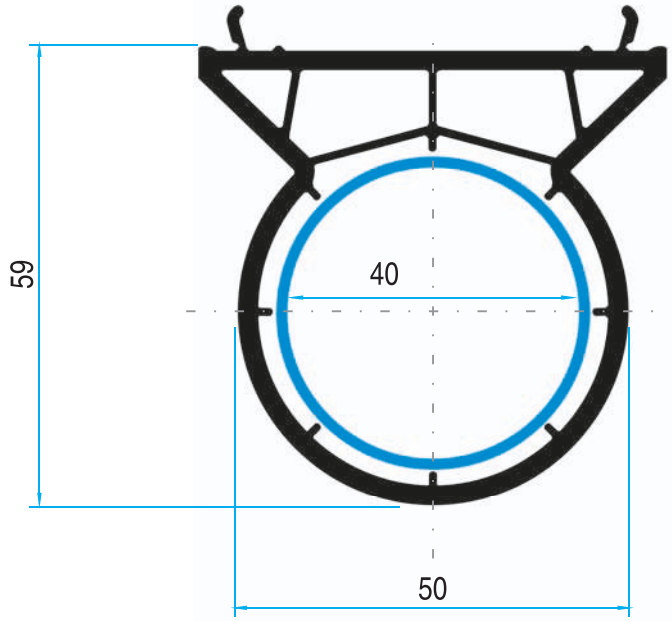
HOMEP / CODE 63120

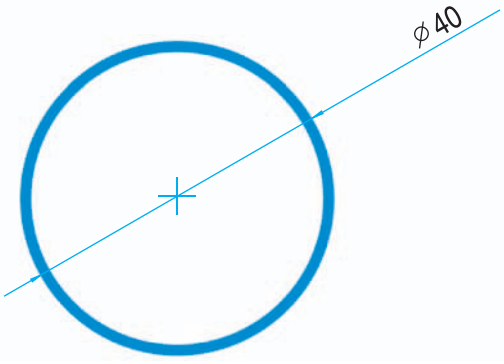
ПРИСЪЕДИНИТЕЛЕН ПРОФИЛ ЗА 3 И 4 КАМЕРИ
ADJOINING PROFILE

МАЩАБ SCALE 2:1



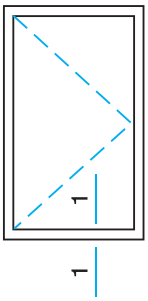
63120

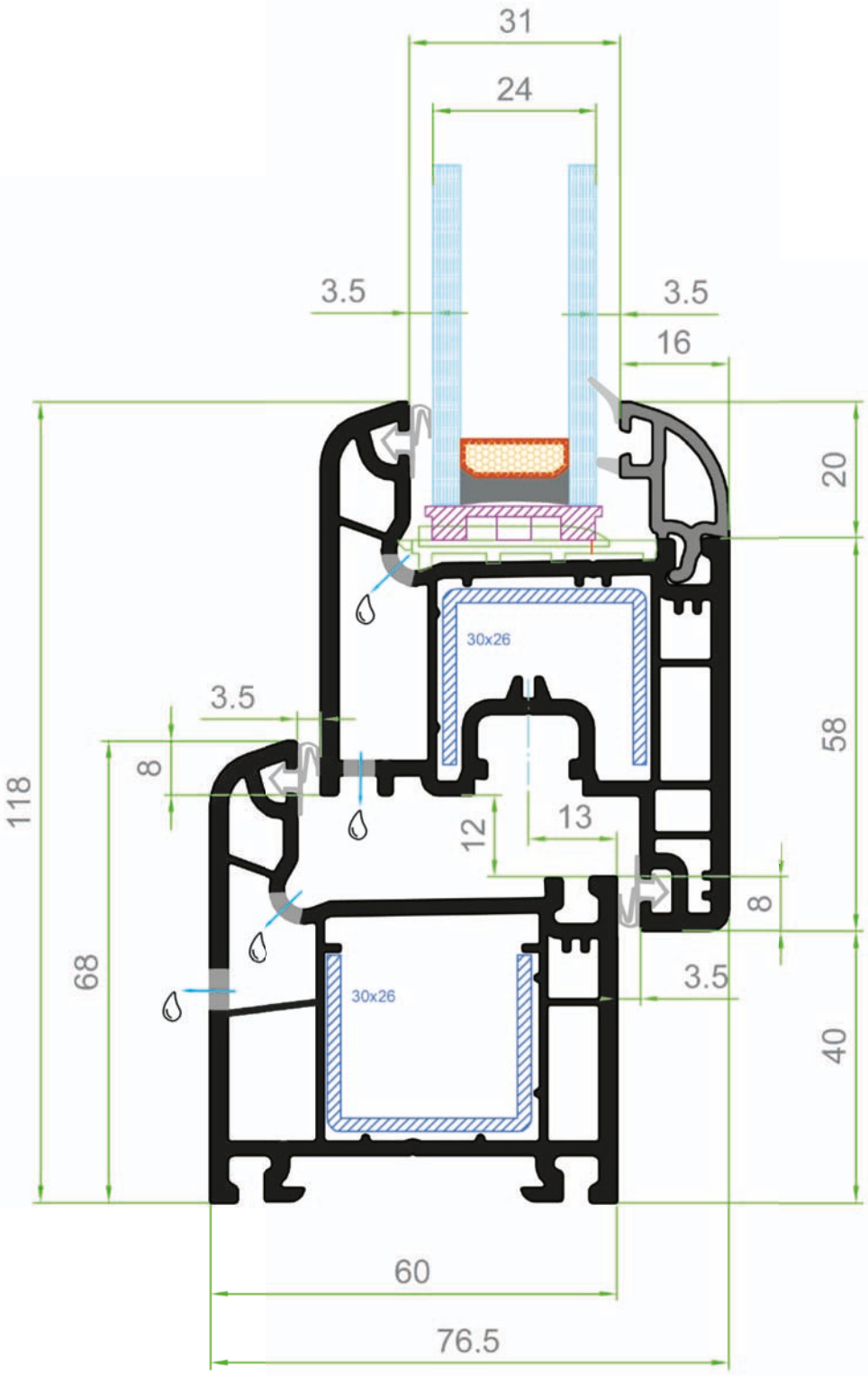




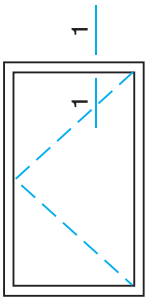
Дебелина Thickness a [mm]	Приблизително тегло Weight [kg/m]
1,2	1,2
1,5	1,40

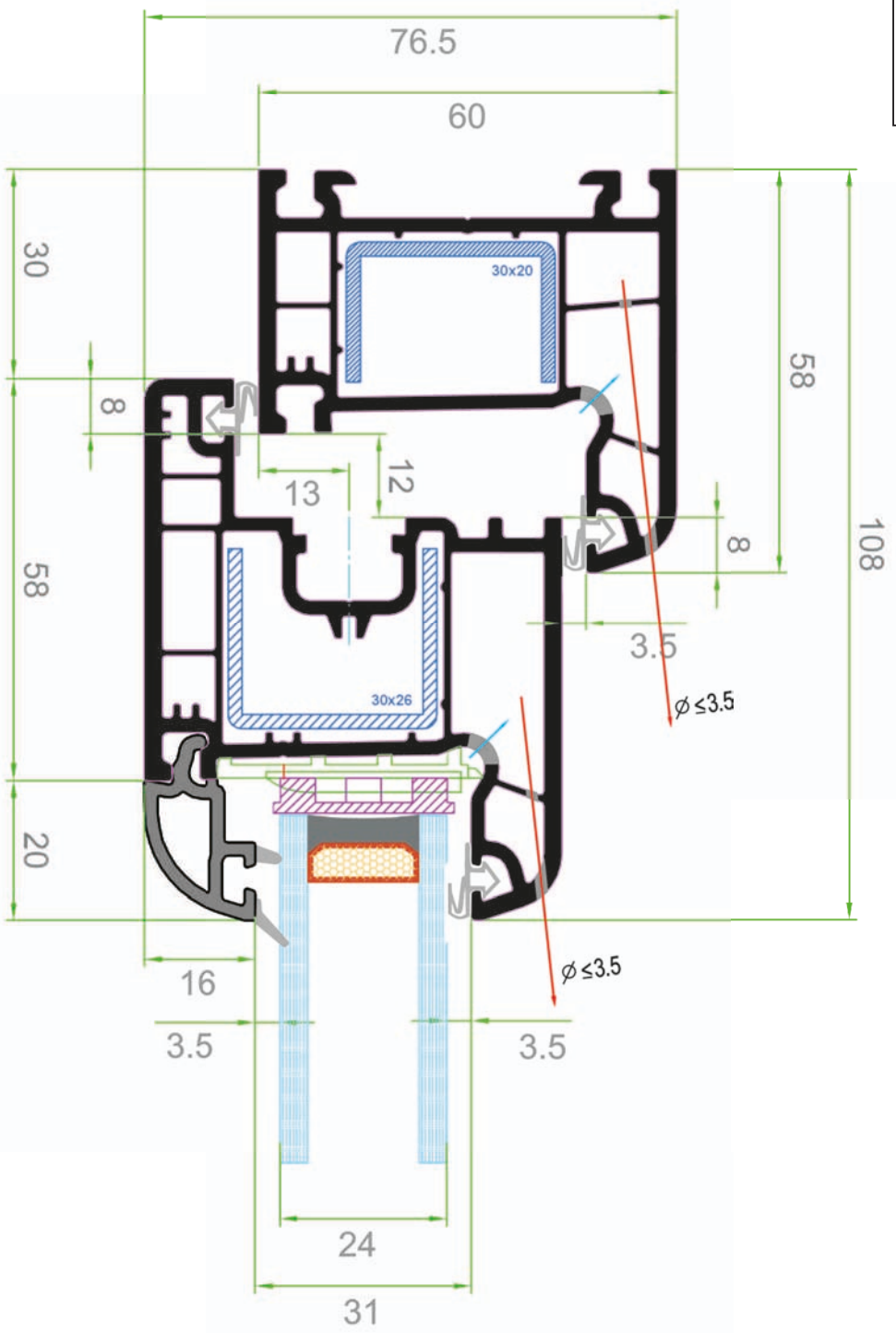
VIVA® PLAST



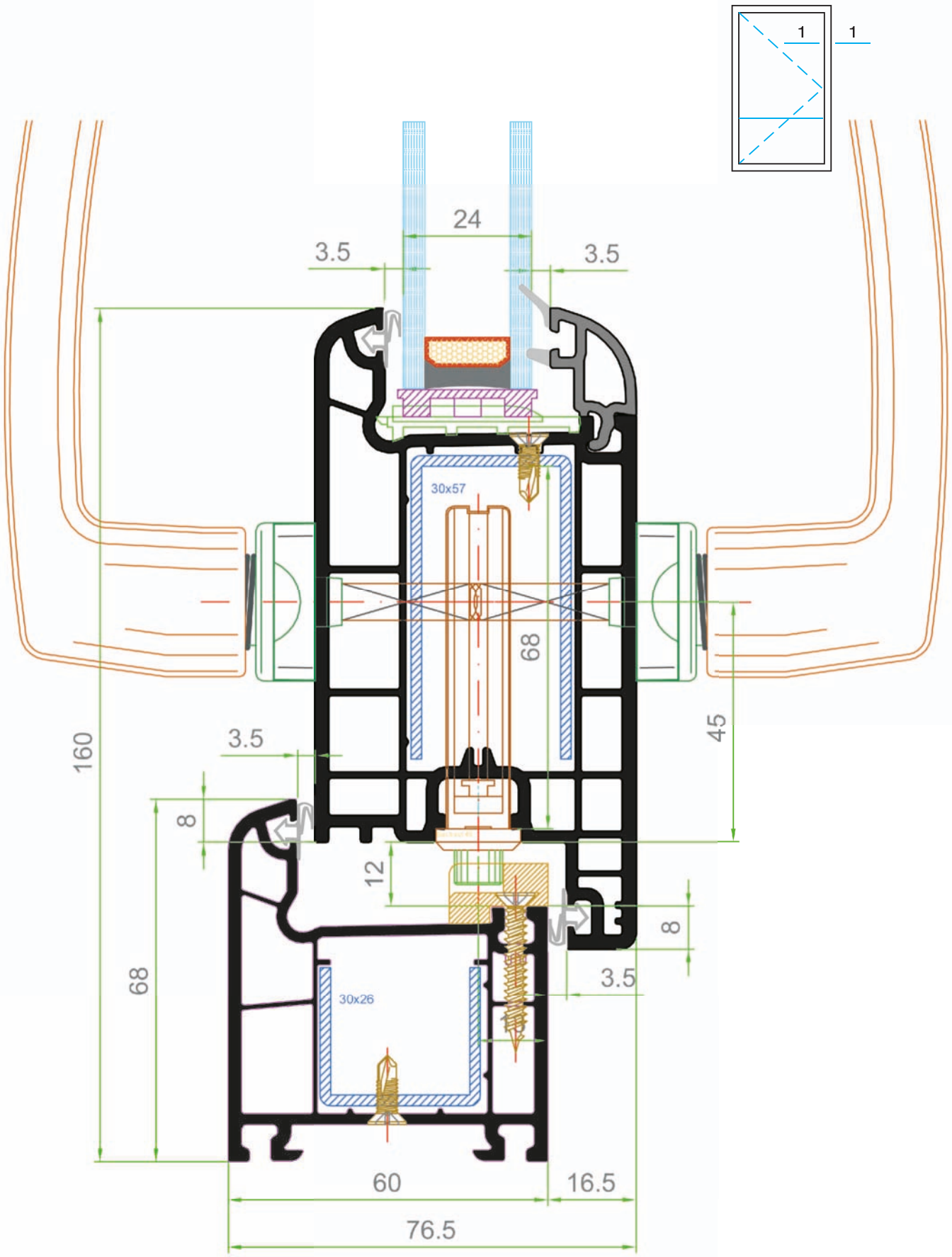


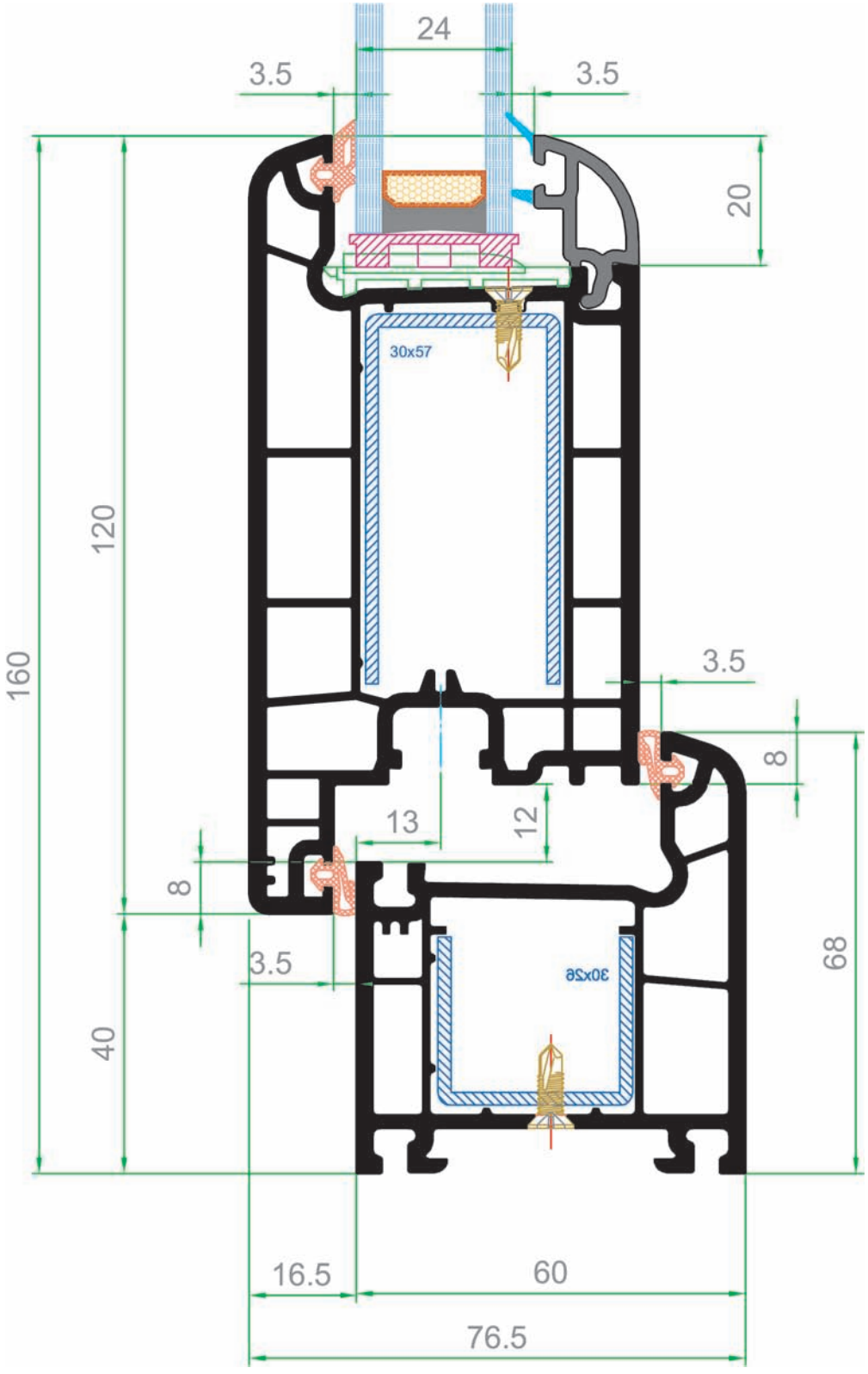
Изглед - отводняване / Drainage





Изглед - вентилиране срещу линейните разширения
Sectional drawing - Ventilation


1
1
24
3.5
3.5
30x57
68
160
3.5
45
8
12
8
3.5
68
30x26
60
16.5
76.5


24
3.5
3.5
20
30x57
120
160
3.5
8
13
12
8
3.5
30x26
68
40
16.5
60
76.5

СИСТЕМА / SYSTEM
6400

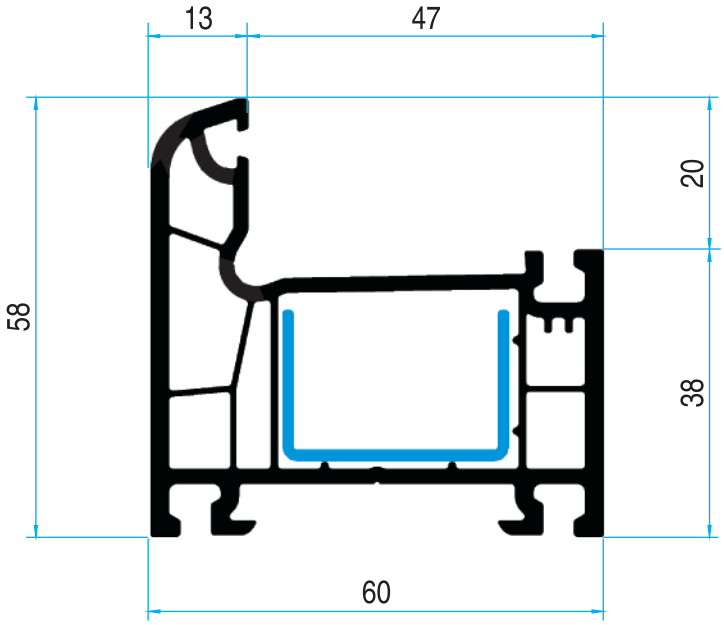
VIVA® PLAST

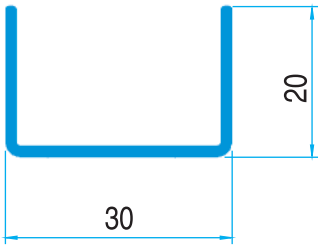
VIVA® PLAST

HOMEP / CODE 64020

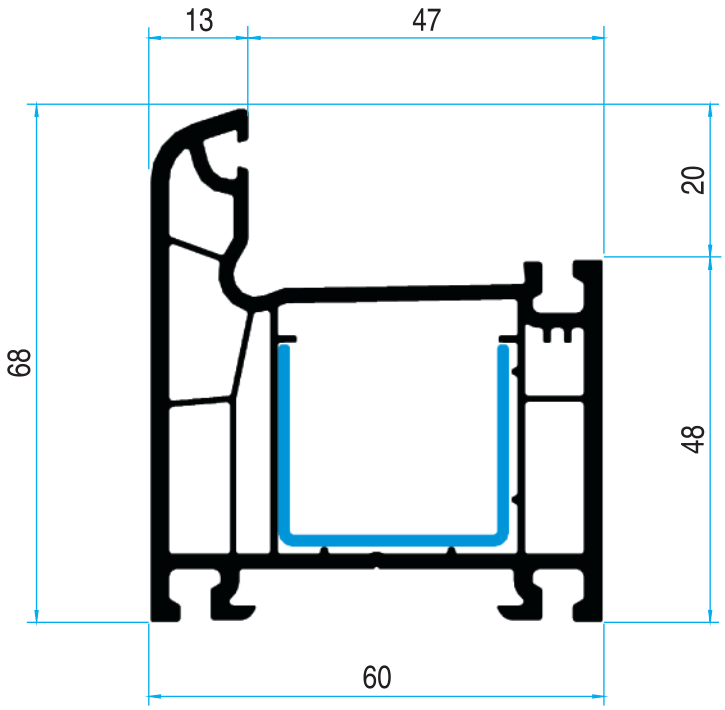
КАСА
РАМА
FRAME PROFILE
RAHMEN

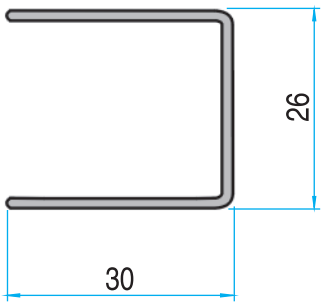
МАЩАБ SCALE 1:1



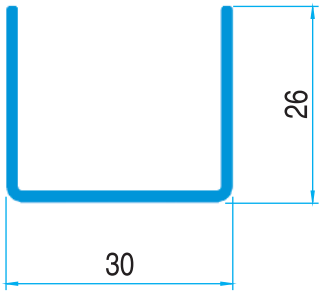


Дебелина Thickness a [mm]	Приблизително тегло Weight [kg/m]
1,2	0,60
1,5	0,76

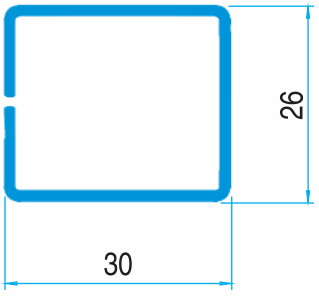




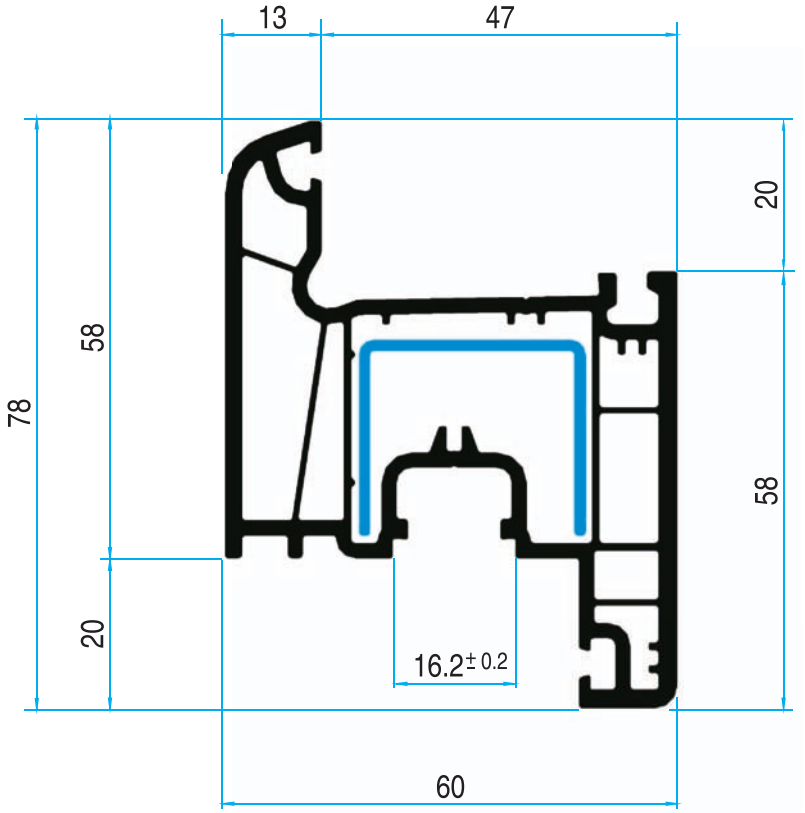
Дебелина Thickness a [mm]	Приблизително тегло Weight [kg/m]
1,2	0,72
1,5	0,90

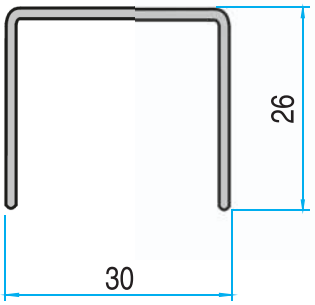


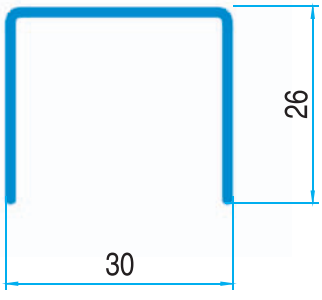
Дебелина Thickness a [mm]	Приблизително тегло Weight [kg/m]
1,2	0,72
1,5	0,90



Дебелина Thickness a [mm]	Приблизително тегло Weight [kg/m]
1,2	0,96
1,5	1,2



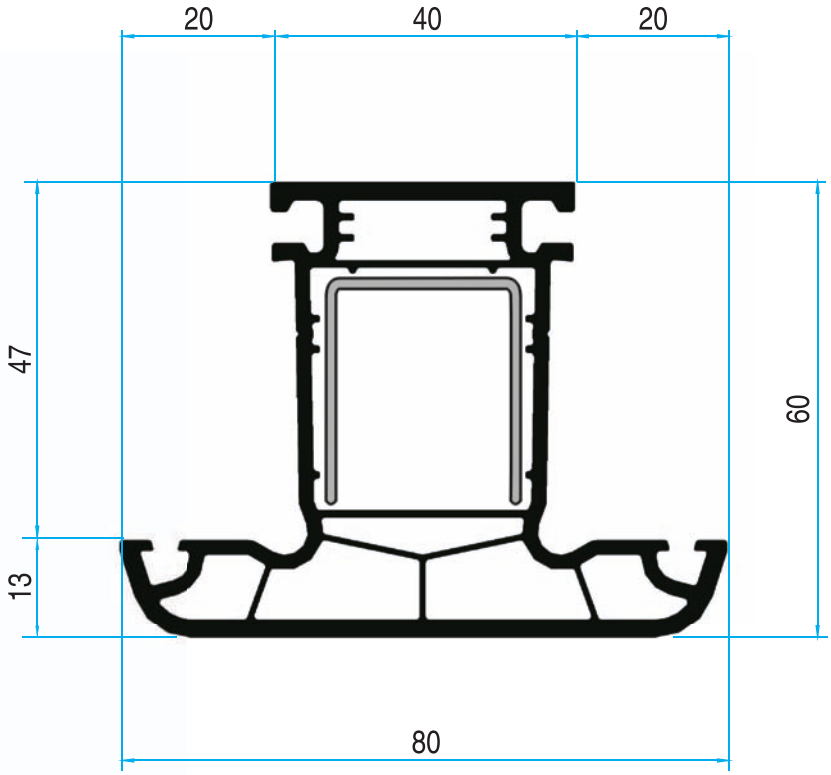


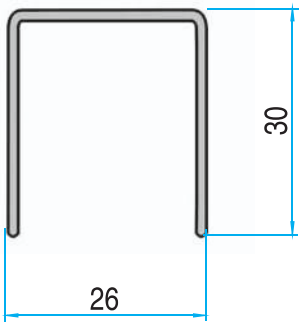


Дебелина Thickness a [mm]	Приблизително тегло Weight [kg/m]
1,2	0,72
1,5	0,90

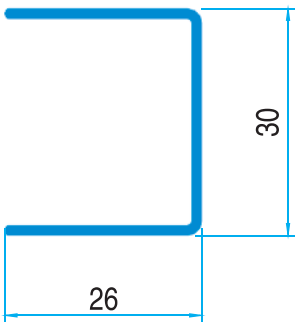
VIVA® PLAST

НОМЕР / CODE	СТАТИЧЕН КЕМПФЕР ИМПОСТ MULLION PROFILE KAEMPFER	МАЩАБ SCALE
64050		1:1

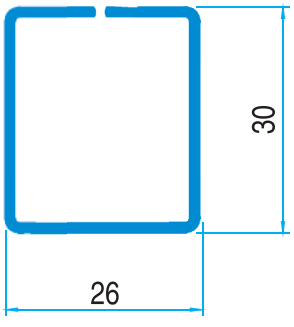




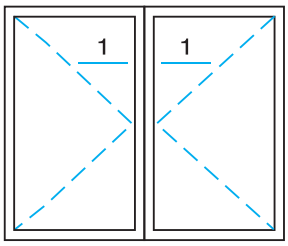
Дебелина Thickness a [mm]	Приблизително тегло Weight [kg/m]
1,2	0,72
1,5	0,90

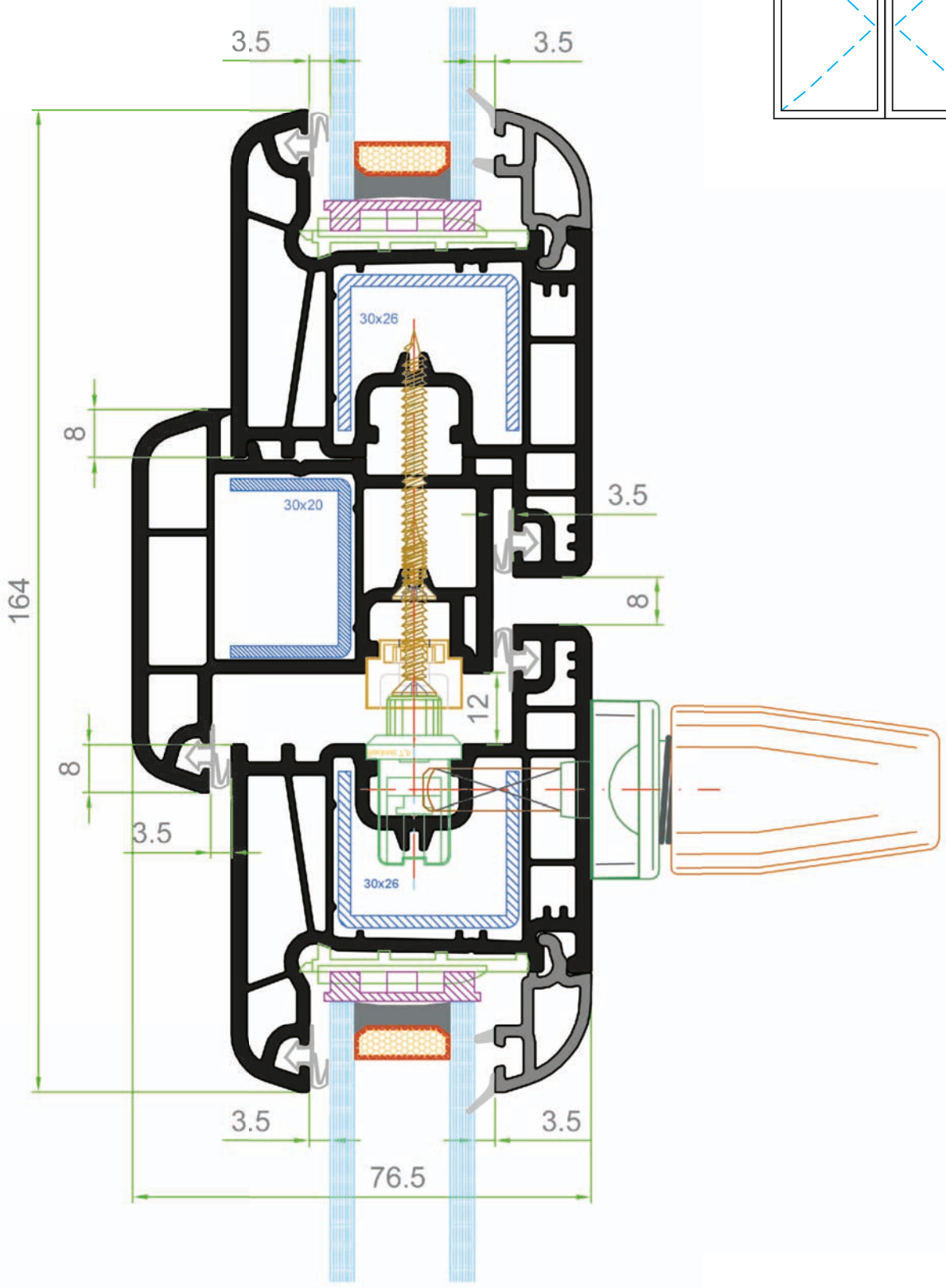


Дебелина Thickness a [mm]	Приблизително тегло Weight [kg/m]
1,2	0,72
1,5	0,90



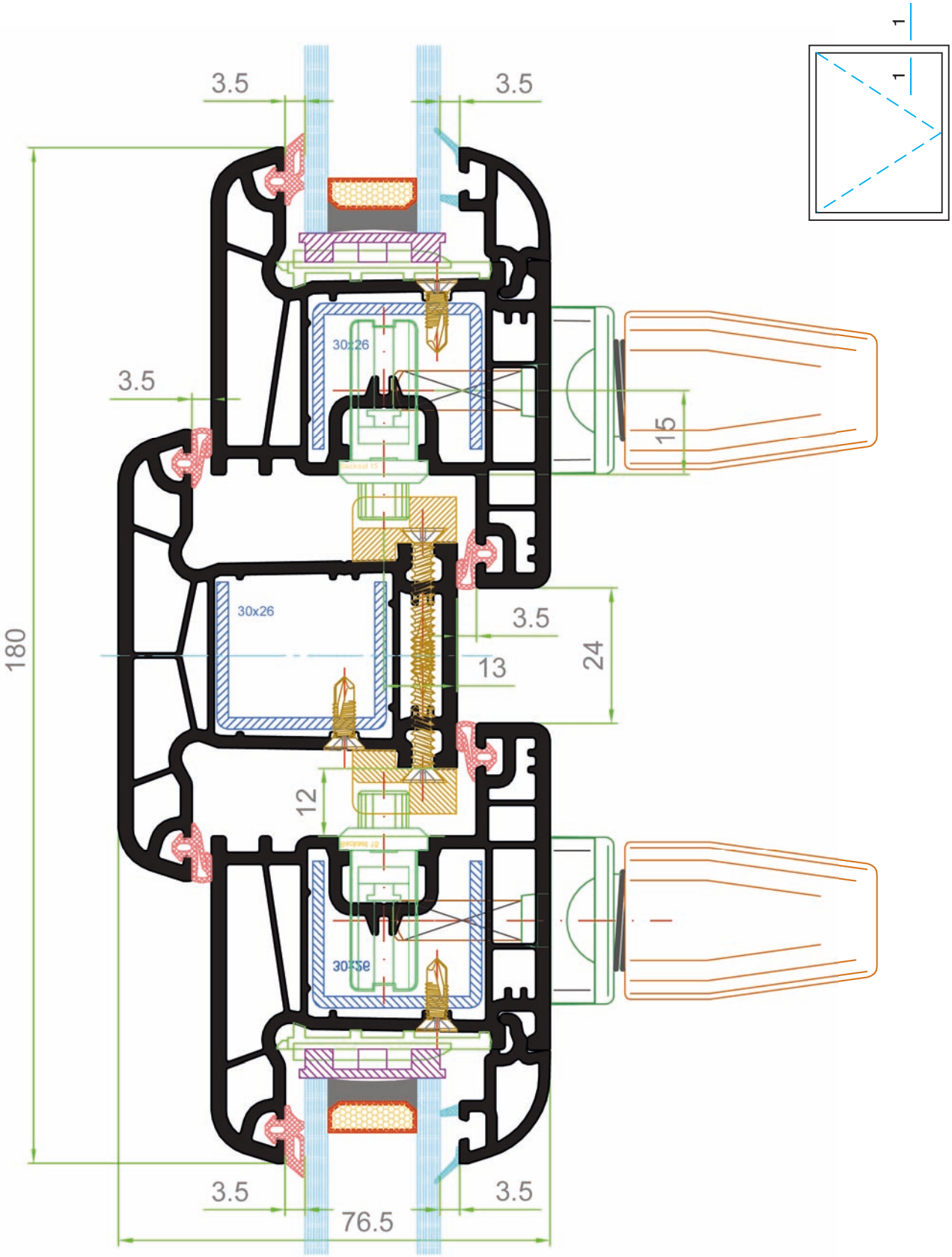
Дебелина Thickness a [mm]	Приблизително тегло Weight [kg/m]
1,2	0,96
1,5	1,2



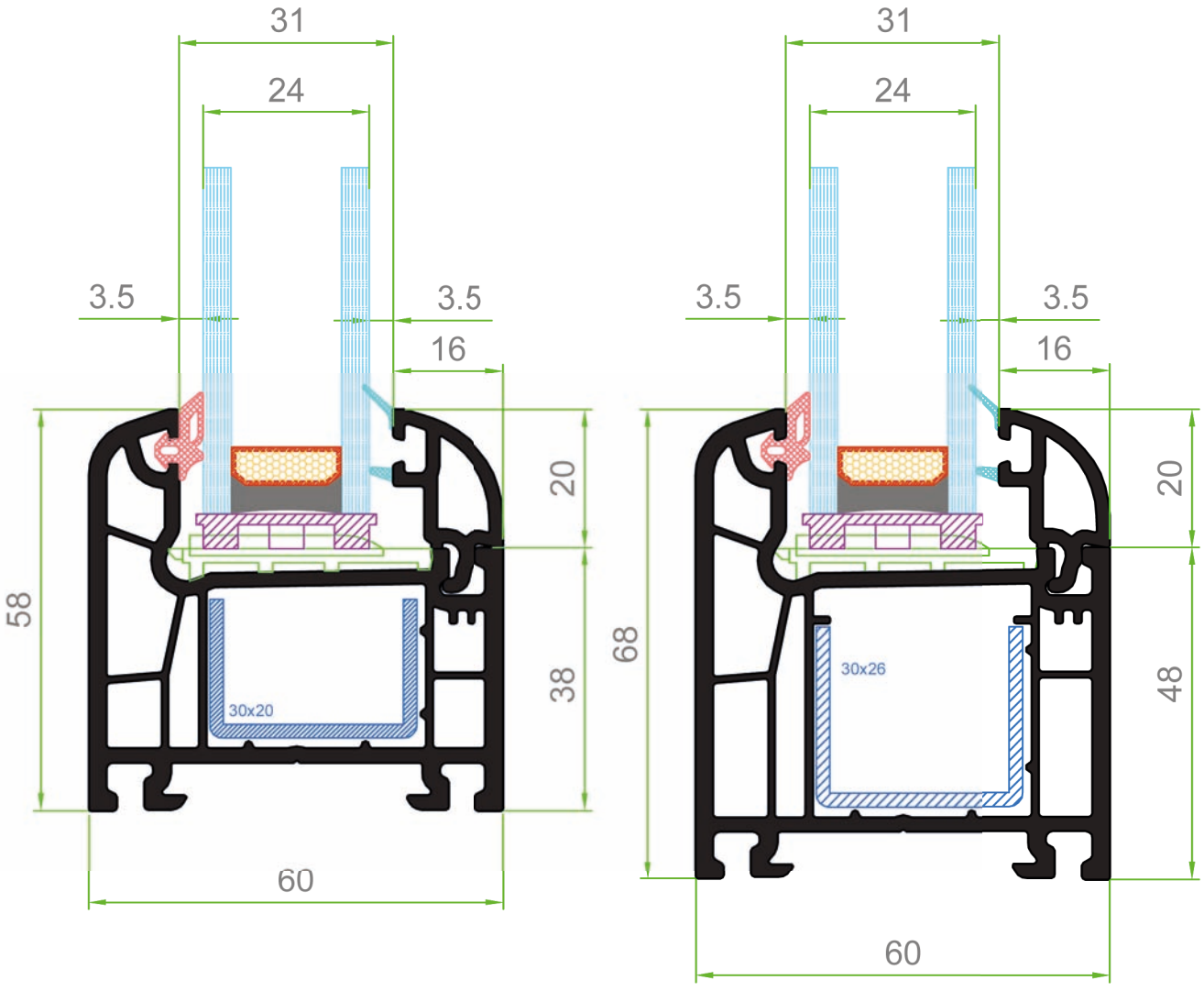


Разрез - двукрил прозорец / Sectional drawing

VIVA® PLAST

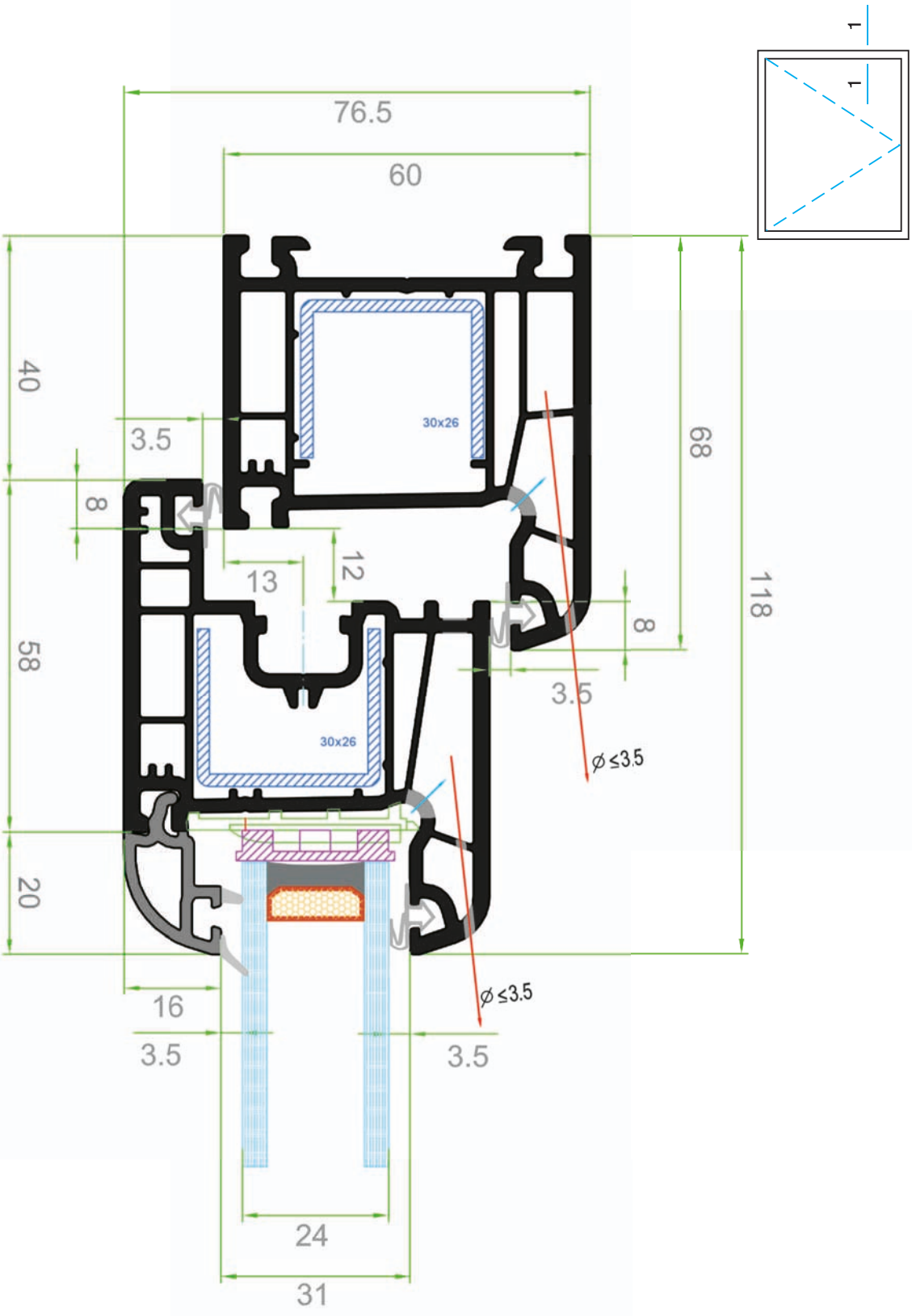


Разрез - двукрил прозорец с делител
Sectional drawing

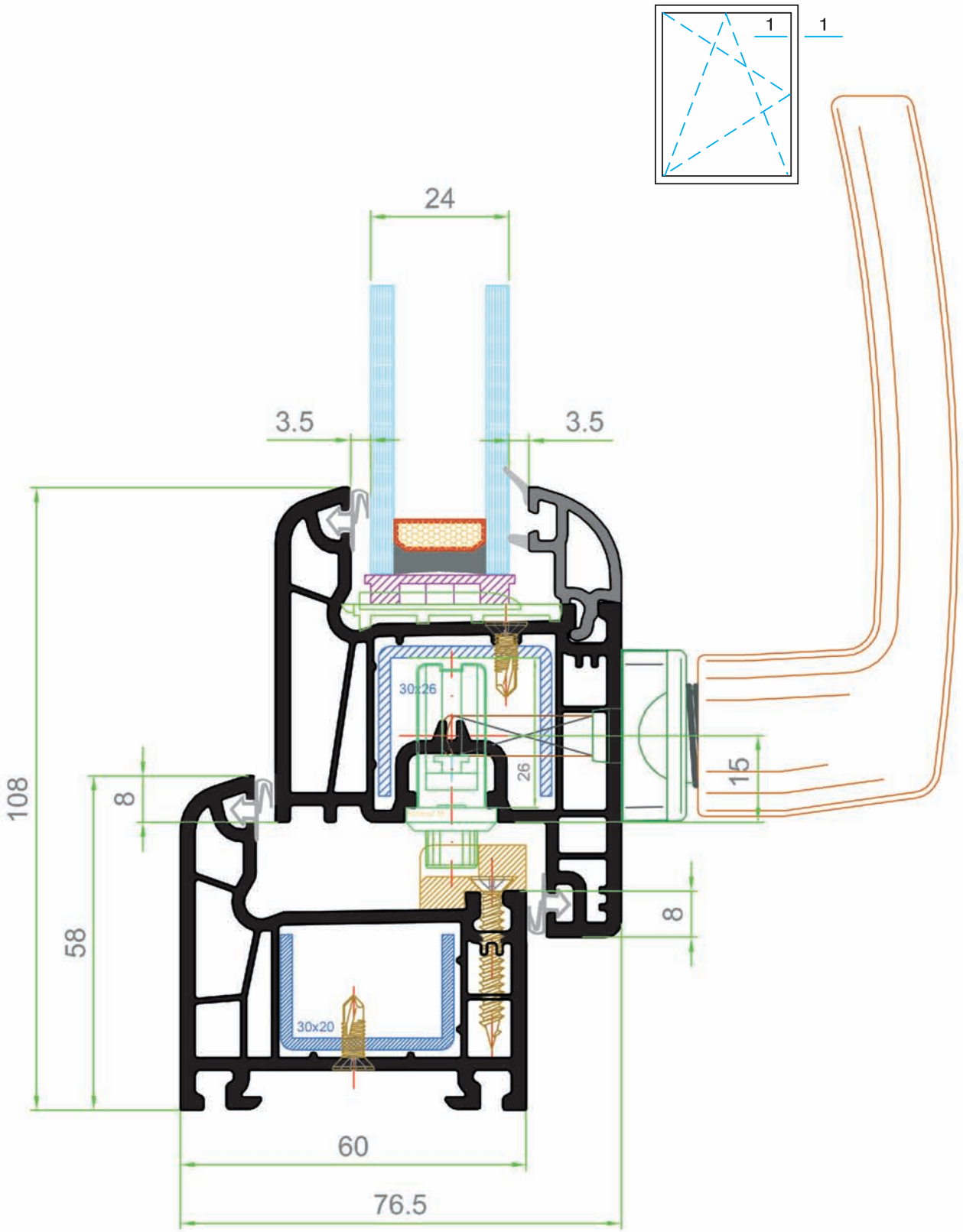


Разрез - каса / Sectional drawing - Frame

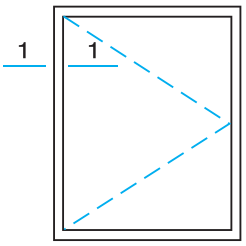
VIVA® PLAST

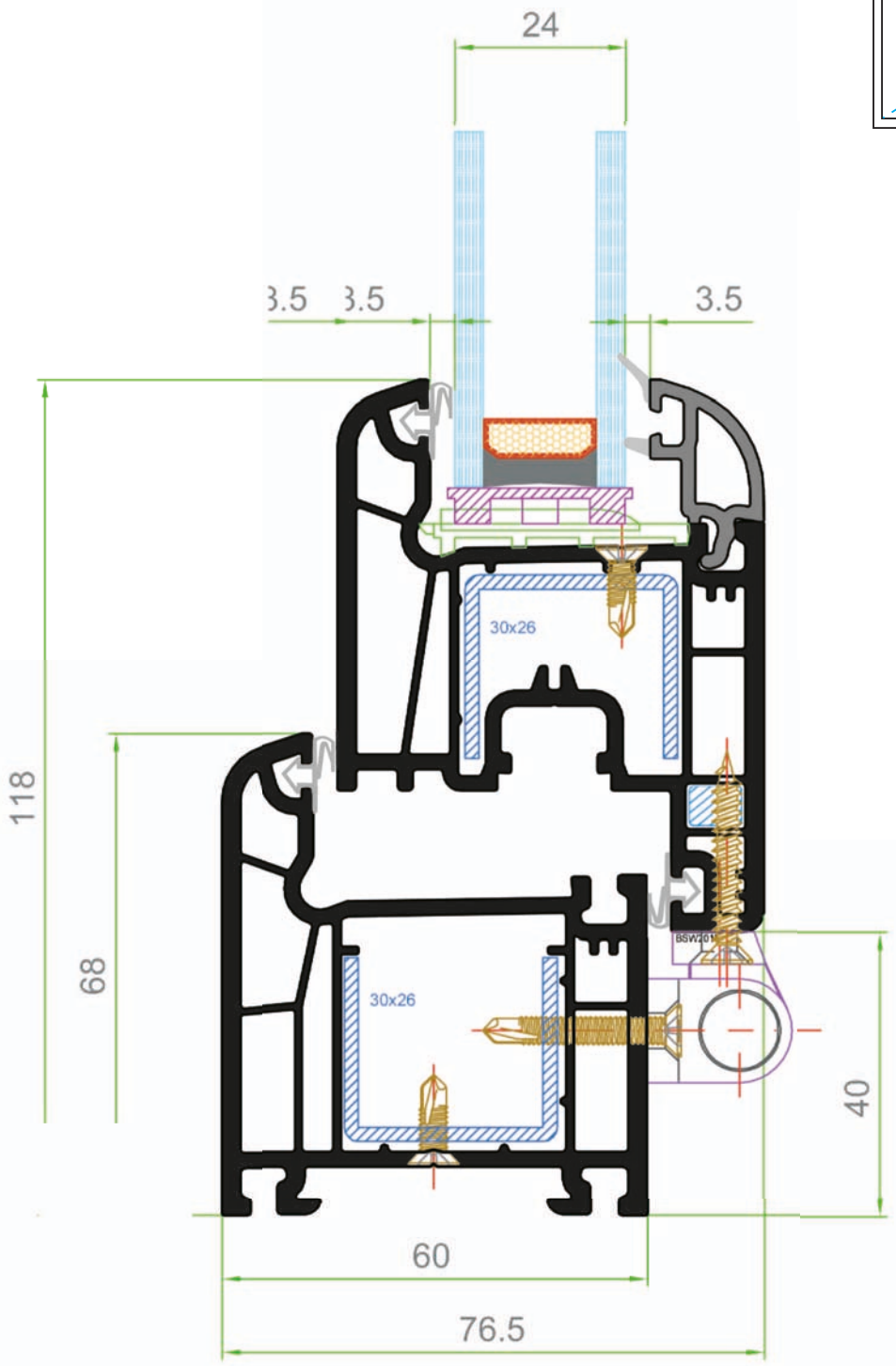


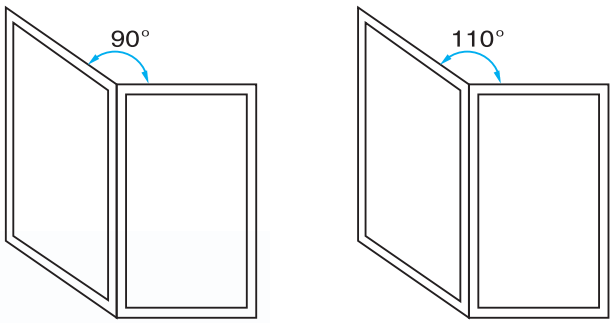
Изглед - вентилиране срещу линейните разширения
Sectional drawing

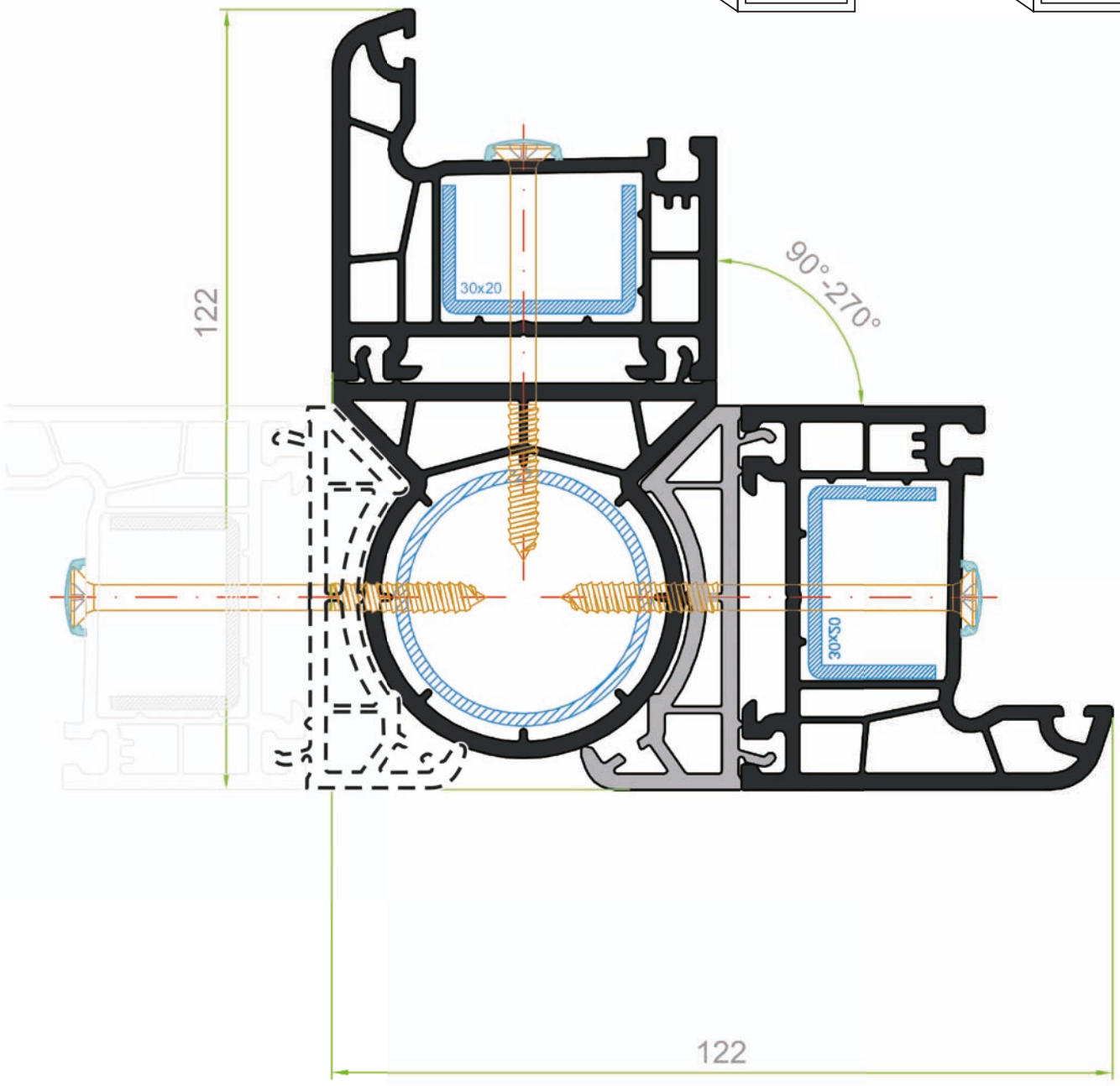

1
1
24
3.5
3.5
30x26
26
108
8
58
15
8
30x20
60
76.5

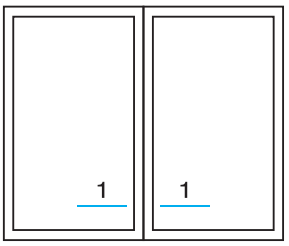
VIVA® PLAST

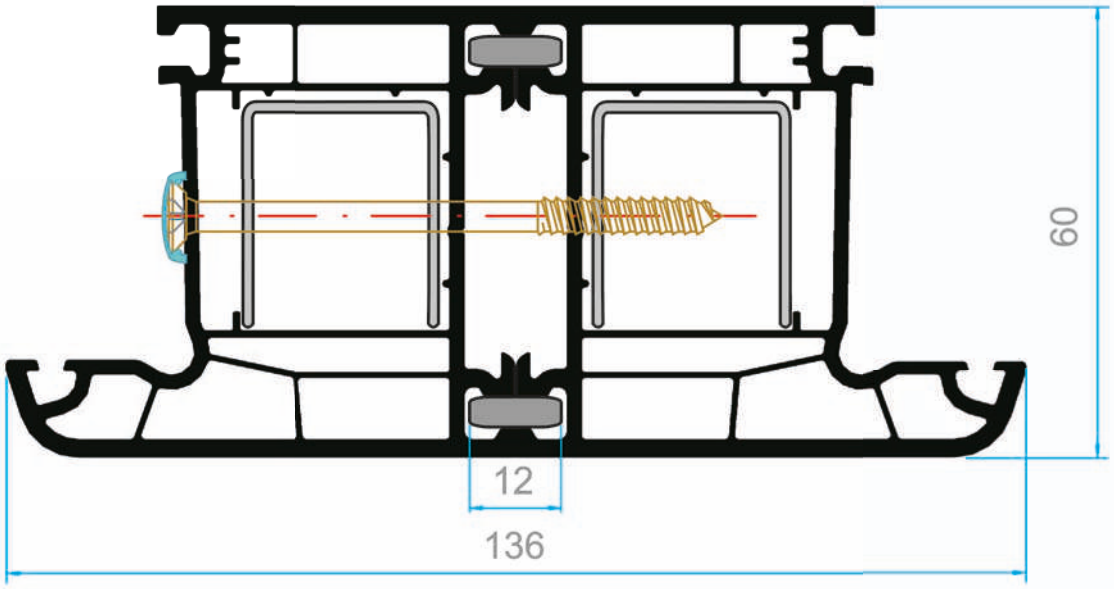


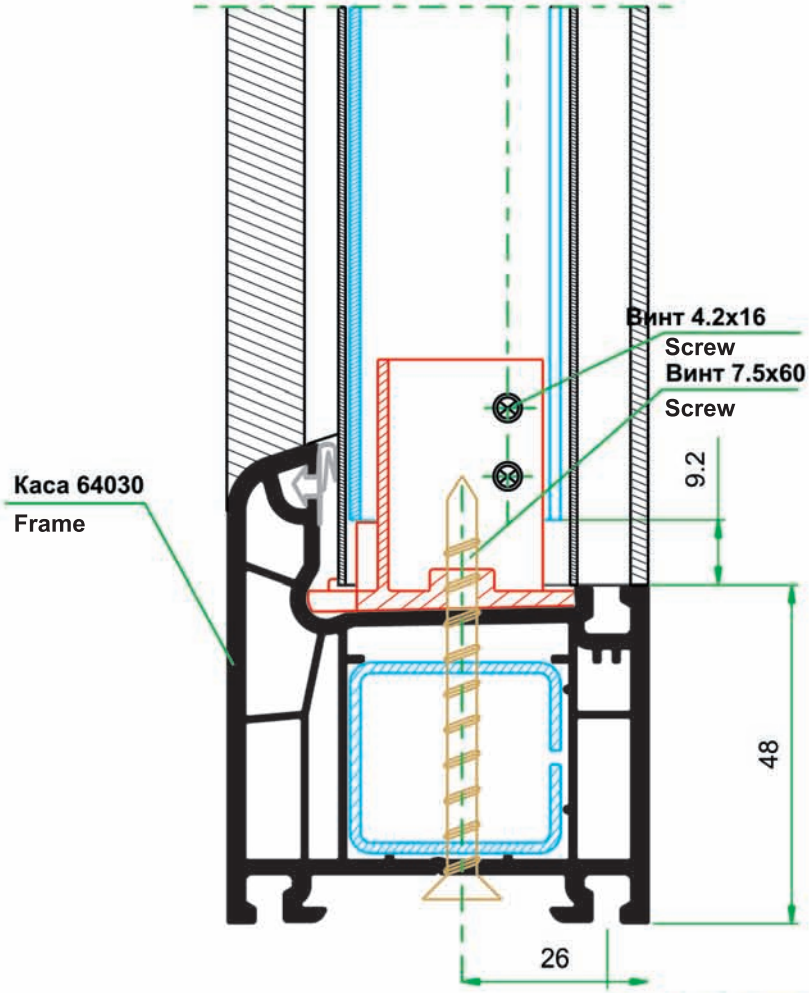



90°
110°

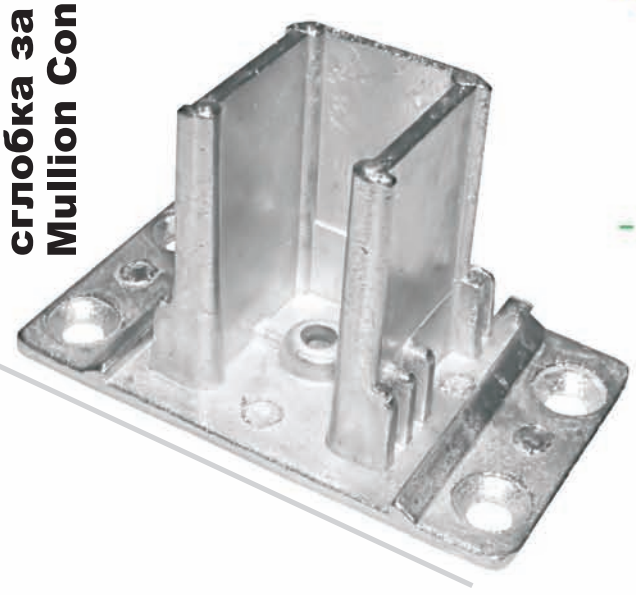

122
30x20
90°-270°
30x30
122

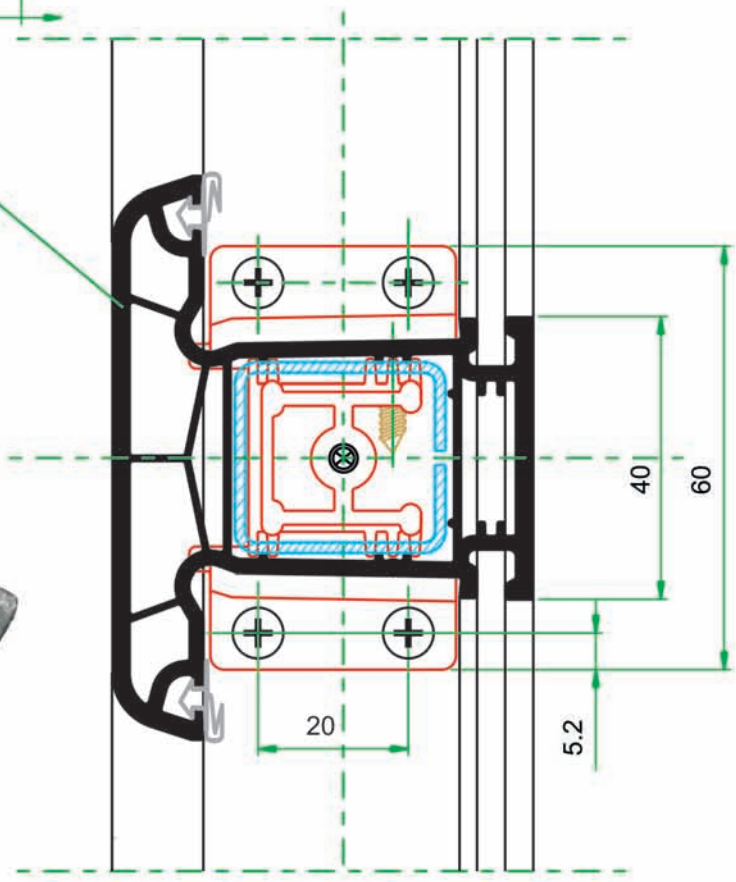

1
1


60
12
136



сглобка за делител
Mullion Connector

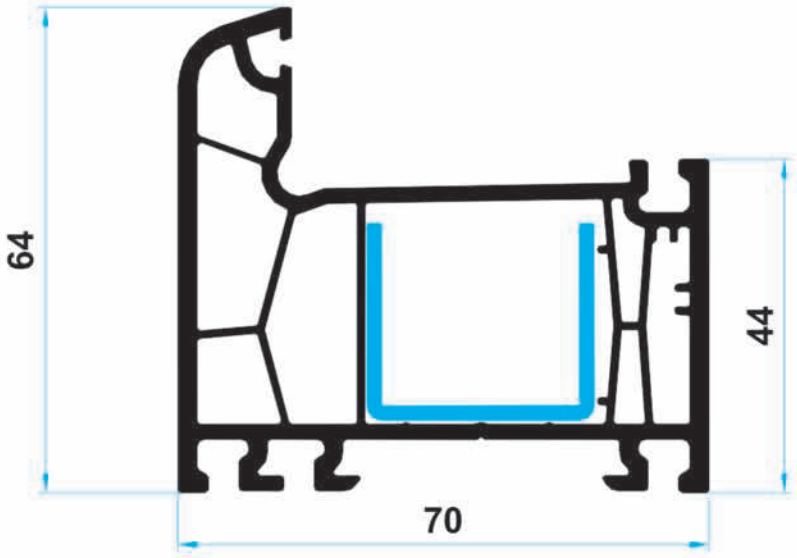


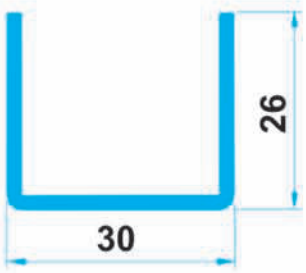


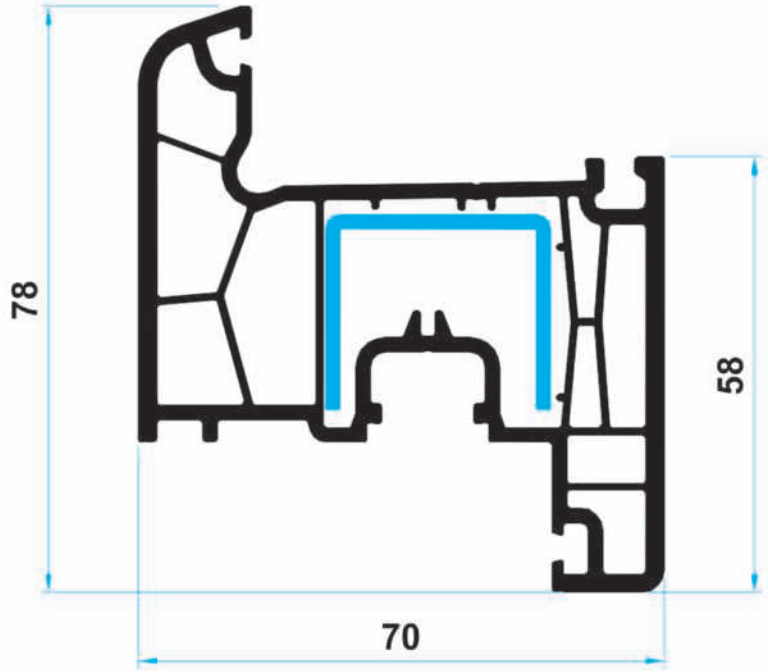
Свързване на делителя към касата / Installation of mullion

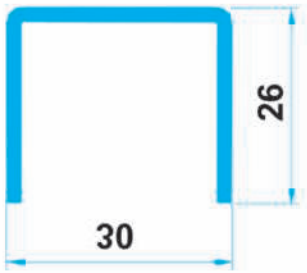
СИСТЕМА / SYSTEM
7500

VIVA® PLAST


64
44
70


26
30


78
58
70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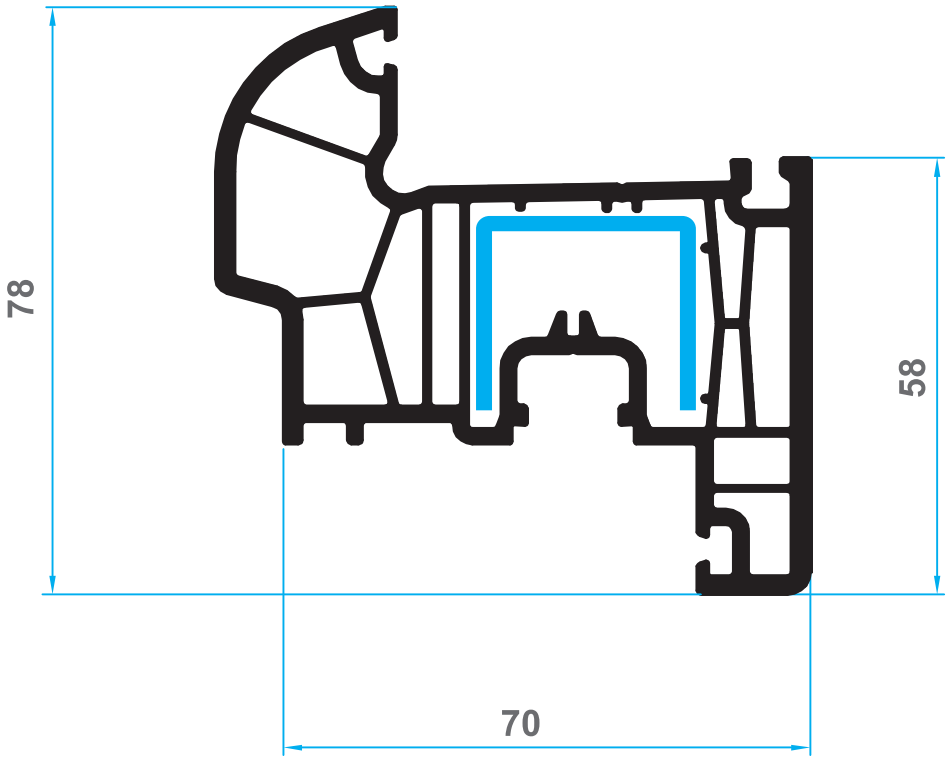
30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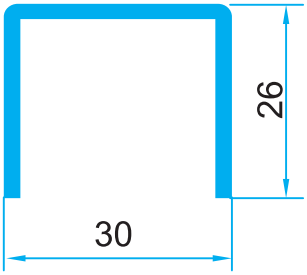
58
70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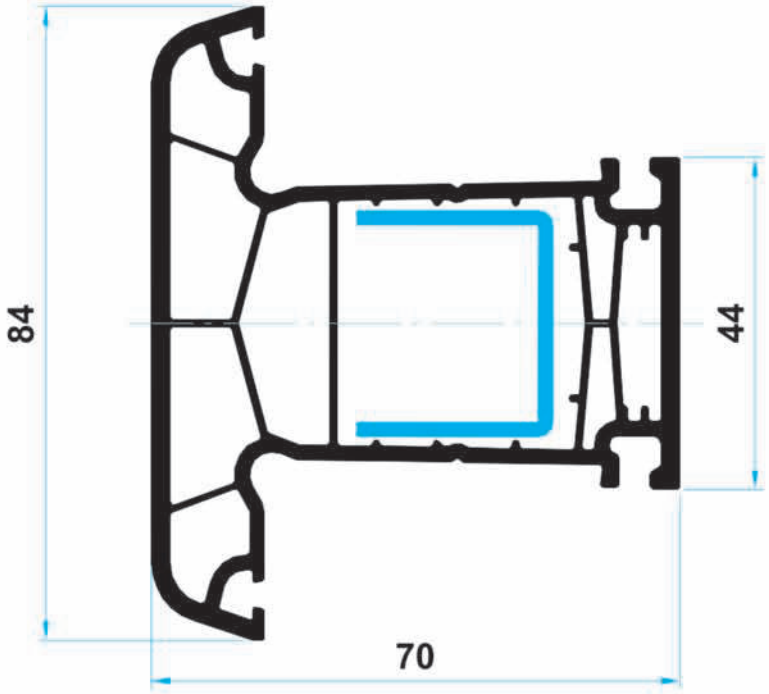
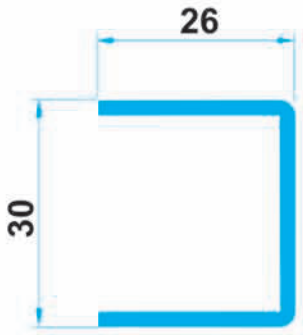
30


84
44
70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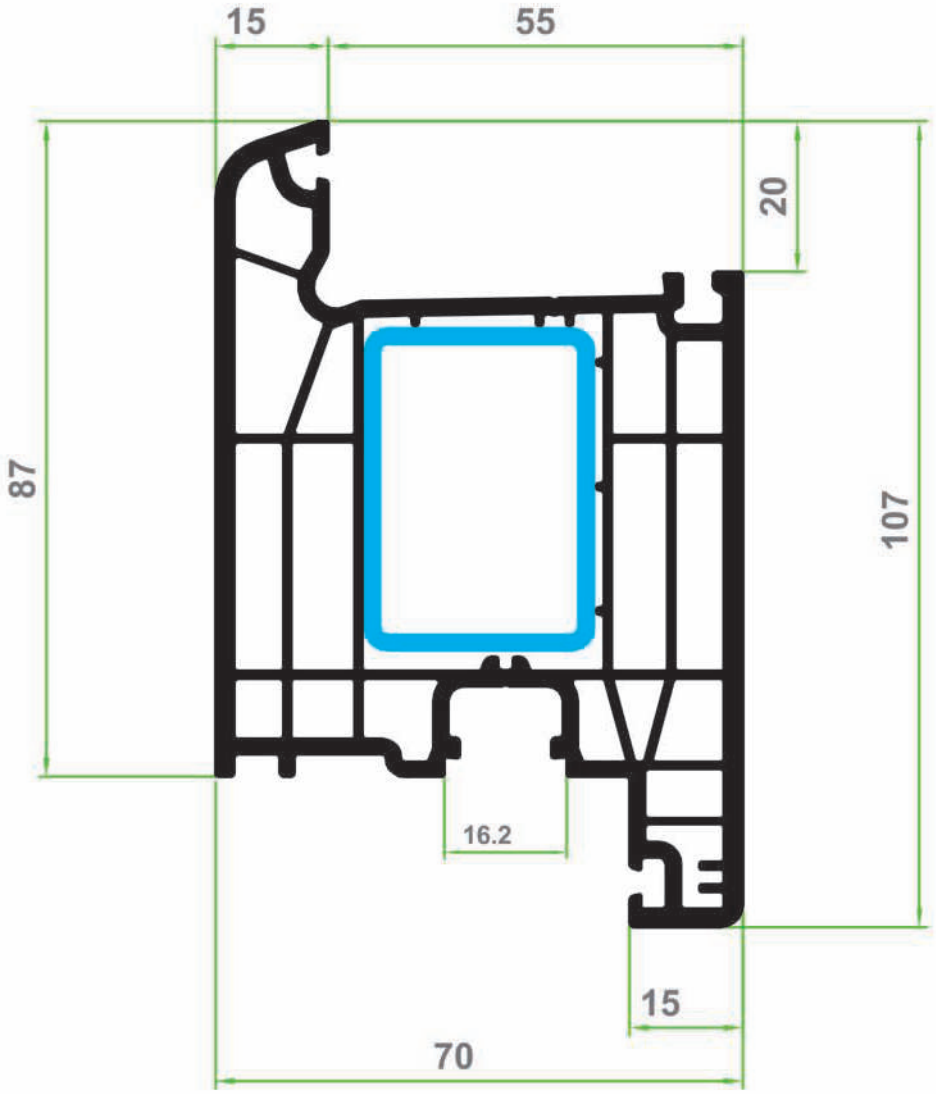
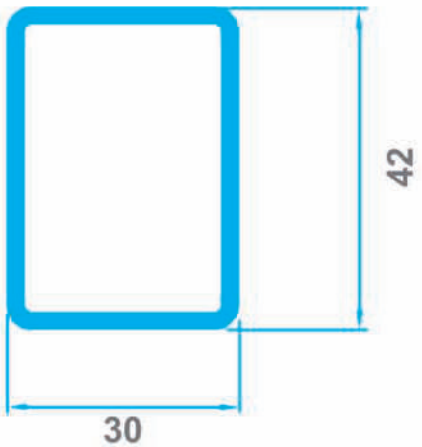
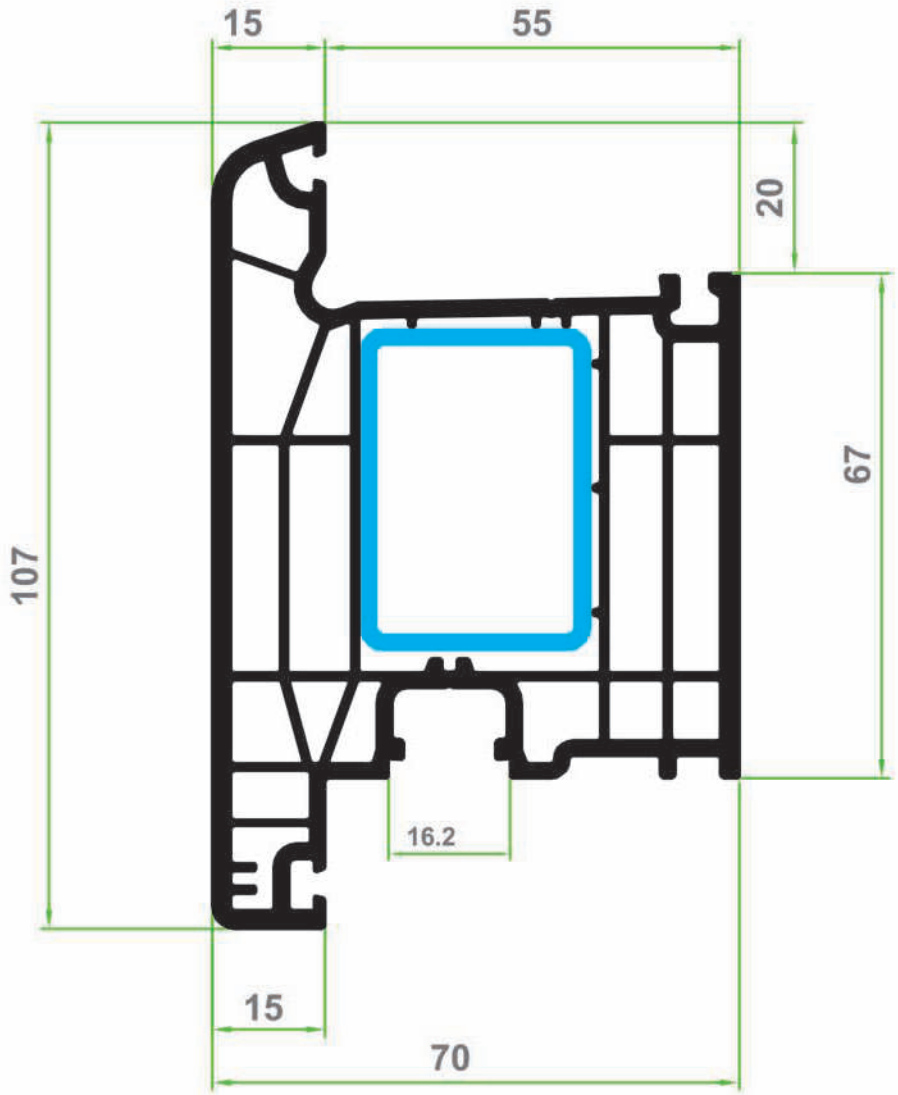
30

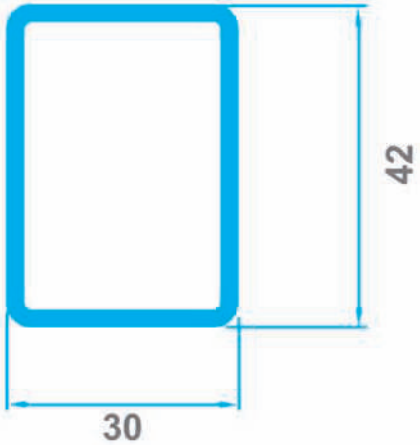

15
55
20
87
107
16.2
15
70


42
30

VIVA® PLAST

HOMEP / CODE	КРИЛО ВРАТА НАВЪН СТВОРКА ДВЕРИ DOOR SASH OUTSIDE TUERFLUEGEL NACH AUSSEN	МАЩАБ SCALE
75070		1:1





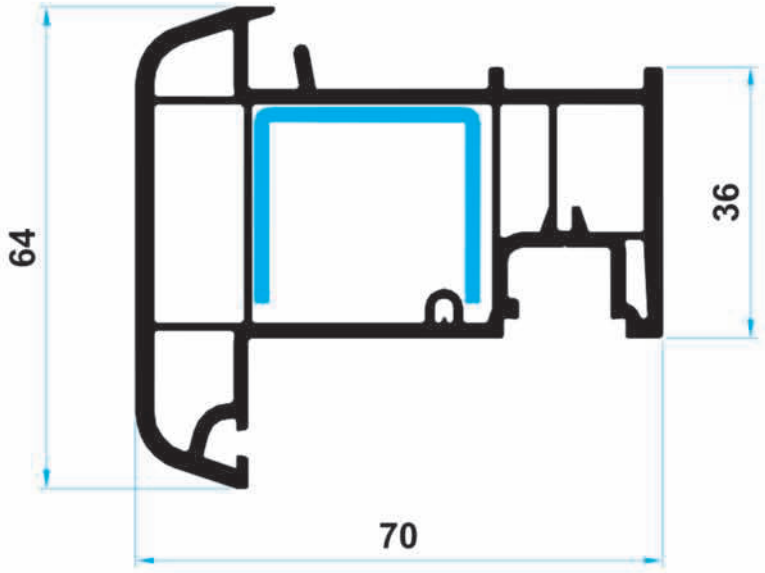
75070

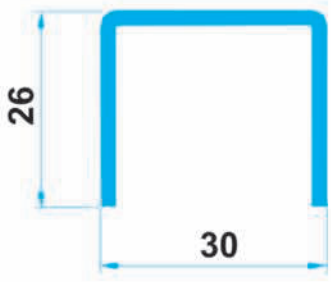
VIVA® PLAST

НОМЕР / CODE 74080

ЛЕТЯЩ КЕМПФЕР
ЩУЛЬП
OVERHUNG
STULP

МАЩАБ SCALE 1:1



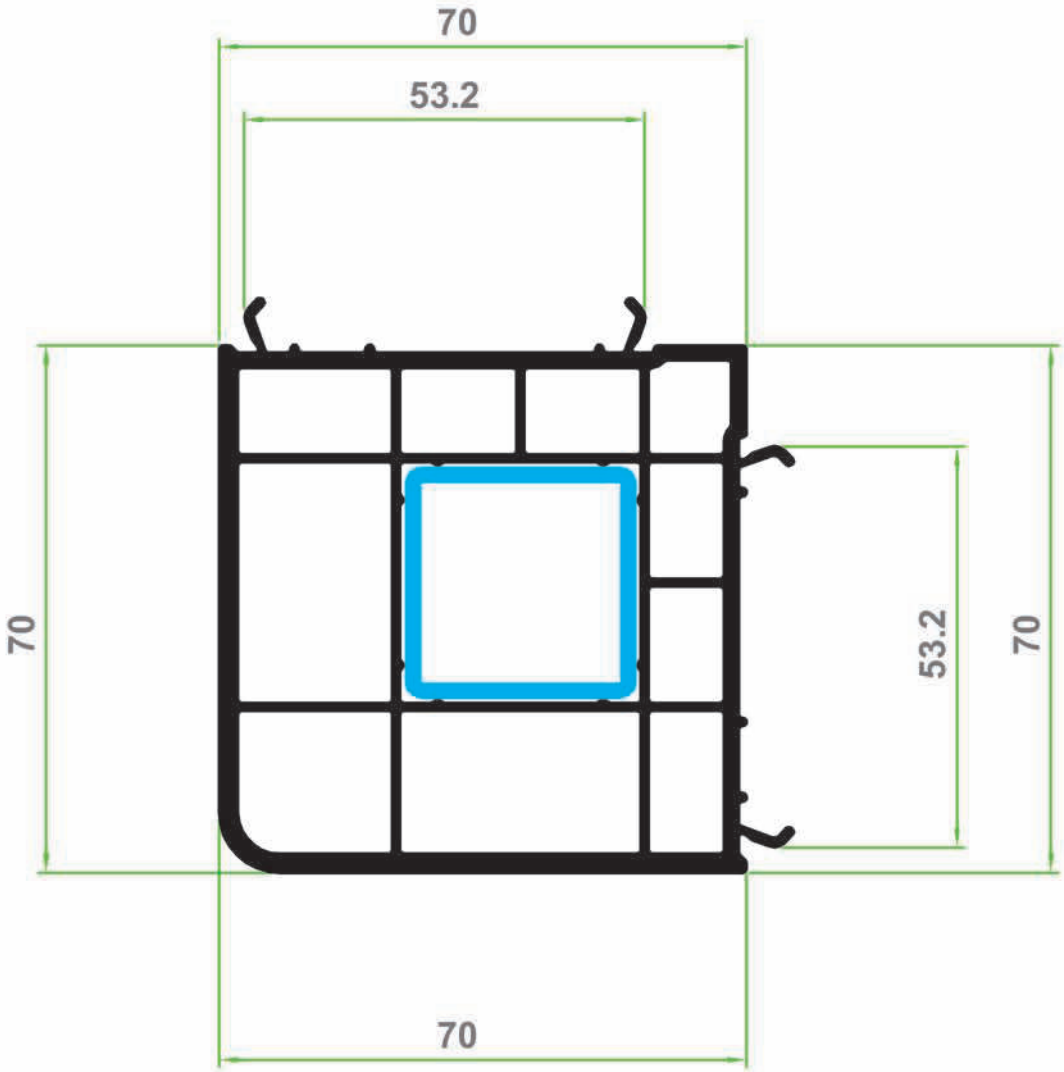


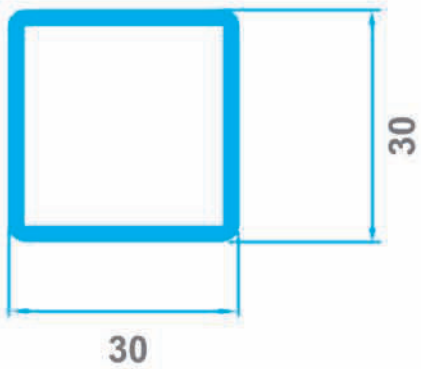
VIVA® PLAST

НОМЕР / CODE 75130

КОЛОНА 90°
колонна 90°
90° pole
Eckprofil

МАЩАБ SCALE 1:1



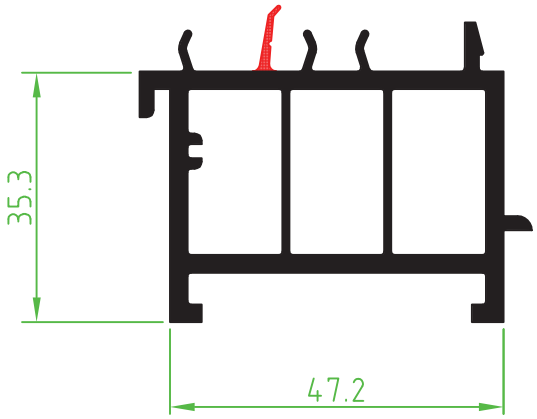


75130

СИСТЕМА / SYSTEM
7500

VIVA® PLAST

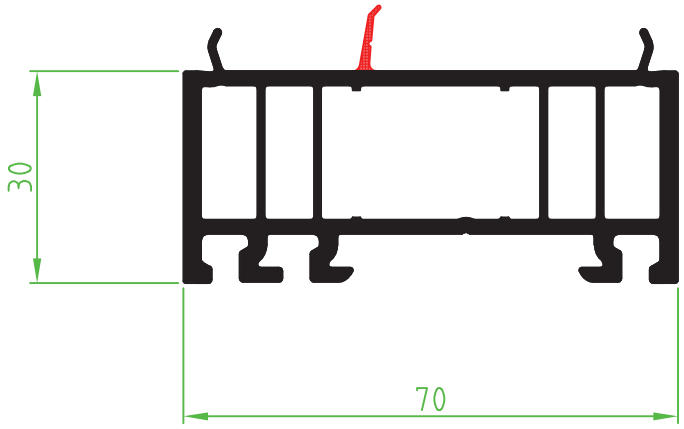
НОМЕР / CODE	СТЕНЕН КОНЕКТОР ПОДОКОНОЙ ПРОФИЛЬ WALL CONNECTOR MAUERBANKANSCHLUSS	МАЩАБ SCALE
75310		1:1

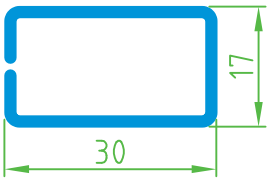


75310

СИСТЕМА / SYSTEM
7500

НОМЕР / CODE	УДЪЛЖИТЕЛ ЗА КАСА УДЛИНИТЕЛЬ РАМЫ FRAME EXTENSION RAHMENVERBREITERUNG	МАЩАБ SCALE
75300		1:1

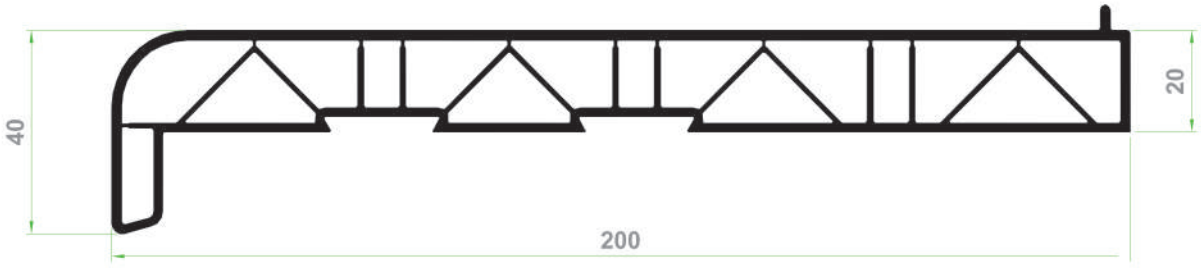




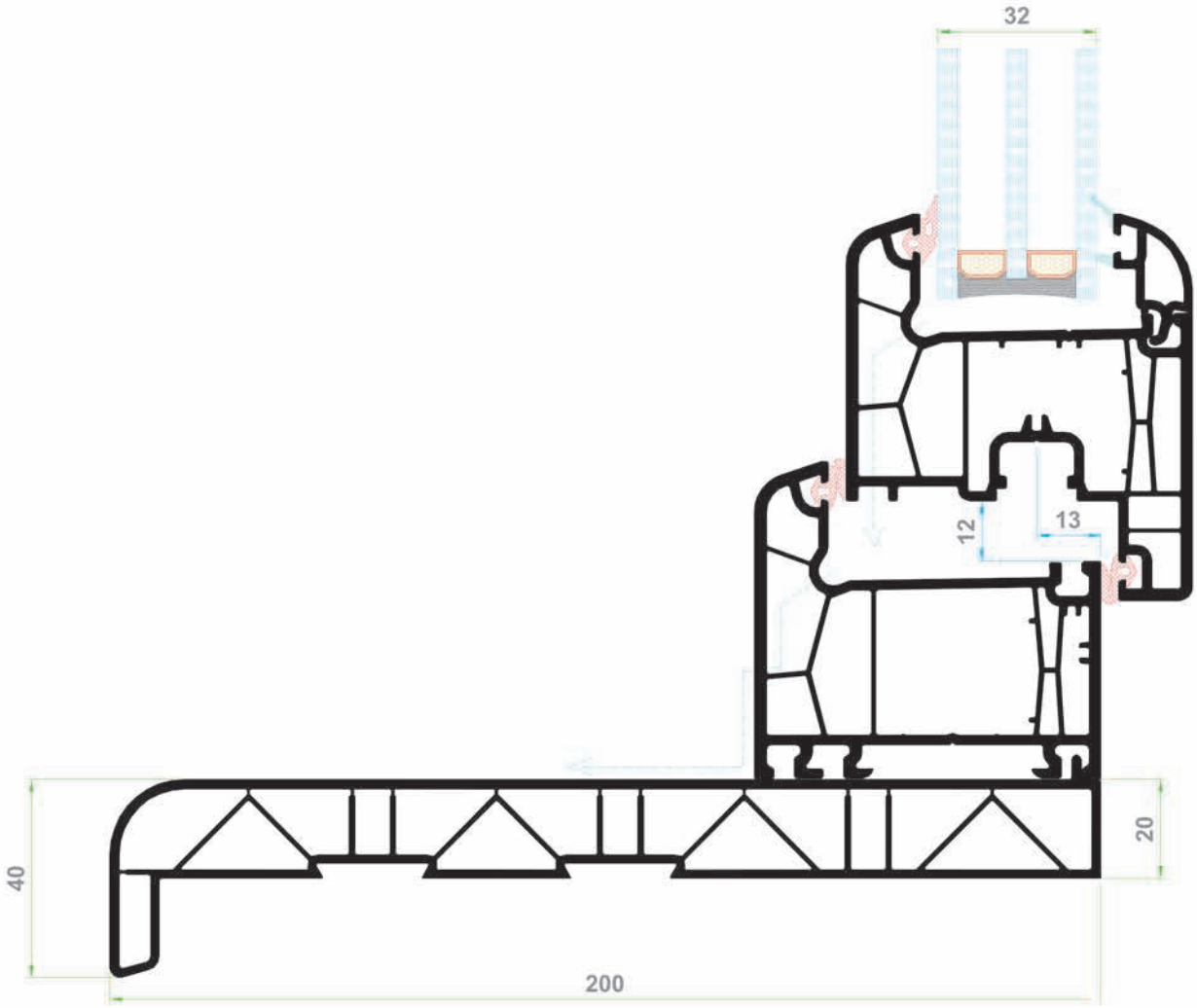
75300

VIVA® PLAST

ПОДПРОЗОРЕЧНА ДЪСКА
ПОДОКОННАЯ ДОСКА
SILL
FENSTERBANK



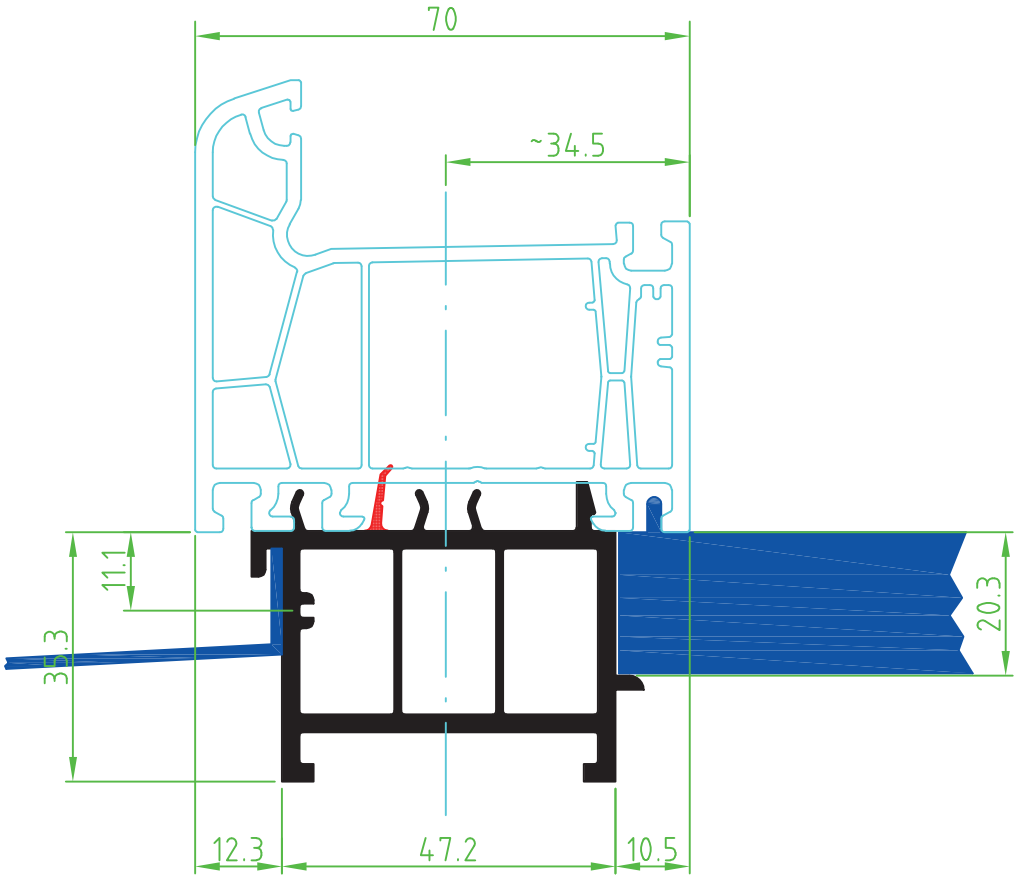
63200

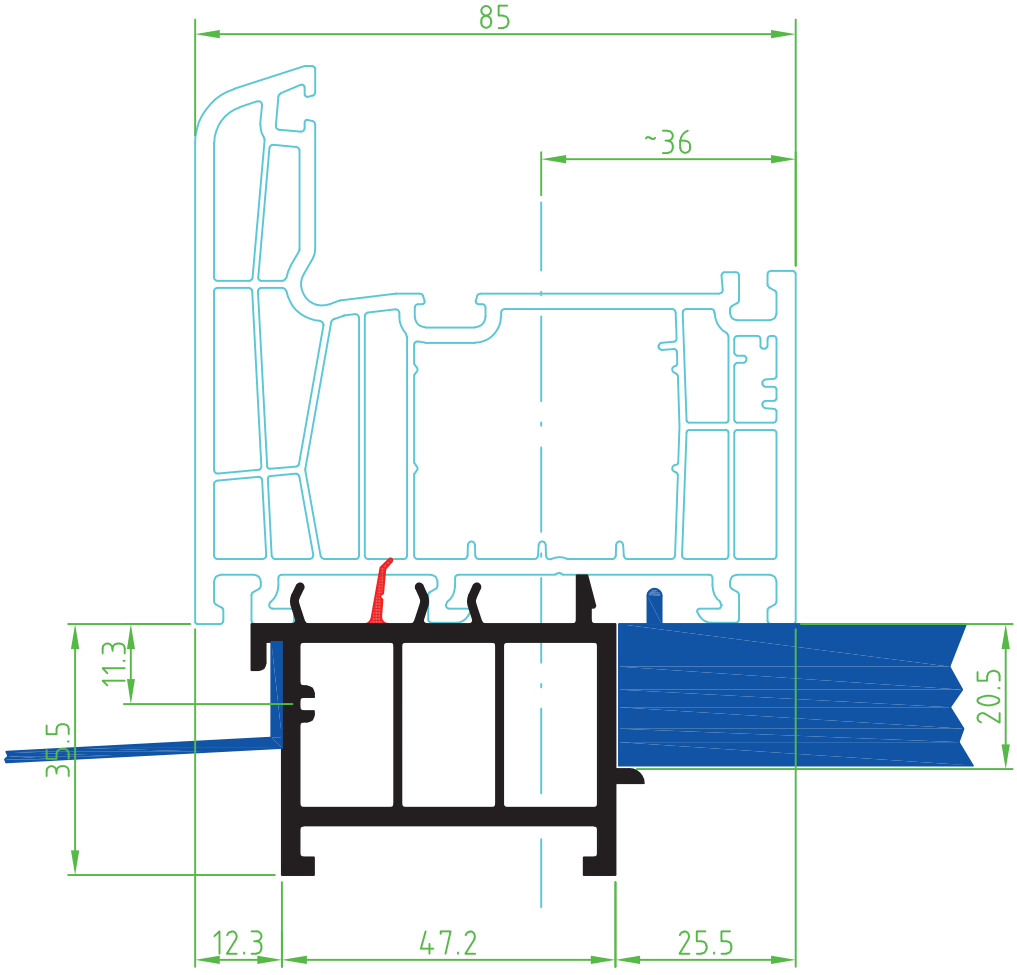

32
12
13
40
20
200

СИСТЕМА / SYSTEM
7500

VIVA® PLAST

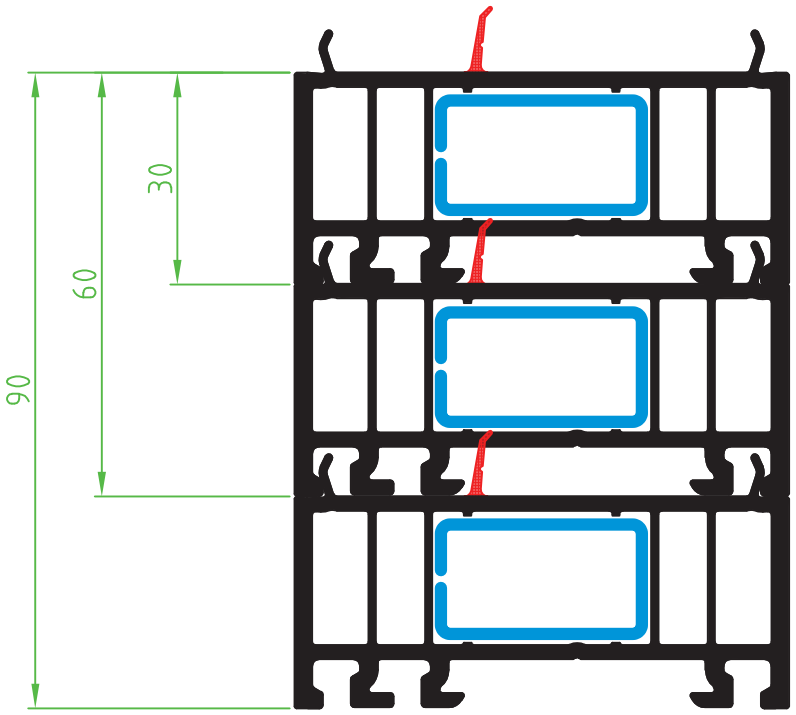
НОМЕР / CODE	СТЕНЕН КОНЕКТОР ПОДОКОНОЙ ПРОФИЛЬ WALL CONNECTOR MAUERBANKANSCHLUSS	МАЩАБ SCALE
75310		1:1

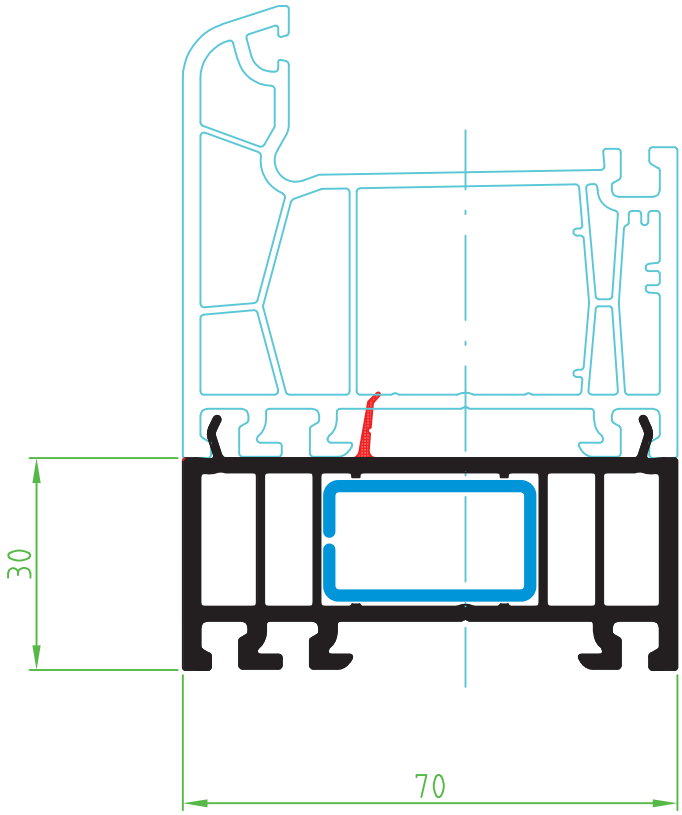




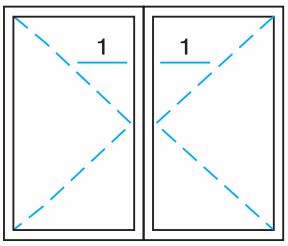
VIVA® PLAST

HOMEP / CODE	УДЪЛЖИТЕЛ ЗА КАСА УДЛИНИТЕЛЬ РАМЫ FRAME EXTENSION RAHMENVERBREITERUNG	МАЩАБ / SCALE
75300		1:1

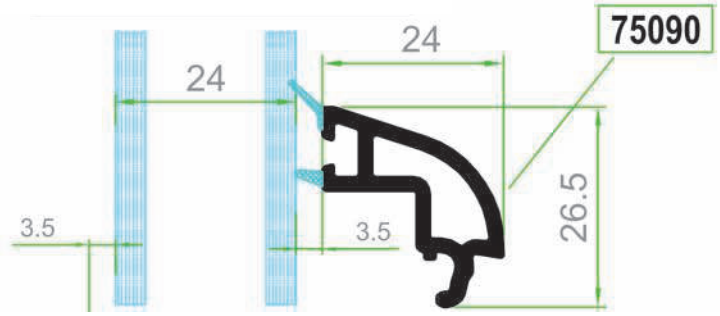


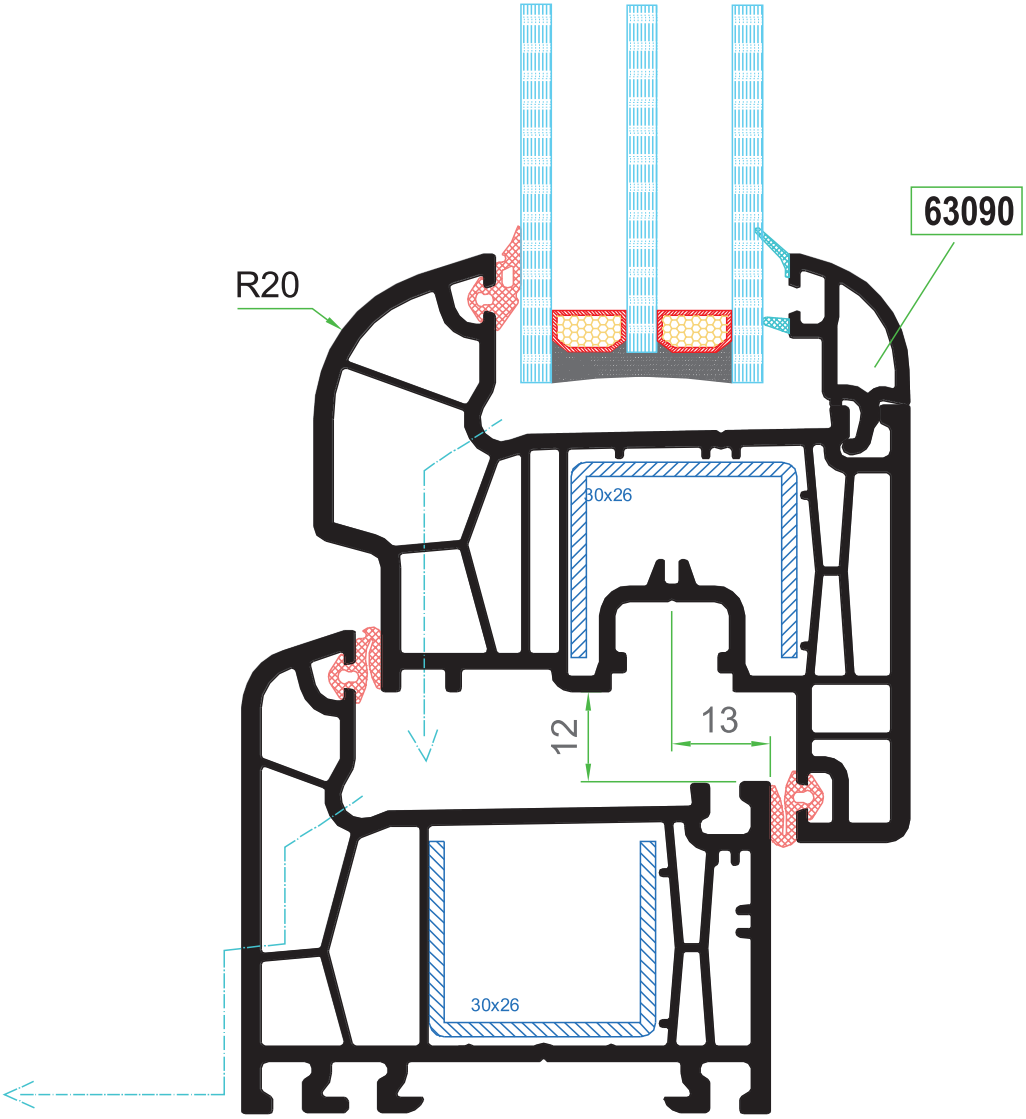


VIVA® PLAST

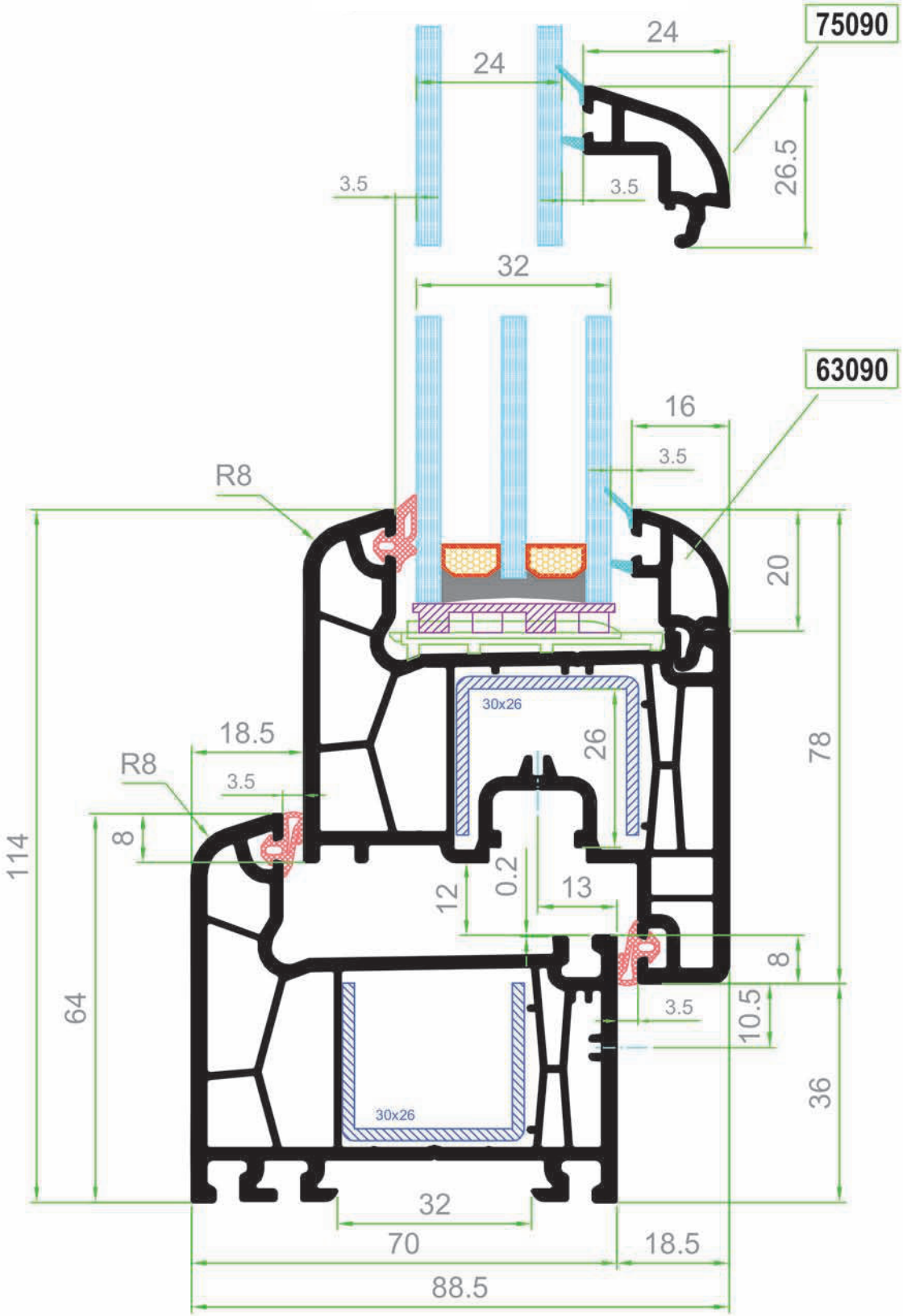


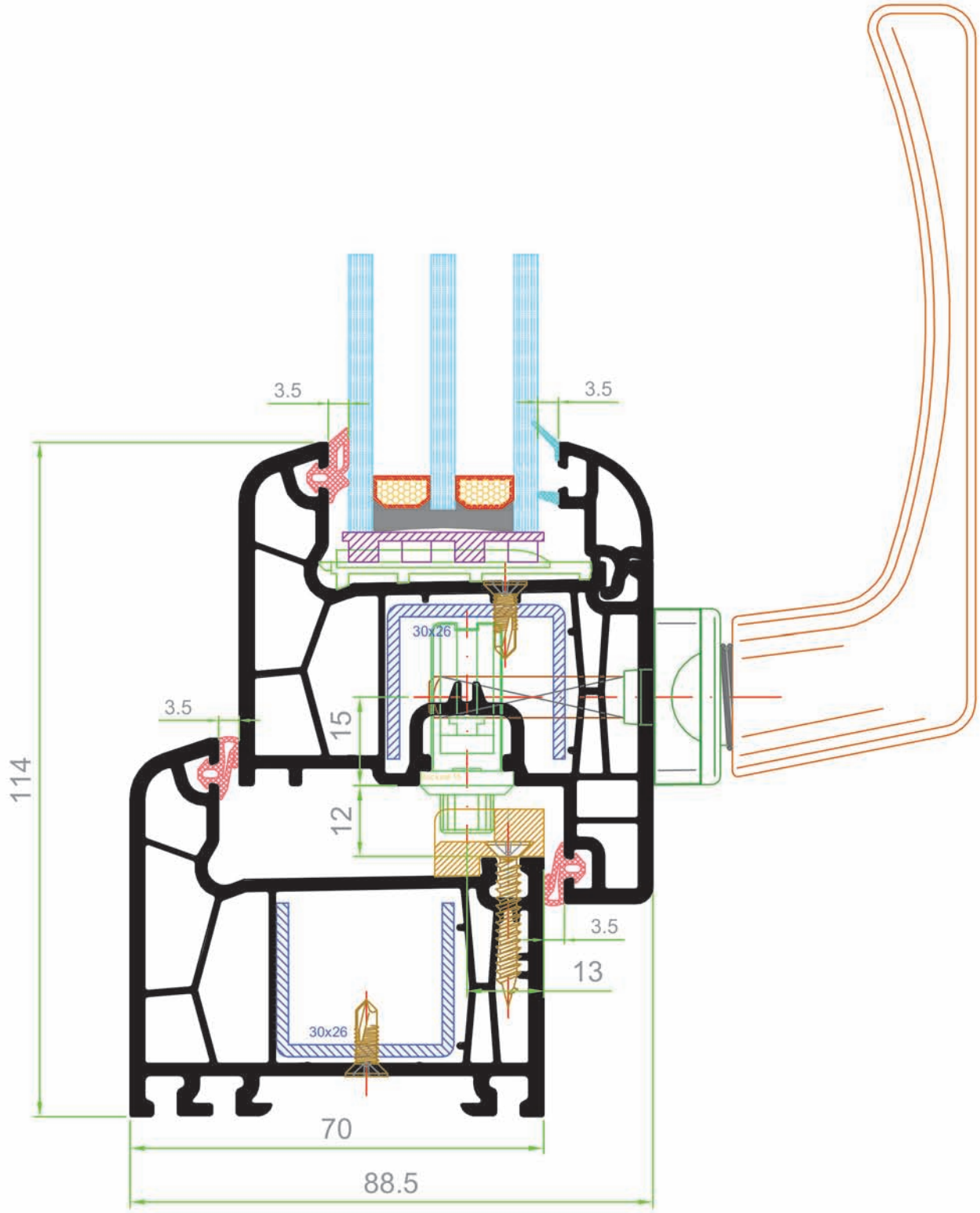
Разрез - двукрил прозорец
Sectional drawing

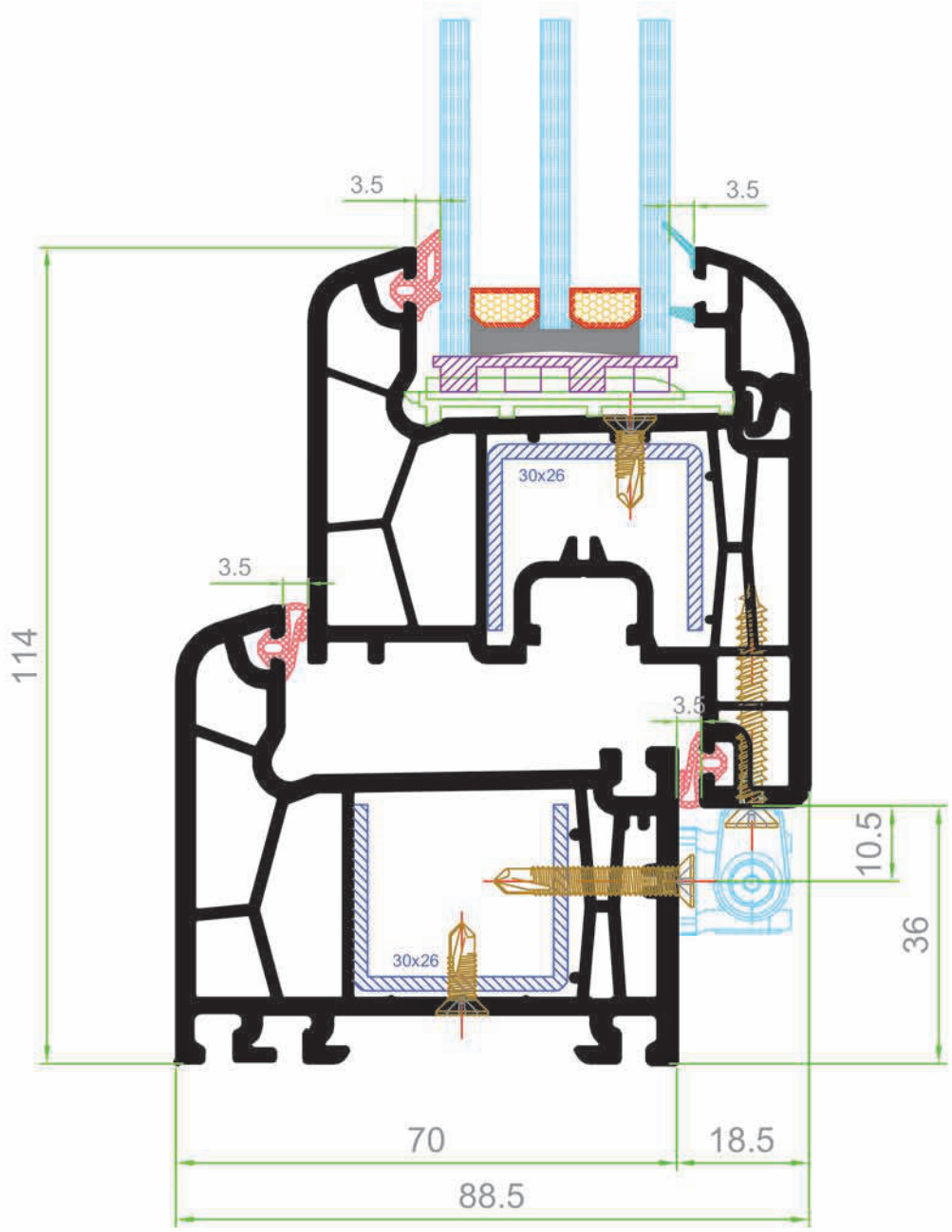

75090
24
24
3.5
3.5
26.5

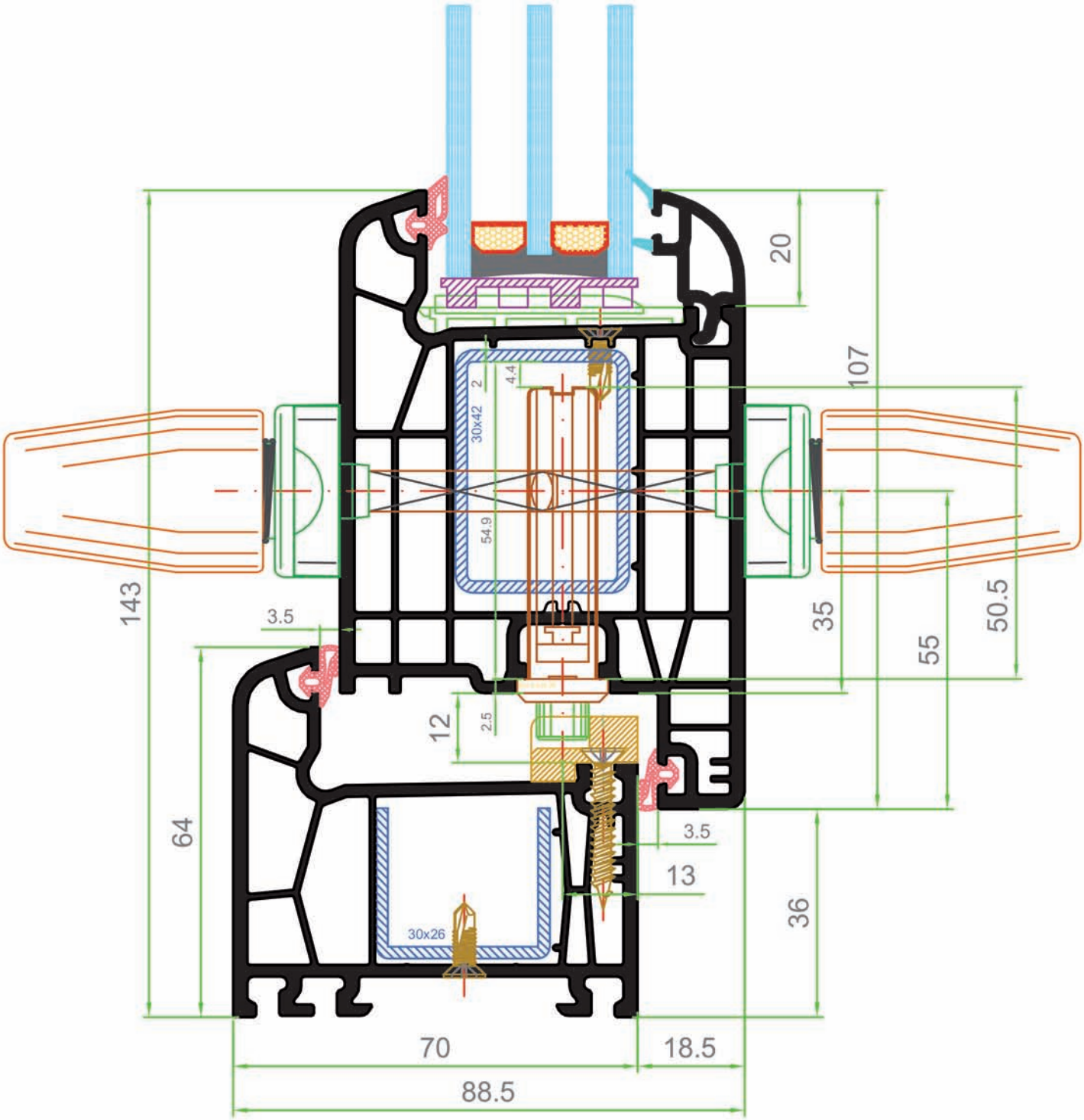

63090
R20
30x26
12
13
30x26

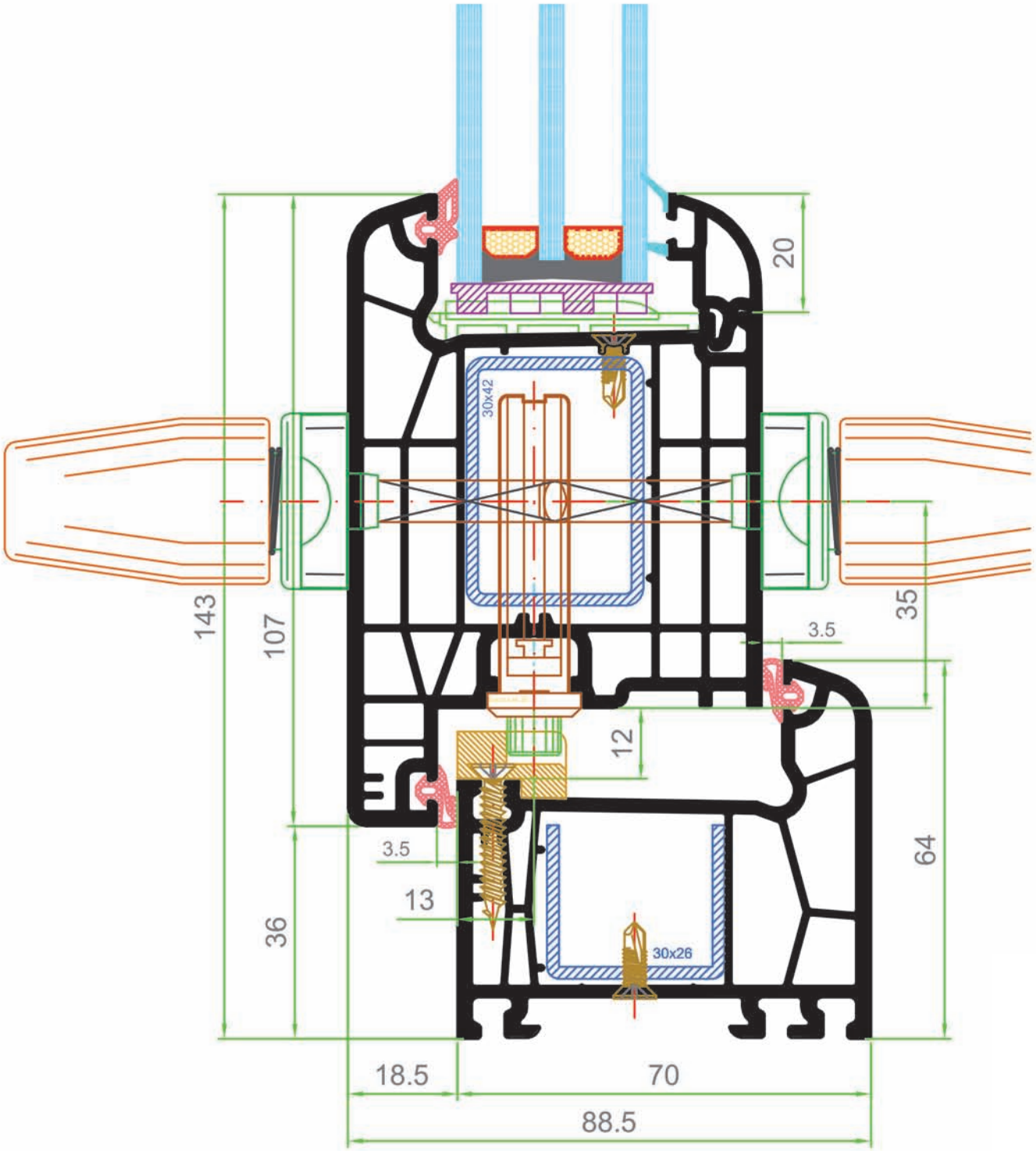
VIVA® PLAST


75090
24
24
3.5
3.5
26.5
32
63090
16
3.5
R8
20
30x26
18.5
R8
3.5
26
78
114
8
0.2
12
13
8
3.5
10.5
64
36
30x26
32
70
18.5
88.5


3.5
3.5
30x26
3.5
15
12
114
3.5
13
30x26
70
88.5


3.5
3.5
30x26
3.5
114
3.5
10.5
36
30x26
70
18.5
88.5


20
107
4.4
2
30x42
54.9
143
3.5
35
55
50.5
12
2.5
64
3.5
13
36
30x26
70
18.5
88.5


20
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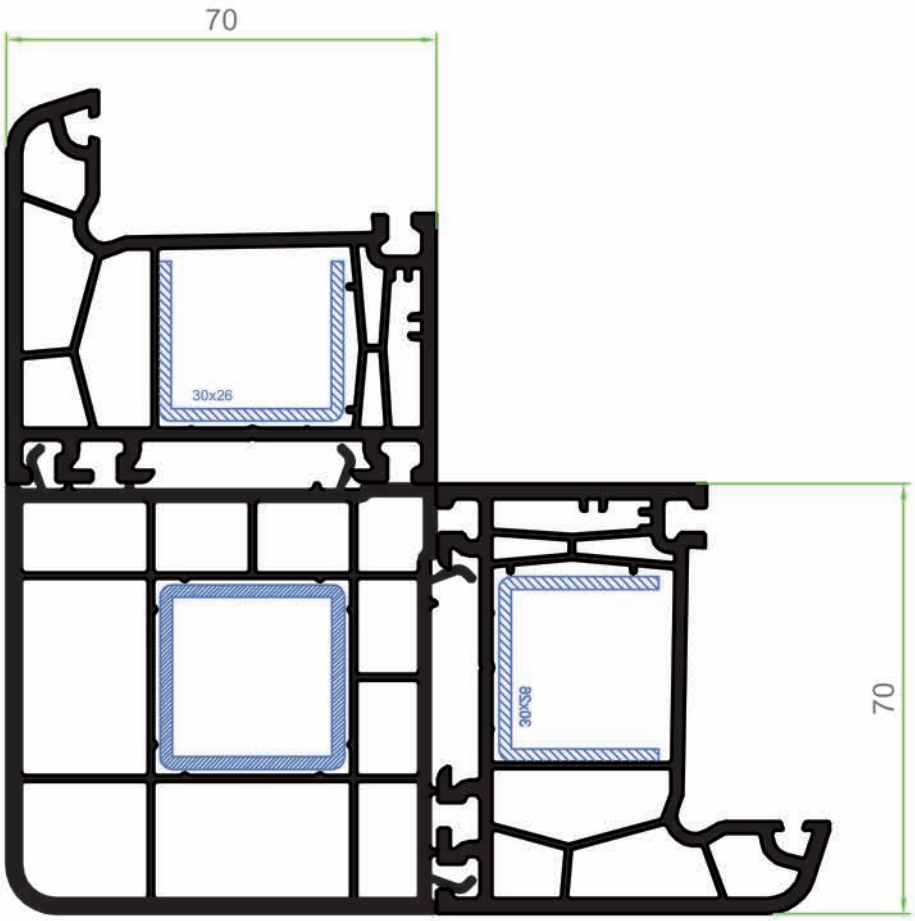
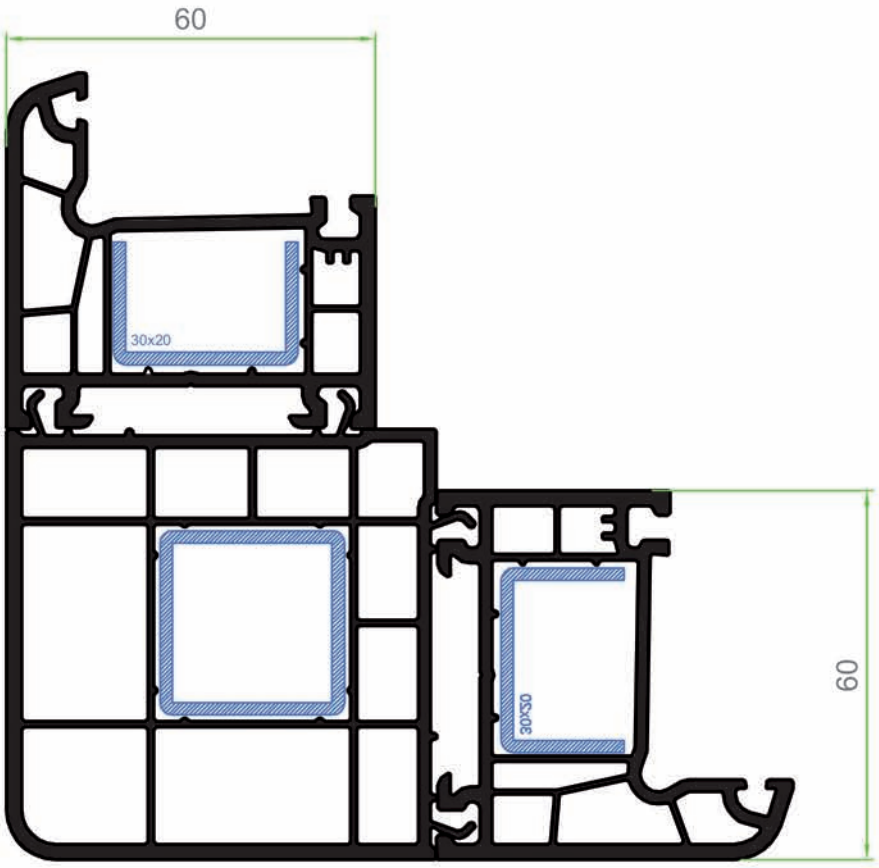
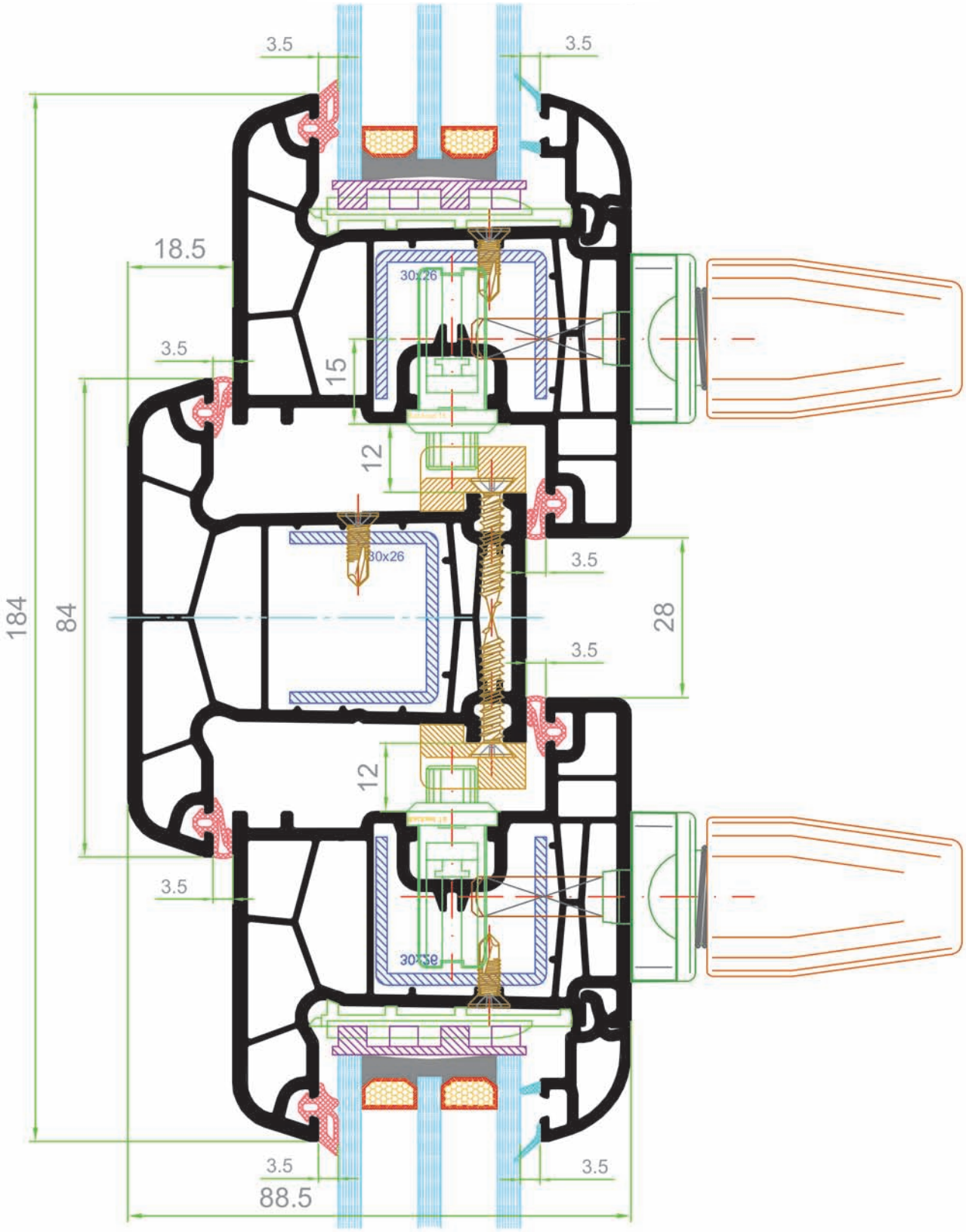
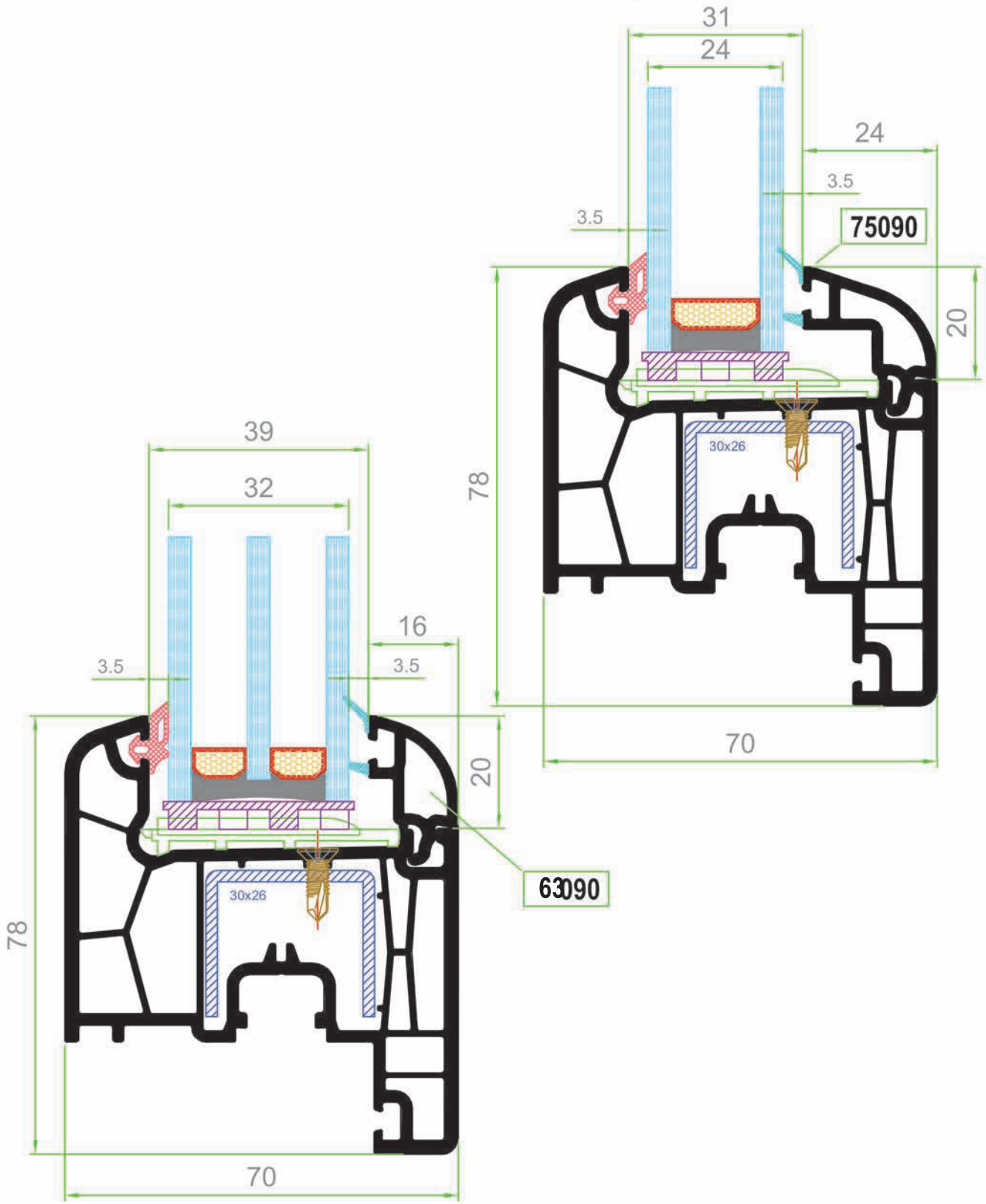
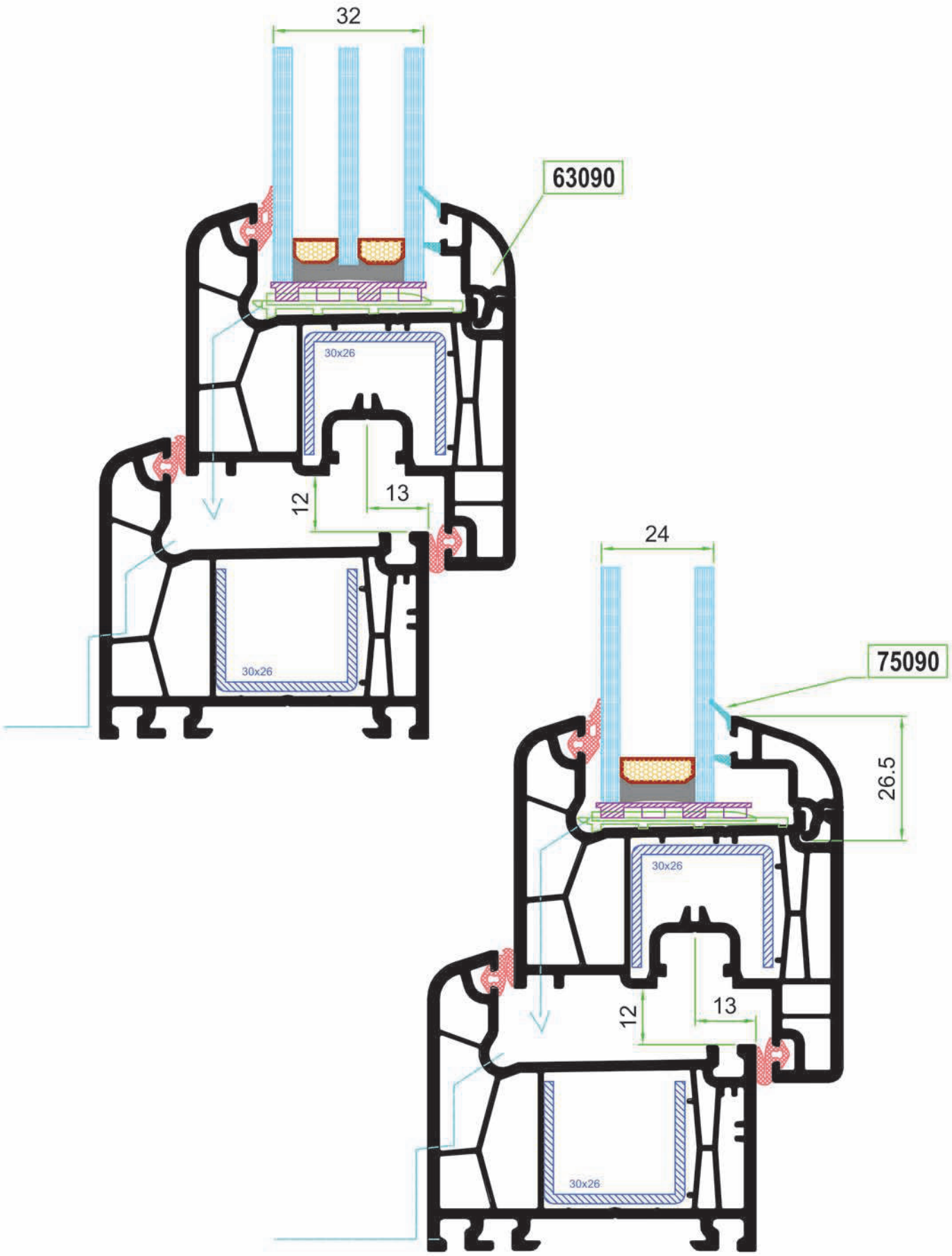
143
107
35
3.5
12
3.5
13
36
64
30x26
18.5
70
88.5


70
30x26
30x28
70


60
30x20
30x30
60


3.5
3.5
18.5
3.5
15
12
30x26
3.5
28
3.5
12
3.5
184
84
3.5
3.5
88.5


31
24
24
3.5
3.5
75090
20
78
30x26
70
39
32
16
3.5
3.5
20
63090
78
30x26
70

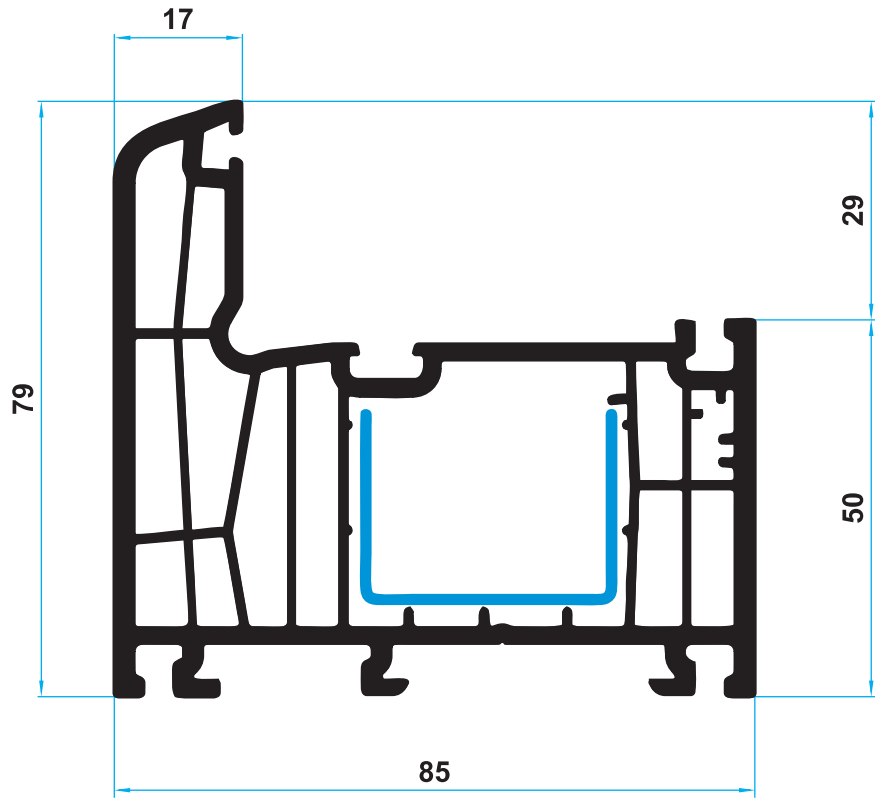

32
63090
30x26
12
13
30x26
24
75090
26.5
30x26
12
13
30x26

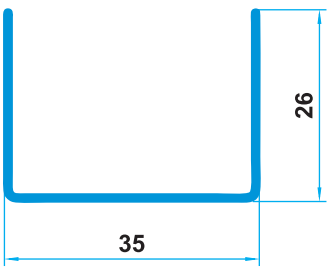
VIVA® PLAST

НОМЕР / CODE 87030

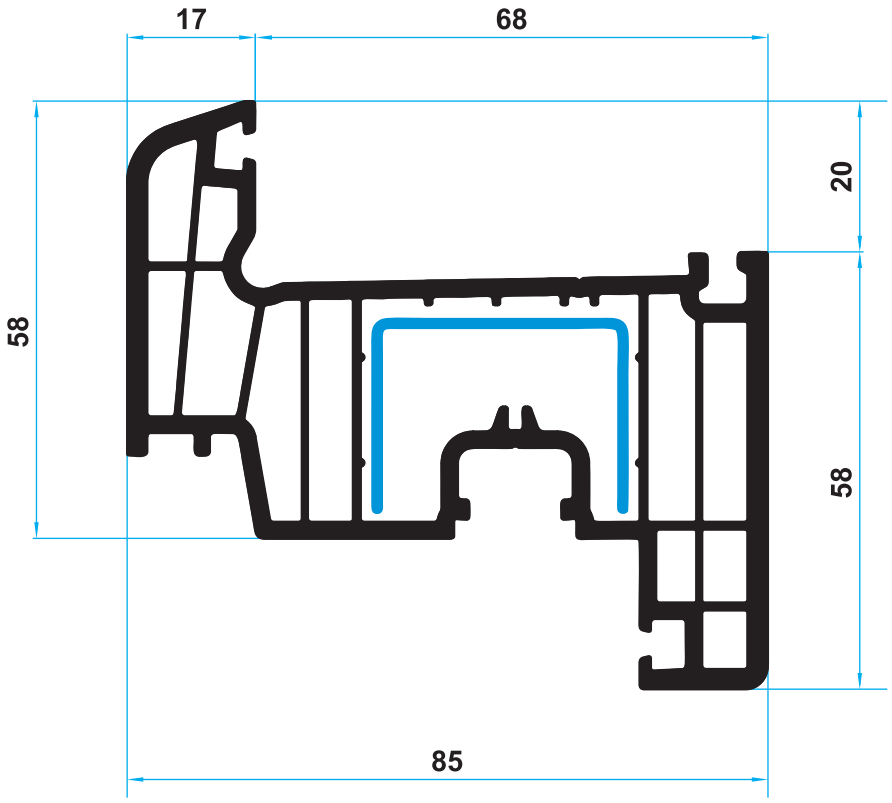
КАСА
РАМА
FRAME PROFILE
RAHMEN

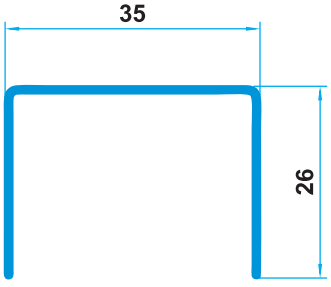
МАЩАБ / SCALE 1:1





87030


17
68
20
58
58
85

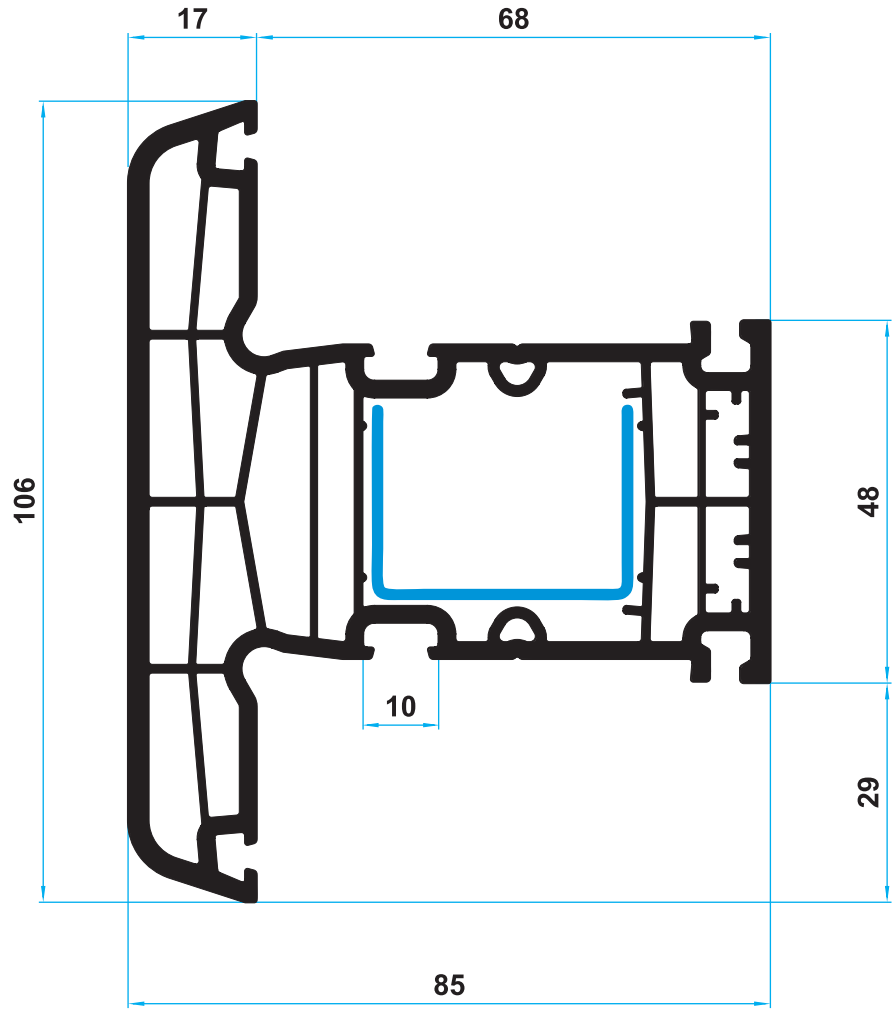

35
26

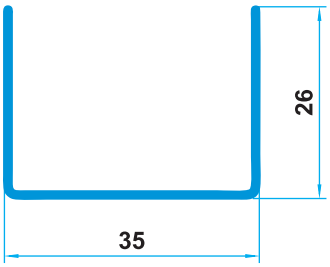
VIVA® PLAST

НОМЕР / CODE 87050

ДЕЛИТЕЛ
ИМПОСТ
MULLION PROFILE
KAEMPFER

МАЩАБ / SCALE 1:1





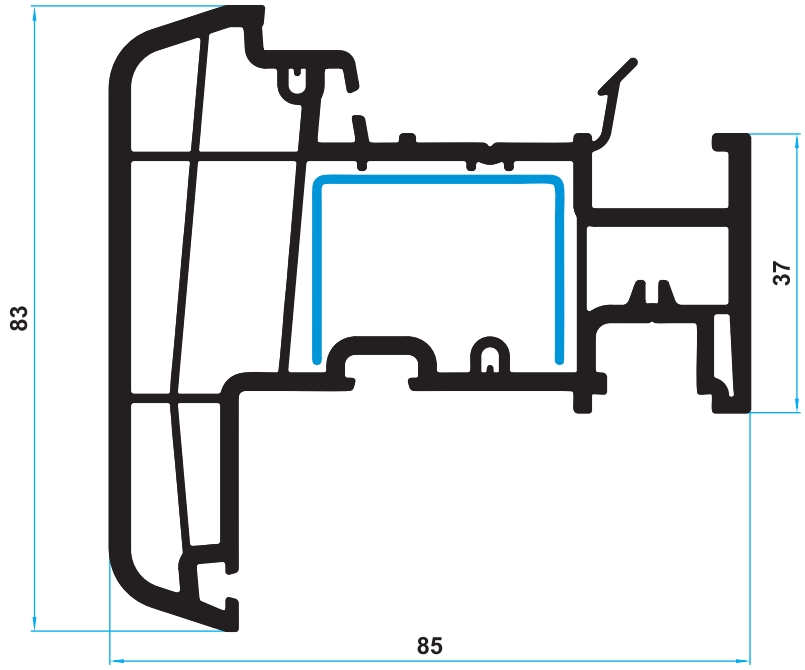
87050

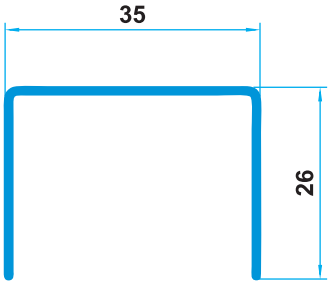
VIVA® PLAST

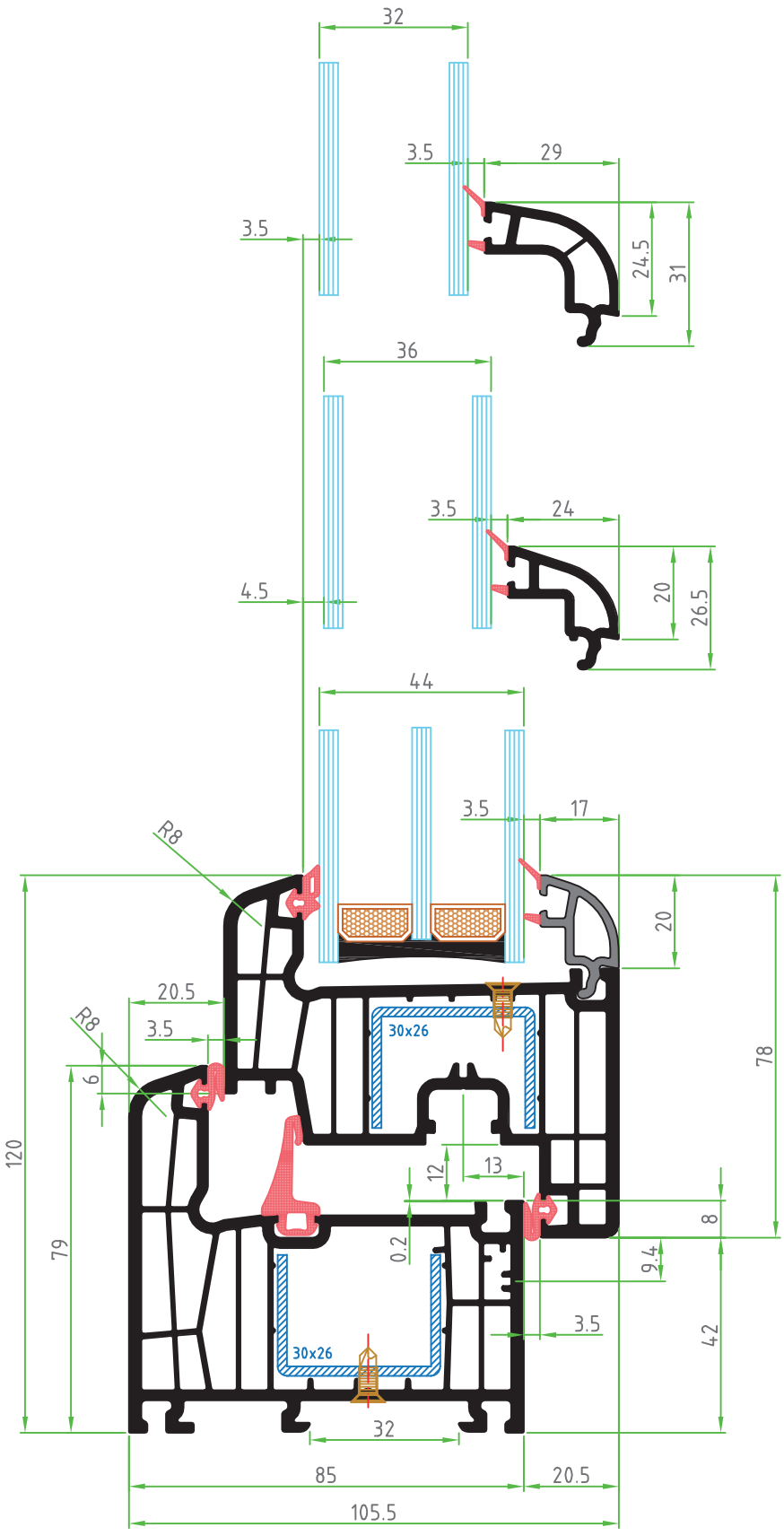
НОМЕР / CODE 87080

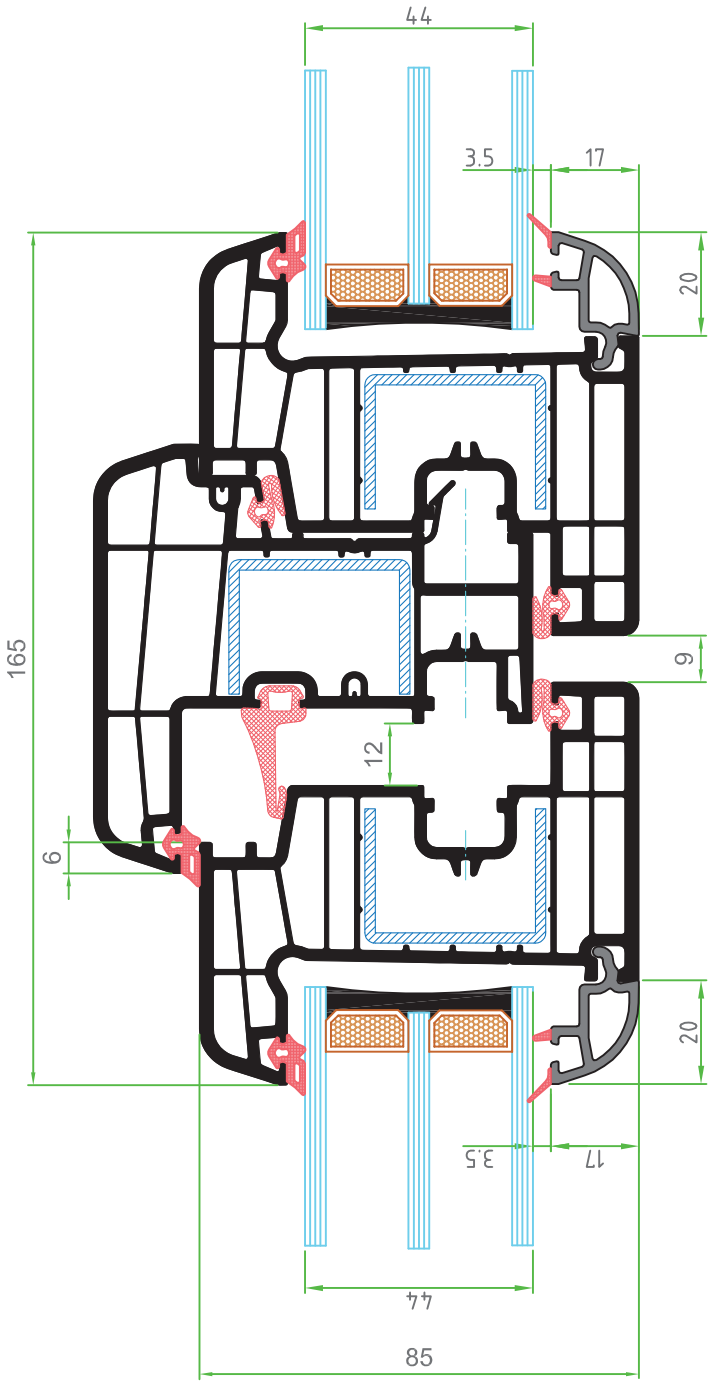
ЛЕТЯЩ КЕМПФЕР
ЩУЛЬП
OVERHUNG
STULP

МАЩАБ SCALE 1:1

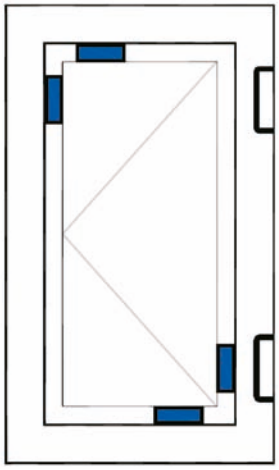




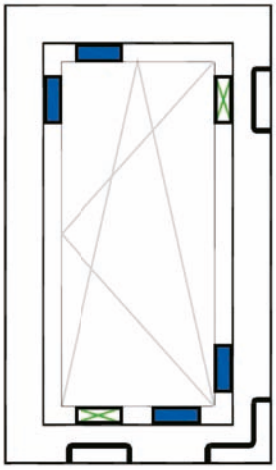

32
3.5
29
3.5
24.5
31
36
3.5
24
4.5
20
26.5
44
3.5
17
R8
20
20.5
R8
3.5
30x26
6
78
120
12
13
8
0.2
9.4
79
3.5
42
30x26
32
85
20.5
105.5


44
3.5
17
20
165
9
12
6
20
3.5
17
44
85

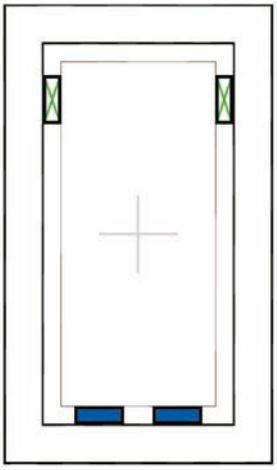
Указания за остъкляване
Glazing guidelines - casement windows



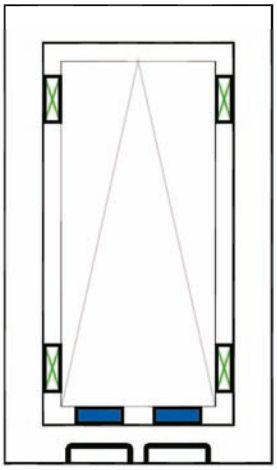
Прозорец със странично окачване
Side-hung window



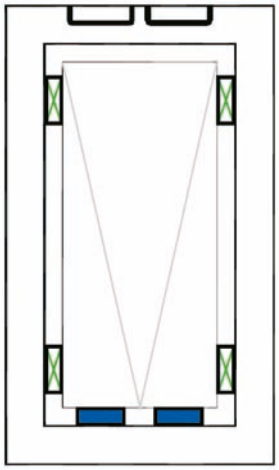
Прозорец с двуплоскостно отваряне / Tilt and Turn



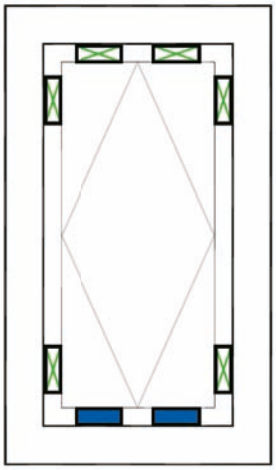
Неотваряем прозорец
Fixed window



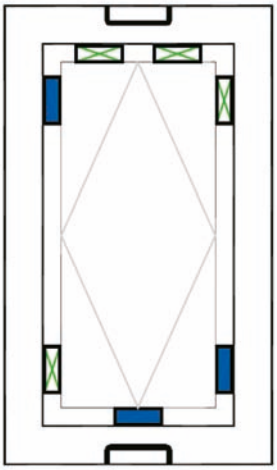
Прозорец с долни панти
Bottom hung window



Прозорец с горни панти
Top-hung window



Въртящ се прозорец
Reversible window

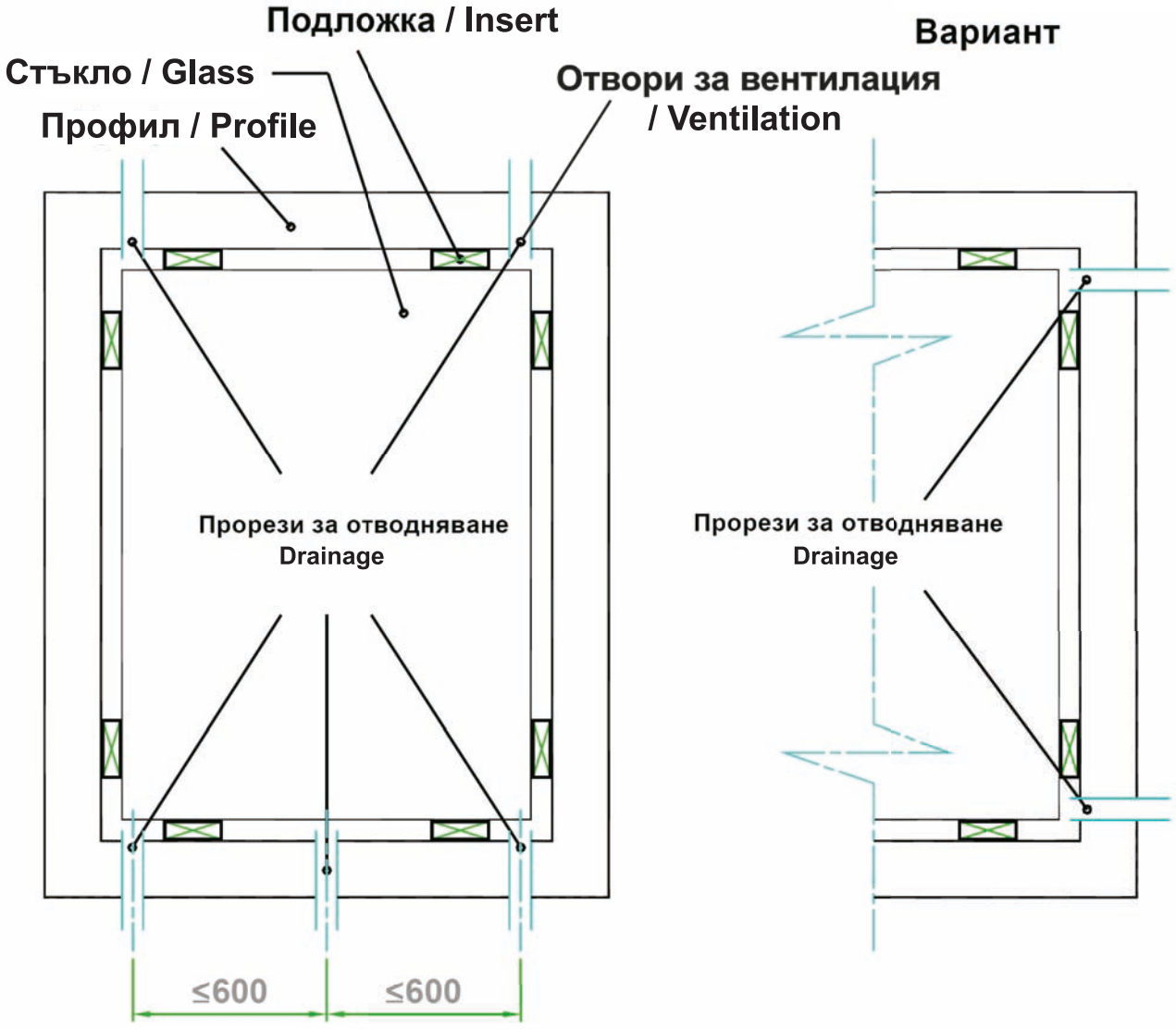


Въртящ се прозорец с централна ос
Pivot window

= Дистанциониращa подложка
Spacer insert

= Носеща подложка
Glass holder

Указания за остъкляване
Glazing guidelines

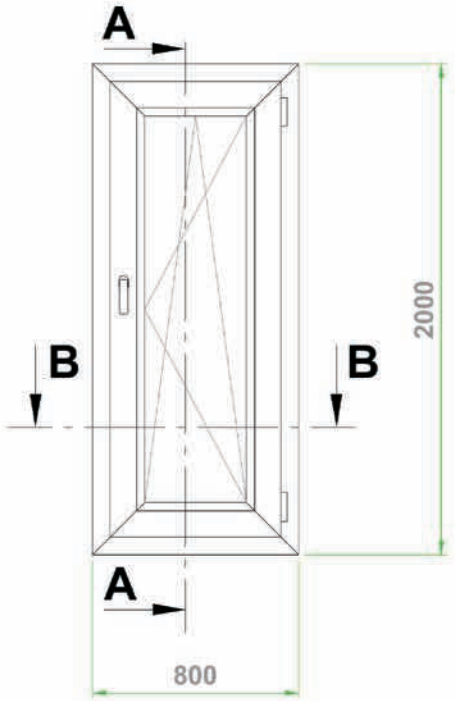


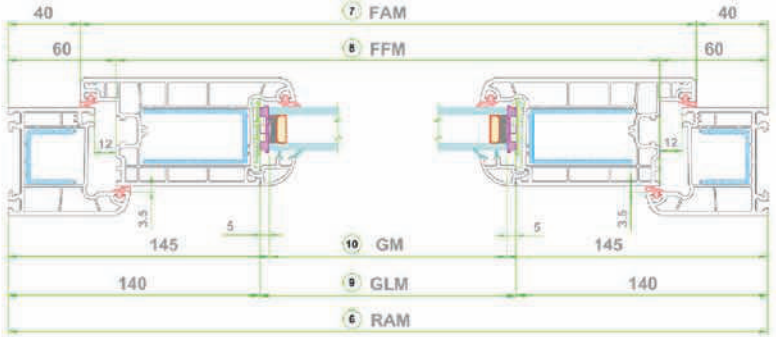
Минимални размери за отворите за отводняване/-вентилация:
Minimum dimensions of the drainage / ventilation:
Прорези / Slots: 5x25 мм или
Отвори / Vents: Ø 8 мм

Ограничители за заваряване на уплътнението
Tools for welding

Сравнение на ограничената и неограничената заварка
Comparison of the welding

- Лявата заварка е направена без ограничение. Ясно се различава твърда зона в областта на заварката.
  With welding tools.
- Дясната заварка е ограничена, при която появилият се удебелен профил (ръб) по уплътнението може да бъде отстранен на ръка.
  Without welding tools.





1	RAM = външен размер каса / frame reference size		пр. 2000
2	FAM = външен размер крило / sash size	= RAM - 80	= 1920
3	FFM = размер крило / rebate size	= RAM - 120	= 1880
4	GLM = размер стъклодържател / glassbead size	= RAM - 280	= 1720
5	GM = размер стъкло / glass size	= RAM - 290	= 1710
поз./pos.	описание / description	формула / formula	mm
Размер на чертежа - сечение A-A / Cutting dimensions - section A-A			

6	RAM = външен размер каса / frame reference size		пр. 2000
7	FAM = външен размер крило / sash size	= RAM - 80	= 720
8	FFM = размер крило / rebate size	= RAM - 120	= 680
9	GLM = размер стъклодържател / glassbead size	= RAM - 280	= 520
10	GM = размер стъкло / glass size	= RAM - 290	= 510
поз./pos.	описание / description	формула / formula	mm
Размер на чертежа - сечение B-B / Cutting dimensions - section B-B			

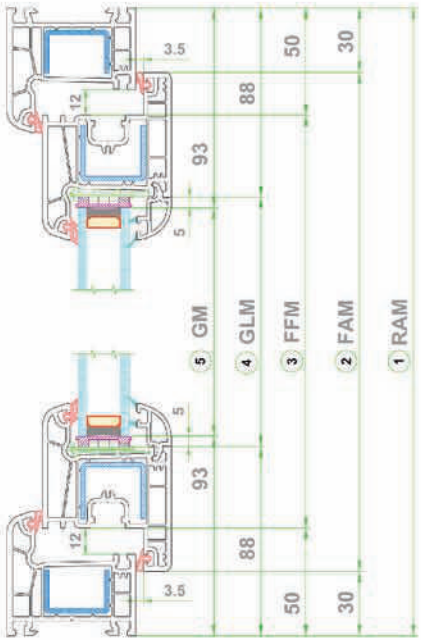
*Размерите са без заварки!
*Dimensions without welds

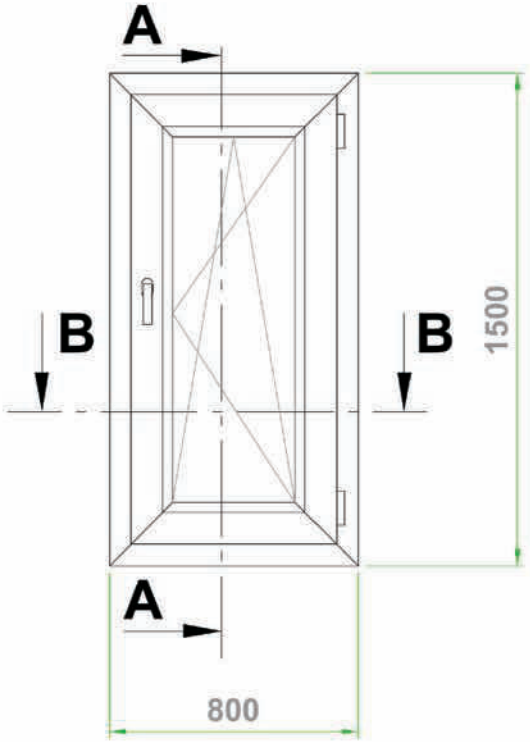
Моля, използвайте ограничители за електрожена ("лепачката")
Please, use the tools for welding

VIVA® PLAST

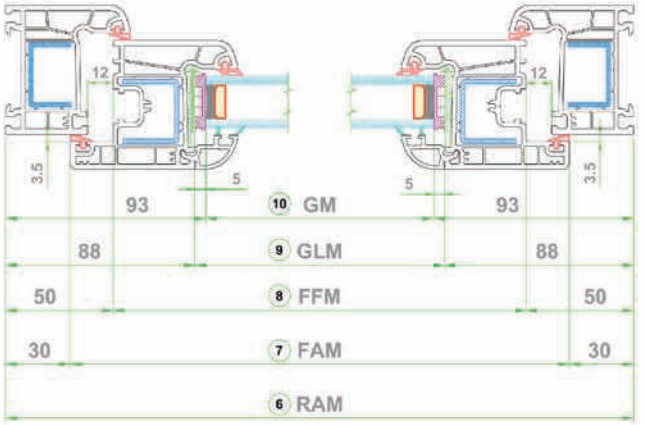
СИСТЕМА 6300

Сечение / Section A-A





Сечение / Section B-B



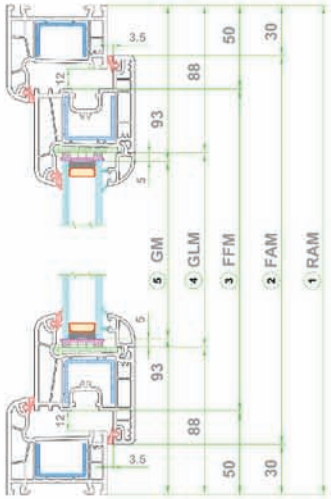
1	RAM = външен размер каса / frame reference size		пр. 1500
2	FAM = външен размер крило / sash size	= RAM - 60	= 1440
3	FFM = размер крило / rebate size	= RAM - 100	= 1400
4	GLM = размер стъклодържател / glassbead size	= RAM - 176	= 1324
5	GM = размер стъкло / glass size	= RAM - 186	= 1314
поз./pos.	описание / description	формула / formula	mm
Размер на чертежа - сечение A-A / Cutting dimensions - section A-A			

6	RAM = външен размер каса / frame reference size		пр. 800
7	FAM = външен размер крило / sash size	= RAM - 60	= 740
8	FFM = размер крило / rebate size	= RAM - 100	= 700
9	GLM = размер стъклодържател / glassbead size	= RAM - 176	= 624
10	GM = размер стъкло / glass size	= RAM - 186	= 614
поз./pos.	описание / description	формула / formula	mm
Размер на чертежа - сечение B-B / Cutting dimensions - section B-B			

*Размерите са без заварки!
*Dimensions without welds

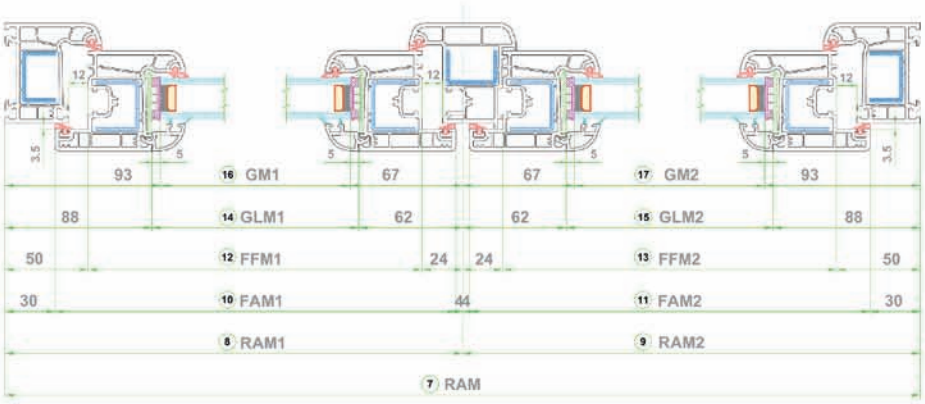
Моля, използвайте ограничители за електрожена ("лепачката")
Please, use the tools for welding

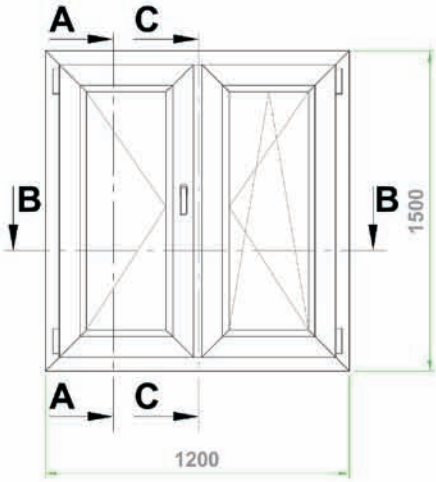
Сечение / Section A-A



Сечение / Section C-C

Сечение / Section B-B





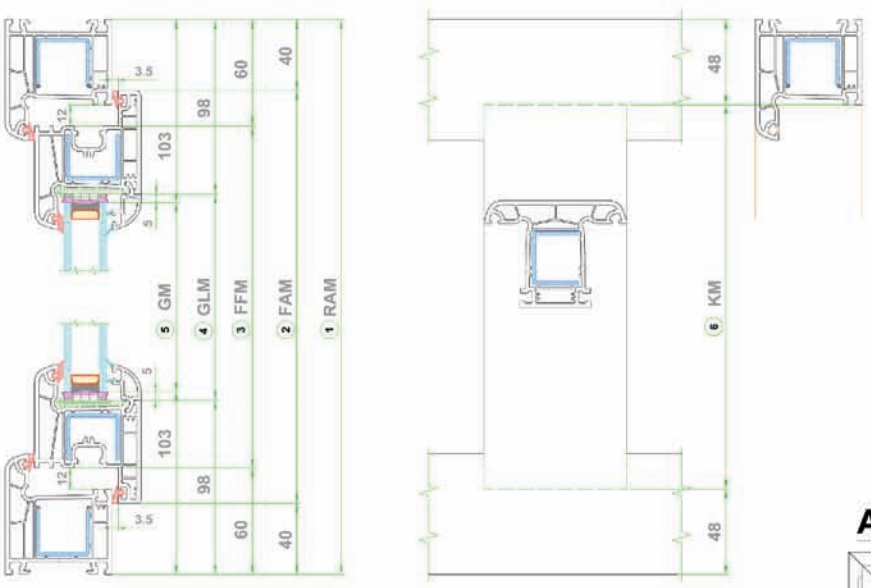
1	RAM =	външен размер каса frame reference size		пр. 1500
2	FAM =	външен размер крило sash size	= RAM - 60	= 1440
3	FFM =	размер крило rebate size	= RAM - 100	= 1400
4	GLM =	размер стъклодържател glassbead size	= RAM - 176	= 1324
5	GM =	размер стъкло glass size	= RAM - 186	= 1314
6	SM =	размер летящ кемпфер overhung size	= RAM - 140	= 1360
поз./pos.	описание / description		формула / formula	mm
Размер на чертежа - сечение A-A, C-C / Cutting dimensions - section A-A, C-C				

7	RAM =	външен размер каса frame reference size		пр. 1200
8	RAM 1			пр. 600
9	RAM 2			пр. 600
10	FAM 1 =	външен размер крило sash size	= RAM2 - 34	= 566
11	FAM 2 =		= RAM2 - 34	= 566
12	FFM 1 =	размер крило rebate size	= RAM1 - 74	= 526
13	FFM 2 =		= RAM2 - 74	= 526
14	GLM 1 =	размер стъклодържател glassbead size	= RAM1 - 150	= 450
15	GLM 2 =		= RAM2 - 150	= 450
16	GM 1 =	размер стъкло glass size	= RAM1 - 160	= 440
17	GM 2 =		= RAM2 - 160	= 440
поз./pos.	описание / description		формула / formula	mm
Размер на чертежа - сечение B-B / Cutting dimensions - section B-B				

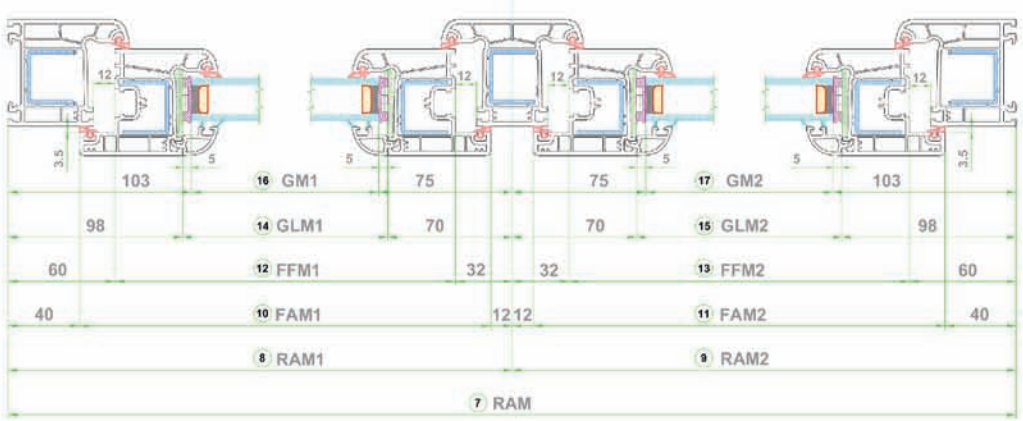
*Размерите са без заварки!
*Dimensions without welds

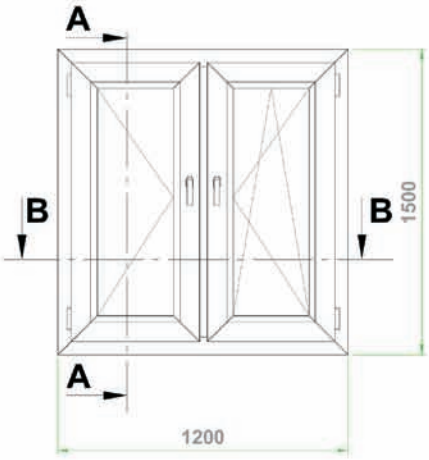
Моля, използвайте ограничители за електрожена ("лепачката")
Please, use the tools for welding

Сечение / Section A-A



Сечение / Section B-B





1	RAM =	външен размер каса frame reference size		пр. 1500
2	FAM =	външен размер крило sash size	= RAM - 80	= 1420
3	FFM =	размер крило rebate size	= RAM - 120	= 1380
4	GLM =	размер стъклодържател glassbead size	= RAM - 196	= 1304
5	GM =	размер стъкло glass size	= RAM - 206	= 1294
6	KM =	размер кемпфер mullion size	= RAM - 96	= 1404
поз./pos.	описание / description		формула / formula	mm
Размер на чертежа - сечение A-A / Cutting dimensions - section A-A				

7	RAM =	външен размер каса frame reference size		пр. 1200
8	RAM 1			пр. 600
9	RAM 2			пр. 600
10	FAM 1 =	външен размер крило sash size	= RAM2 - 52	= 548
11	FAM 2 =		= RAM2 - 52	= 548
12	FFM 1 =	размер крило rebate size	= RAM1 - 92	= 508
13	FFM 2 =		= RAM2 - 92	= 508
14	GLM 1 =	размер стъклодържател glassbead size	= RAM1 - 168	= 432
15	GLM 2 =		= RAM2 - 168	= 432
16	GM 1 =	размер стъкло glass size	= RAM1 - 178	= 422
17	GM 2 =		= RAM2 - 178	= 422
поз./pos.	описание / description		формула / formula	mm
Размер на чертежа - сечение B-B / Cutting dimensions - section B-B				

СИСТЕМА / SYSTEM
6400

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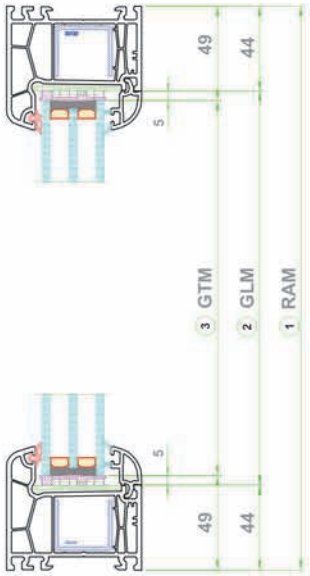
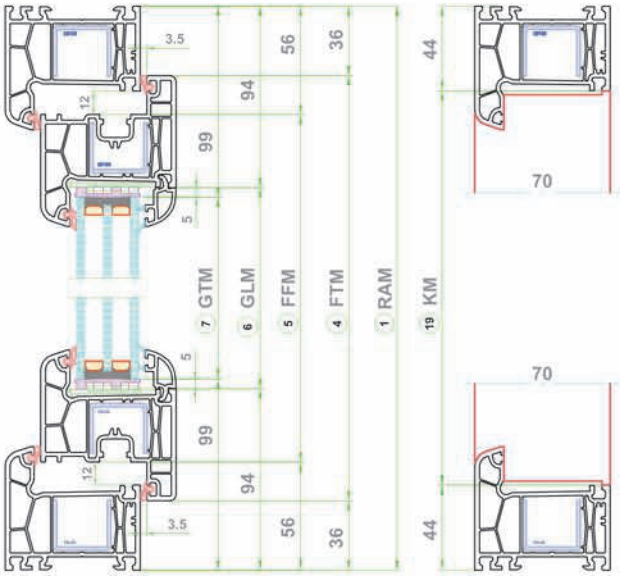
*Размерите са без заварки!
*Dimensions without welds

Моля, използвайте ограничители за електрожена ("лепачката")
Please, use the tools for welding

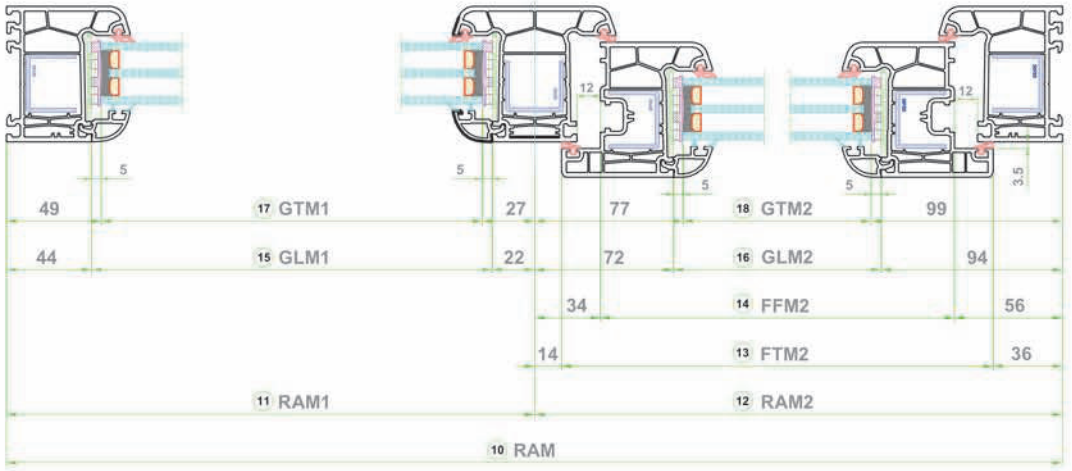
Сечение / Section A-A



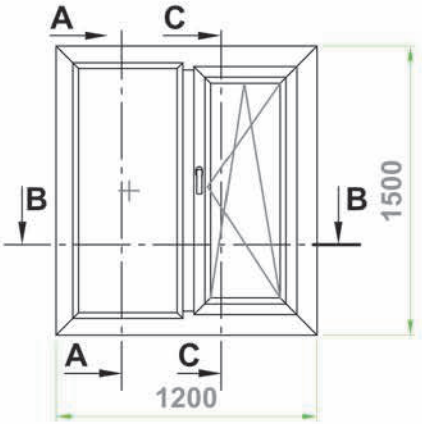
Сечение / Section C-C



Сечение / Section B-B



1	RAM = външен размер каса / frame reference size		1500.0
2	GLM = размер стъклодържател / glassbead size	= RAM - 88.0	1412.0
3	GTM = размер стъкло / glass size	= RAM - 98.0	1402.0
поз./pos.	описание / description	формула / formula	mm
Размер на чертежа - сечение A-A / Cutting dimensions - section A-A			
4	FAM = външен размер крило / sash size	= RAM - 72.0	1428.0
5	FFM = размер крило / rebate size	= RAM - 112.0	1388.0
6	GLM = размер стъклодържател / glassbead size	= RAM - 188.0	1312.0
7	GTM = размер стъкло / glass size	= RAM - 198.0	1302.0
8	KM = размер кемпфер / mullion size	= RAM - 88.0	1412.0
поз./pos.	описание / description	формула / formula	mm
Размер на чертежа - сечение C-C / Cutting dimensions - section C-C			



9	RAM = външен размер каса / frame reference size		1200.0
10	RAM 1	RAM / 2	600.0
11	RAM 2	RAM / 2	600.0
12	FAM 2 = външен размер крило / sash size	= RAM 2 - 50.0	550.0
13	FFM 2 = размер крило / rebate size	= RAM 2 - 90.0	510.0
14	GLM 1 = размер стъклодържател / glassbead size	= RAM 1 - 66.0	534.0
15	GLM 2 =	= RAM 2 - 166.0	434.0
16	GTM 1 = размер стъкло / glass size	= RAM 1 - 76.0	524.0
17	GTM 2 =	= RAM 2 - 176.0	424.0
поз./pos.	описание / description	формула / formula	mm
Размер на чертежа - сечение B-B / Cutting dimensions - section B-B			

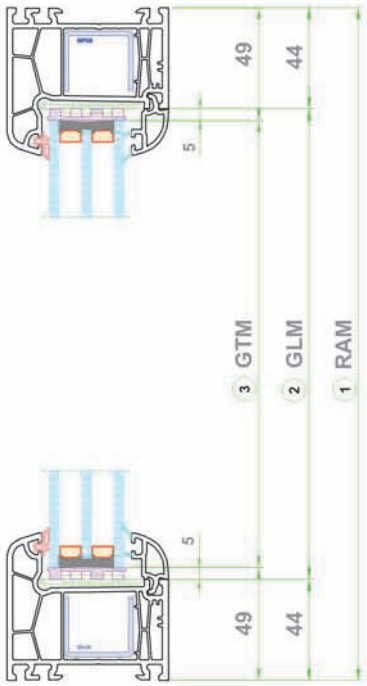
*Размерите са без заварки!
*Dimensions without welds

Моля, използвайте ограничители за електрожена ("лепачката")
Please, use the tools for welding

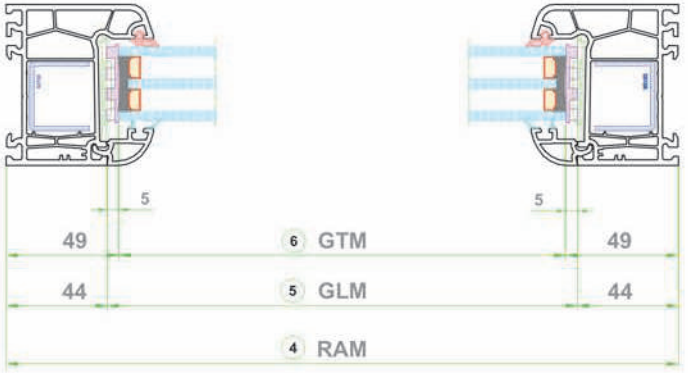
СИСТЕМА / SYSTEM
7500

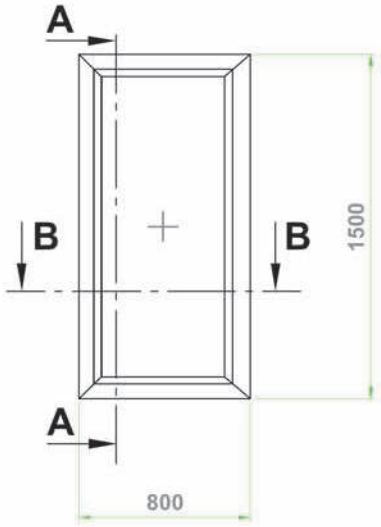
VIVA® PLAST

Сечение / Section A-A



Сечение / Section B-B





1	RAM = външен размер каса / frame reference size		1500.0
2	GLM = размер стъклодържател / glassbead size	= RAM - 88.0	1412.0
3	GTM = размер стъкло / glass size	= RAM - 98.0	1402.0
поз./pos.	описание / description	формула / formula	mm
Размер на чертежа - сечение A-A / Cutting dimensions - section A-A			

4	RAM = външен размер каса / frame reference size		800.0
5	GLM = размер стъклодържател / glassbead size	= RAM - 88.0	712.0
6	GTM = размер стъкло / glass size	= RAM - 98.0	702.0
поз./pos.	описание / description	формула / formula	mm
Размер на чертежа - сечение B-B / Cutting dimensions - section B-B			

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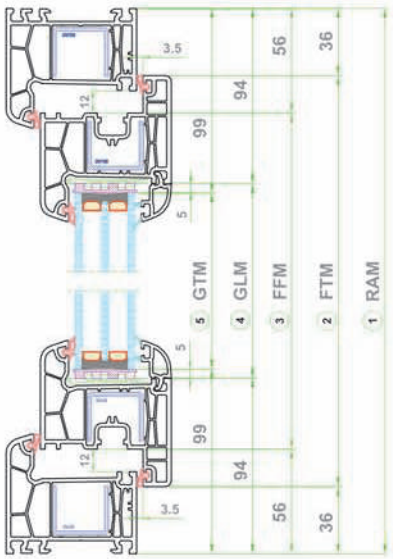
VIVA® PLAST

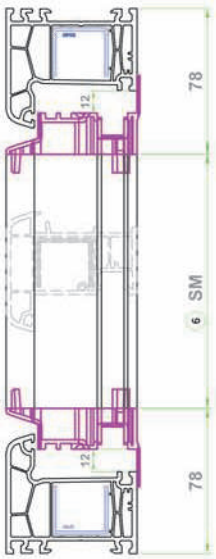
*Размерите са без заварки!
*Dimensions without welds

Моля, използвайте ограничители за електрожена ("лепачката")
Please, use the tools for welding

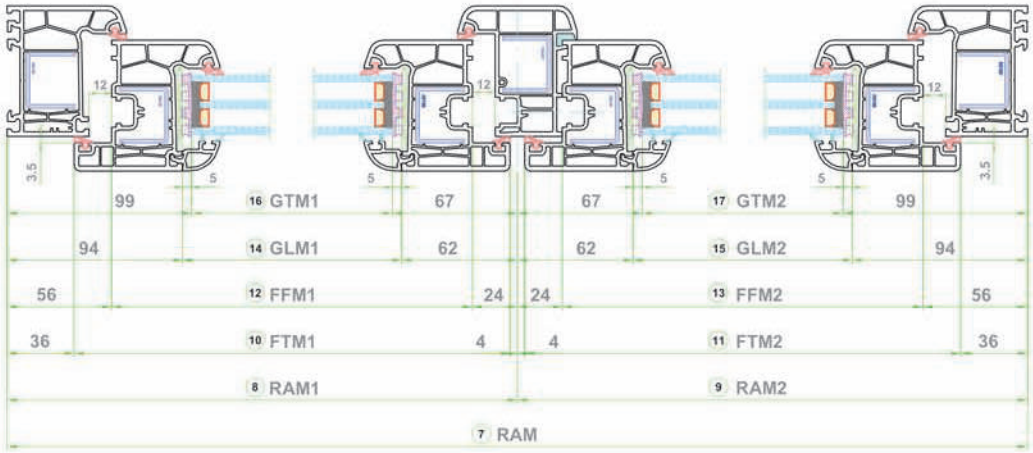
Сечение / Section A-A

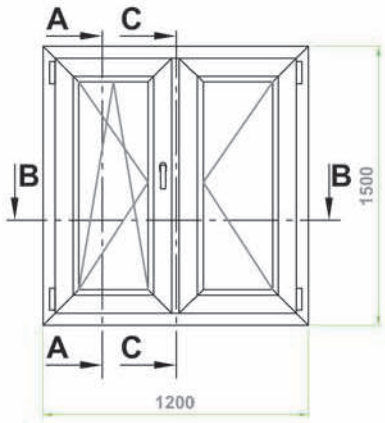


Сечение / Section C-C



Сечение / Section B-B





1	RAM = външен размер каса / frame reference size		1500.0
2	FAM = външен размер крило / sash size	= RAM - 72.0	1428.0
3	FFM = размер крило / rebate size	= RAM - 112.0	1388.0
4	GLM = размер стъклодържател / glassbead size	= RAM - 188.0	1312.0
5	GTM = размер стъкло / glass size	= RAM - 198.0	1302.0
6	SM = размер летящ кемпфер / overhung size	= RAM - 156.0	1344.0
поз./pos.	описание / description	формула / formula	mm
Размер на чертежа - сечение A-A, C-C / Cutting dimensions - section A-A, C-C			

7	RAM = външен размер каса / frame reference size		800.0
8	RAM 1		600.0
9	RAM 2		600.0
10	FAM 1 = външен размер крило / sash size	= RAM 1 - 40.0	560.0
11	FAM 2 =	= RAM 2 - 40.0	560.0
12	FFM 1 = размер крило / rebate size	= RAM 1 - 80.0	520.0
13	FFM 2 =	= RAM 2 - 80.0	520.0
14	GLM 1 = размер стъклодържател / glassbead size	= RAM 1 - 156.0	444.0
15	GLM 2 =	= RAM 2 - 156.0	444.0
16	GTM 1 = размер стъкло / glass size	= RAM 1 - 166.0	434.0
17	GTM 2 =	= RAM 2 - 166.0	434.0
поз./pos.	описание / description	формула / formula	mm
Размер на чертежа - сечение B-B / Cutting dimensions - section B-B			

СИСТЕМА / SYSTEM
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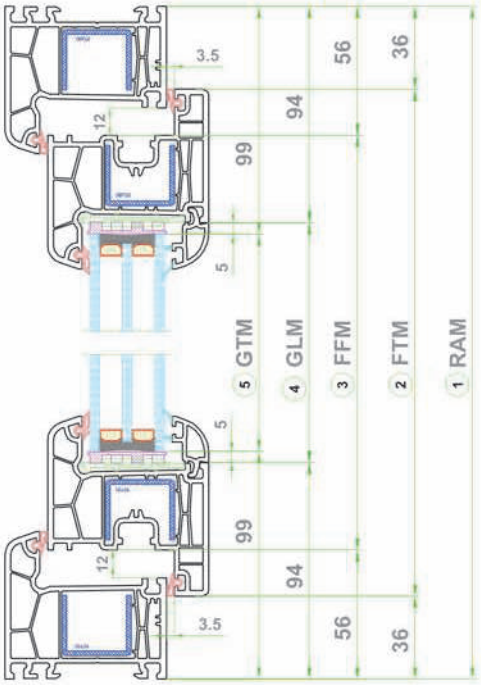
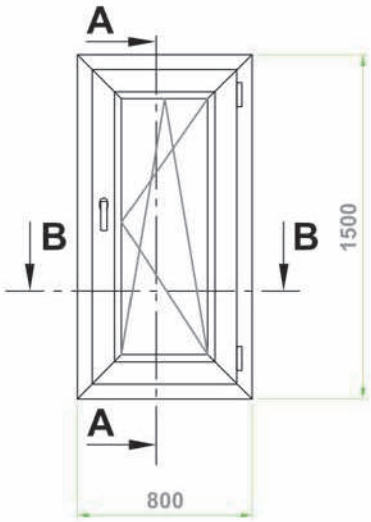
VIVA® PLAST

*Размерите са без заварки!
*Dimensions without welds

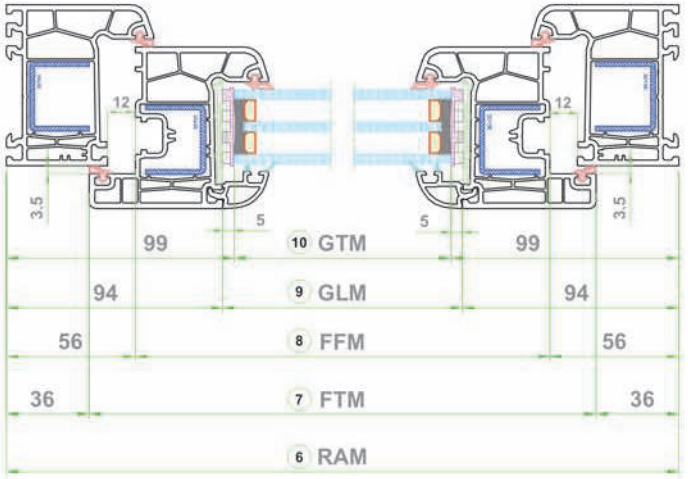
Моля, използвайте ограничители за електрожена ("лепачката")
Please, use the tools for welding

Сечение / Section A-A





Сечение / Section B-B



1	RAM = външен размер каса / frame reference size		1500.0
2	FAM = външен размер крило / sash size	= RAM - 72.0	1428.0
3	FFM = размер крило / rebate size	= RAM - 112.0	1388.0
4	GLM = размер стъклодържател / glassbead size	= RAM - 188.0	1312.0
5	GTM = размер стъкло / glass size	= RAM - 198.0	1302.0
поз./pos.	описание / description	формула / formula	mm
Размер на чертежа - сечение A-A / Cutting dimensions - section A-A			

6	RAM = външен размер каса / frame reference size		800.0
7	FAM = външен размер крило / sash size	= RAM - 72.0	728.0
8	FFM = размер крило / rebate size	= RAM - 112.0	688.0
9	GLM = размер стъклодържател / glassbead size	= RAM - 188.0	612.0
10	GTM = размер стъкло / glass size	= RAM - 198.0	602.0
поз./pos.	описание / description	формула / formula	mm
Размер на чертежа - сечение B-B / Cutting dimensions - section B-B			

СИСТЕМА / SYSTEM
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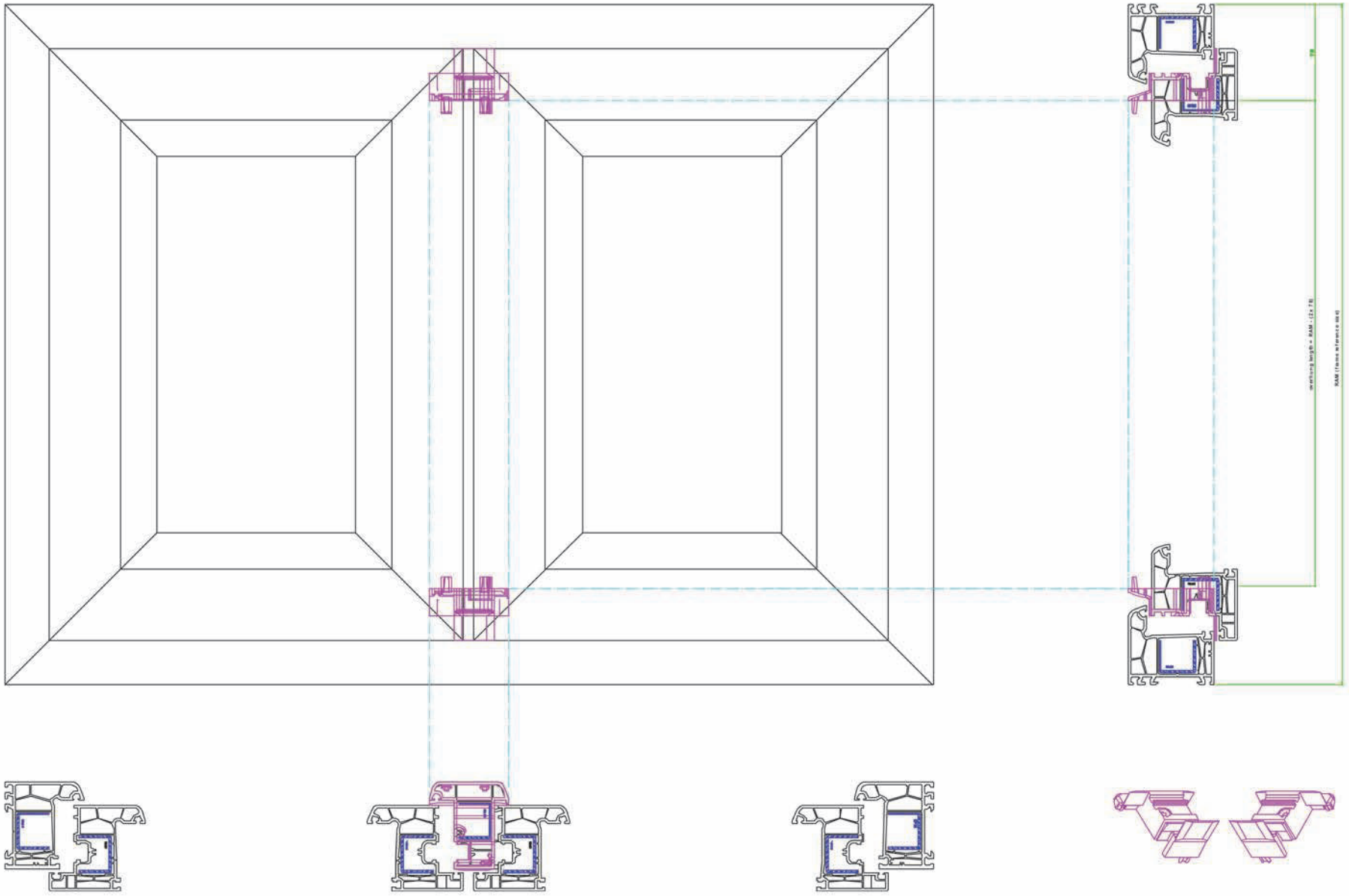
VIVA® PLAST

*Размерите са без заварки!
*Dimensions without welds

Моля, използвайте ограничители за електрожена ("лепачката")
Please, use the tools for welding



СИСТЕМА / SYSTEM
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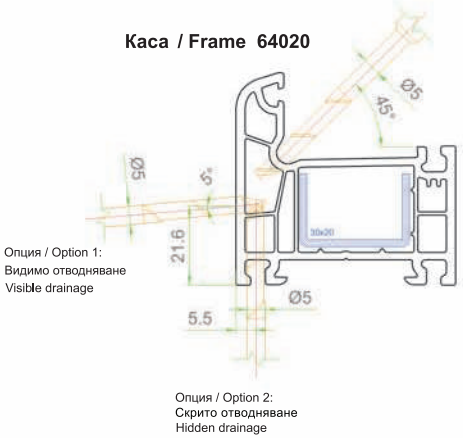
VIVA® PLAST

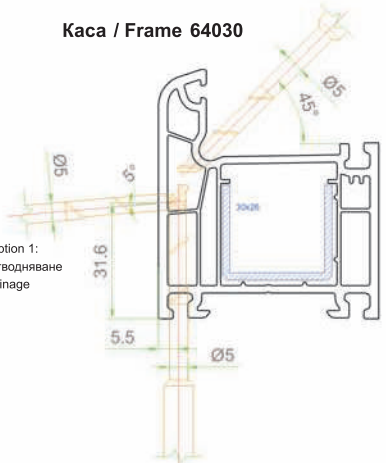
Каса / Frame 64020



Опция / Option 1:
Видимо отводняване
Visible drainage

Опция / Option 2:
Скрито отводняване
Hidden drainage

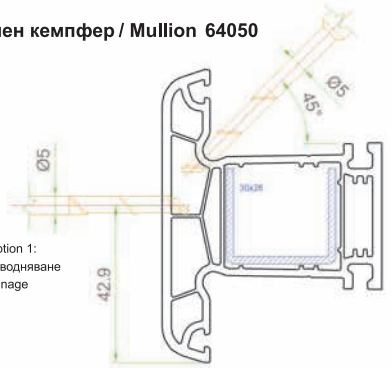
Каса / Frame 64030



Опция / Option 1:
Видимо отводняване
Visible drainage

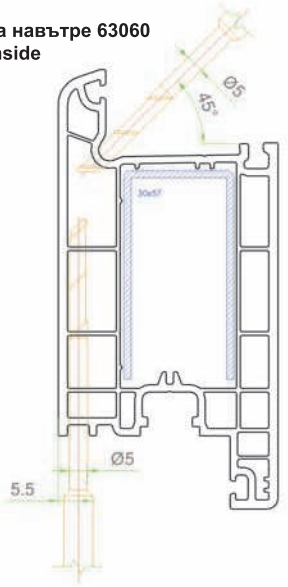
Опция / Option 2:
Скрито отводняване
Hidden drainage

Статичен кемпфер / Mullion 64050

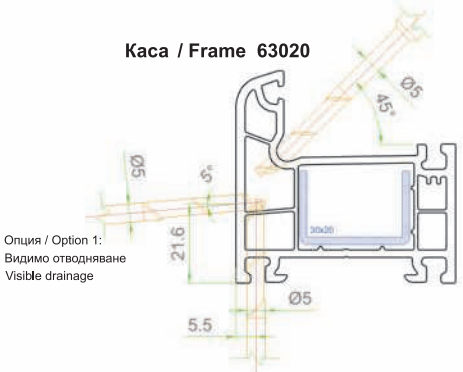


Опция / Option 1:
Видимо отводняване
Visible drainage

Крило Врата навътре 63060
Door sash inside



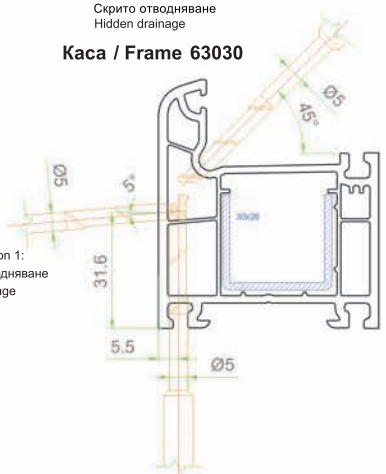
Каса / Frame 63020



Опция / Option 1:
Видимо отводняване
Visible drainage

Опция / Option 2:
Скрито отводняване
Hidden drainage

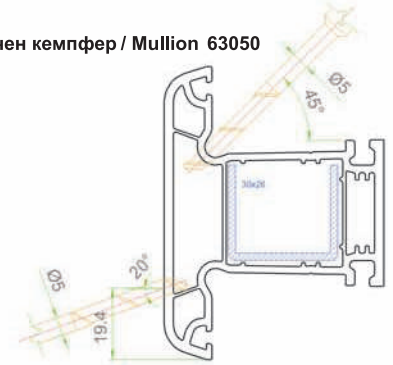
Каса / Frame 63030



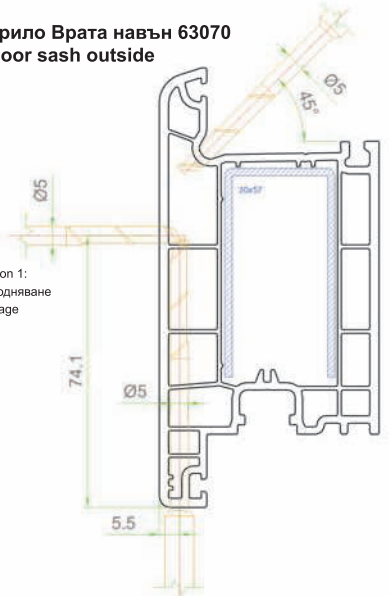
Опция / Option 1:
Видимо отводняване
Visible drainage

Опция / Option 2:
Скрито отводняване
Hidden drainage

Статичен кемпфер / Mullion 63050



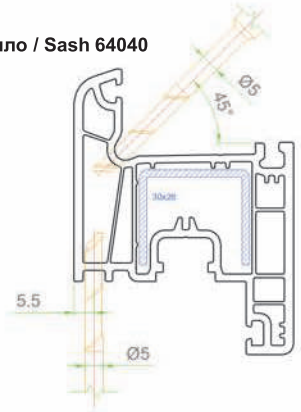
Крило Врата навън 63070
Door sash outside



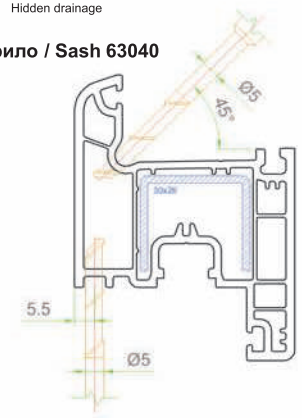
Опция / Option 1:
Видимо отводняване
Visible drainage

Опция / Option 2:
Скрито отводняване
Hidden drainage

Крило / Sash 64040



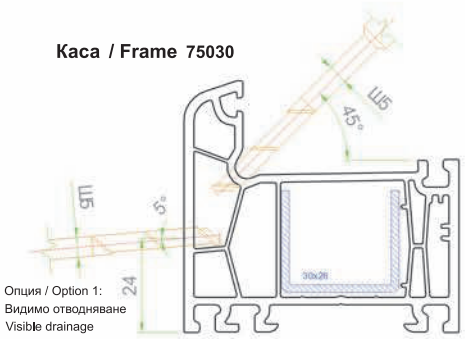
Крило / Sash 63040



VIVA® PLAST

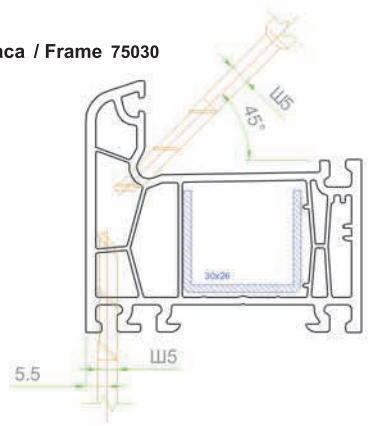
ПРОБИВАНЕ ЗА ОТВОДНЯВАНЕ
DRAINAGE

Каса / Frame 75030



Опция / Option 1:
Видимо отводняване
Visible drainage

Каса / Frame 75030

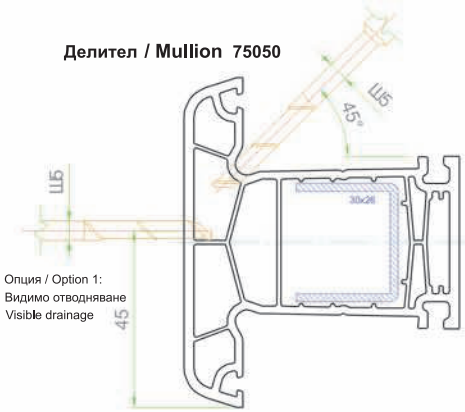


Опция / Option 2:
Скрито отводняване
Hidden drainage

Крило прозорец / Sash 75040

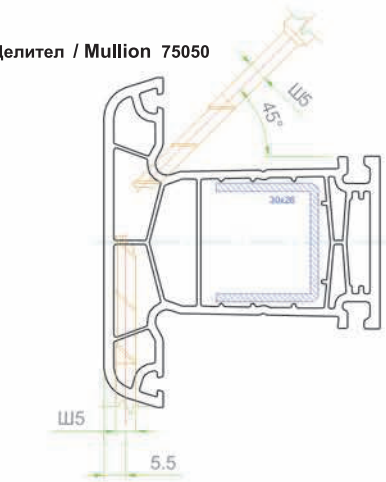
Опция / Option 2:
Скрито отводняване
Hidden drainage

Делител / Mullion 75050



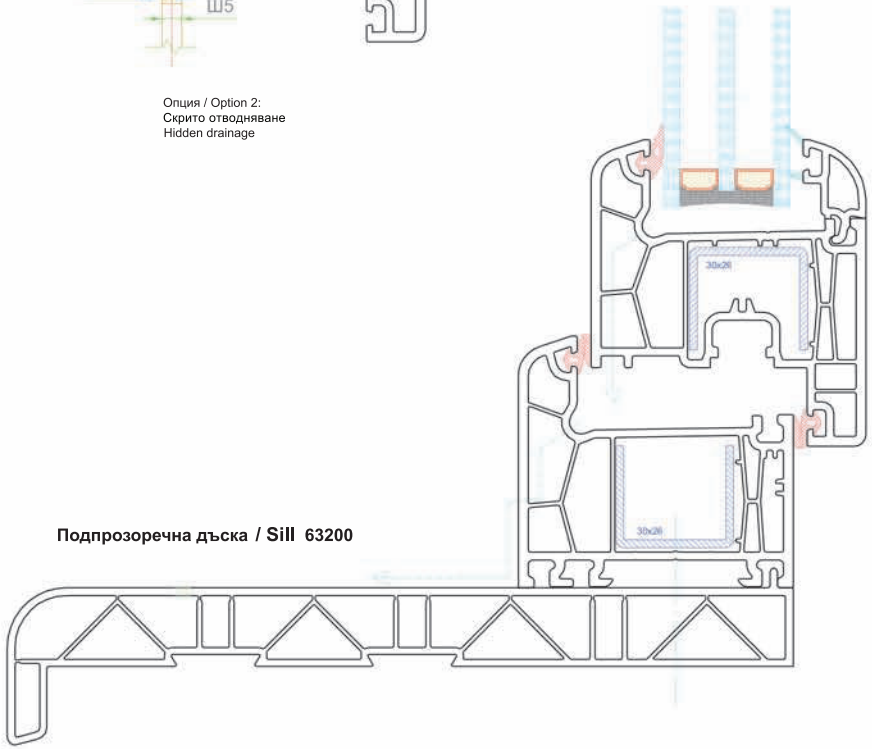
Опция / Option 1:
Видимо отводняване
Visible drainage

Делител / Mullion 75050



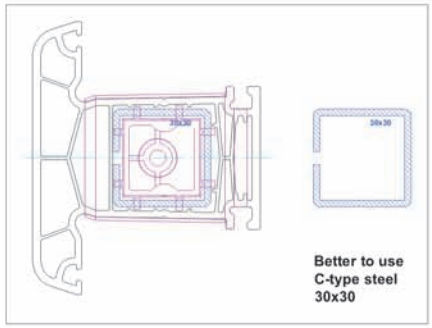
Опция / Option 2:
Скрито отводняване
Hidden drainage

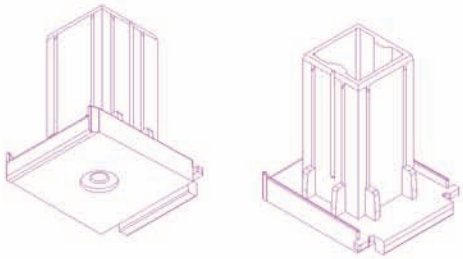
Подпрозоречна дъска / Sill 63200

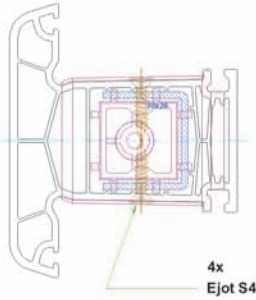


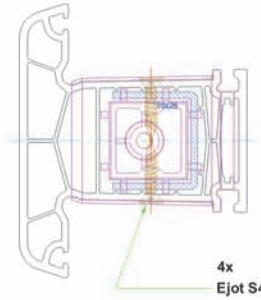
VIVA® PLAST

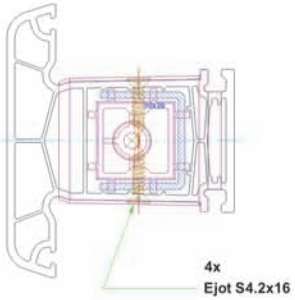
ПРОБИВАНЕ ЗА ОТВОДНЯВАНЕ
DRAINAGE

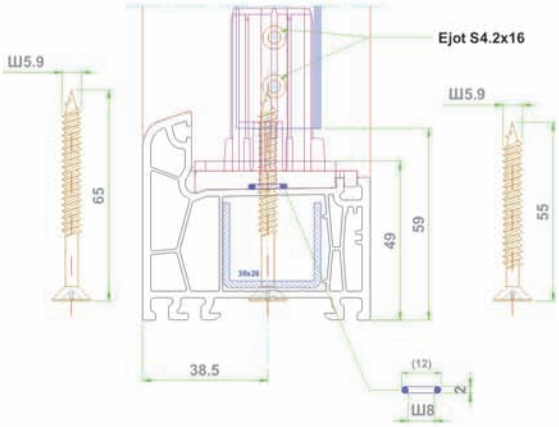


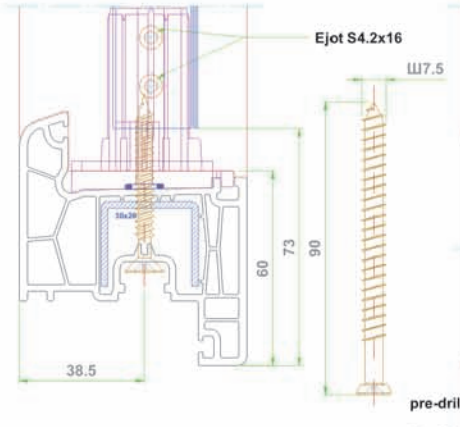


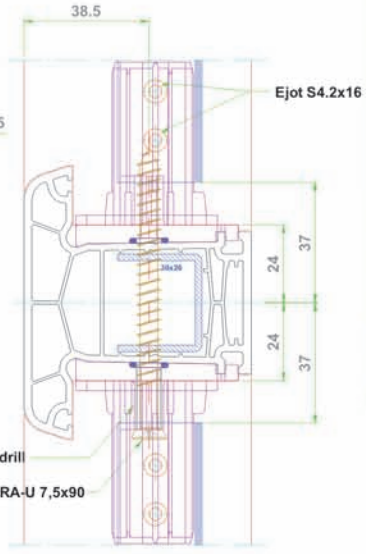


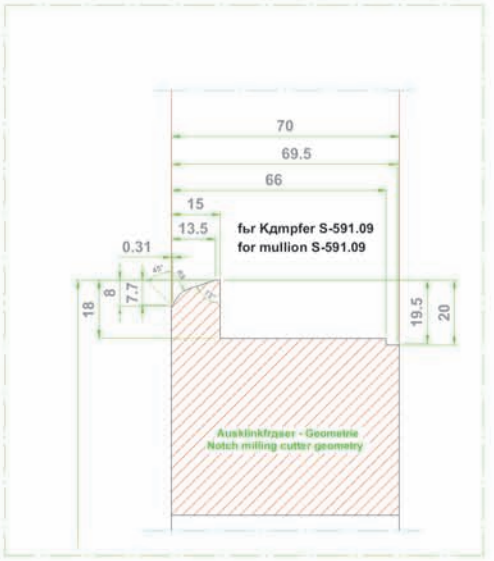












СИСТЕМА / SYSTEM

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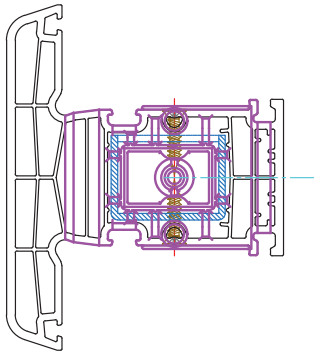
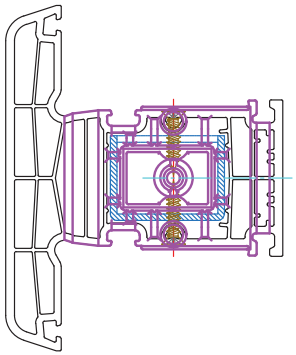
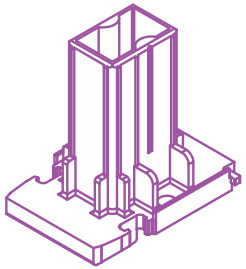
СГЛОБКА ЗА ДЕЛИТЕЛ 5 КАМЕРИ
MULLION CONNECTOR 5 CHMBER

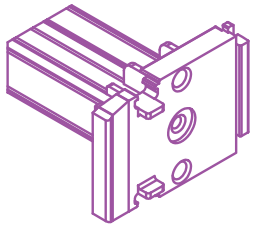


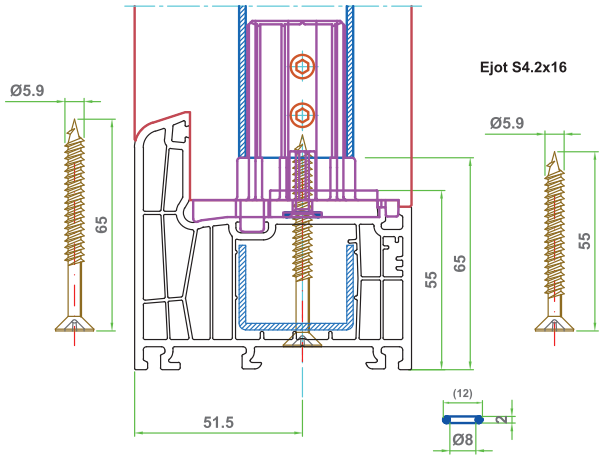
4x
Ejot S4.2x16



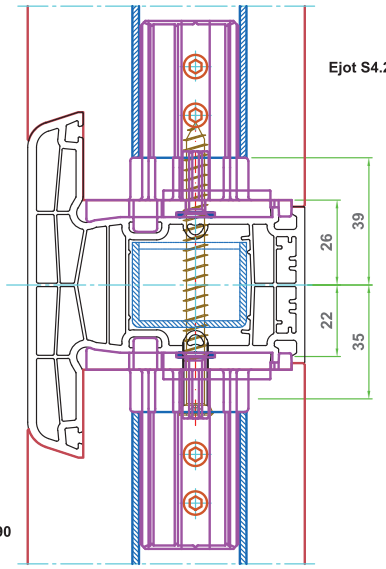
4x
Ejot S4.2x16







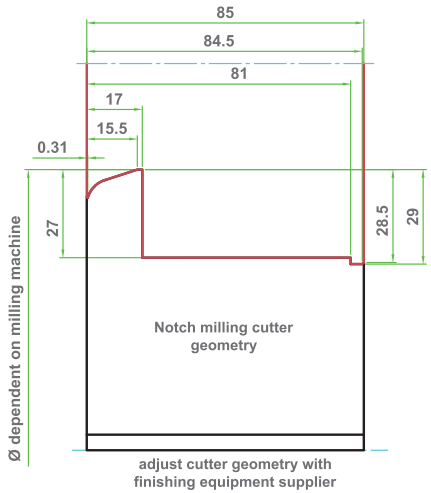
O-ring (gasket ring) d1xd2 = 8x2
check dimension available!



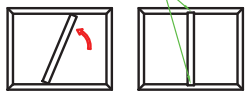
pre-drill

Ejot RA-U 7,5x90

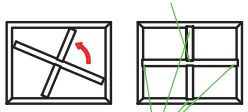
Notch milling cutter geometry:



Mullion to frame connection



Mullion to mullion connection



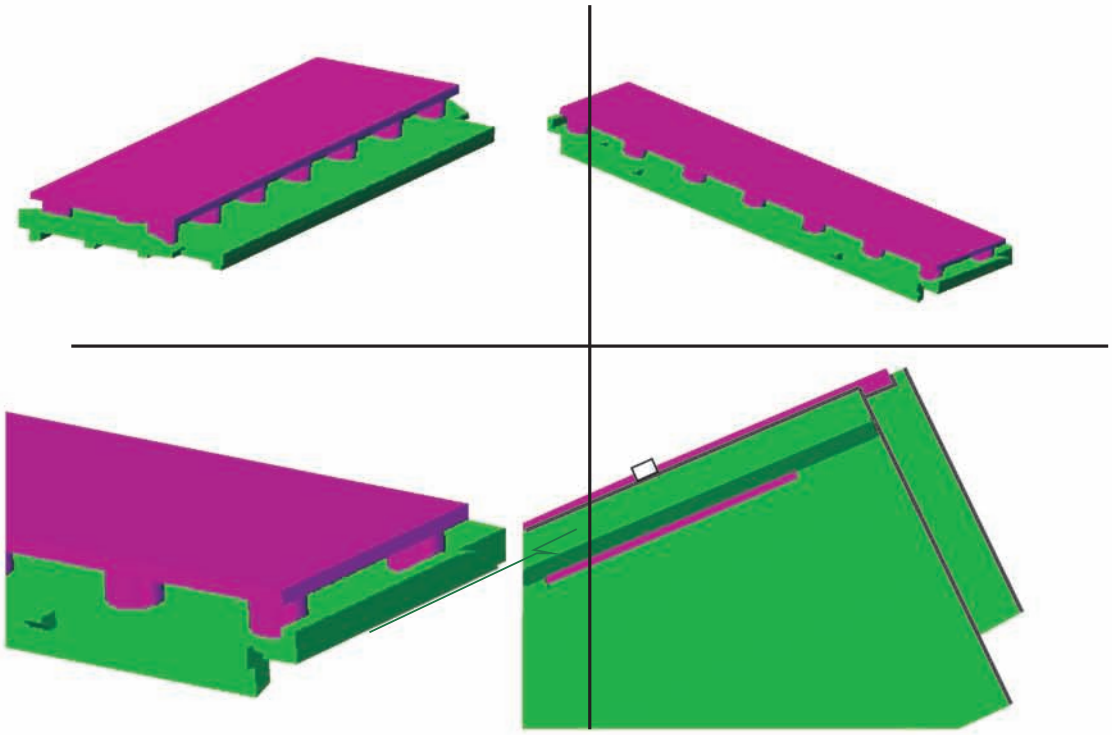
Mullion to frame connection

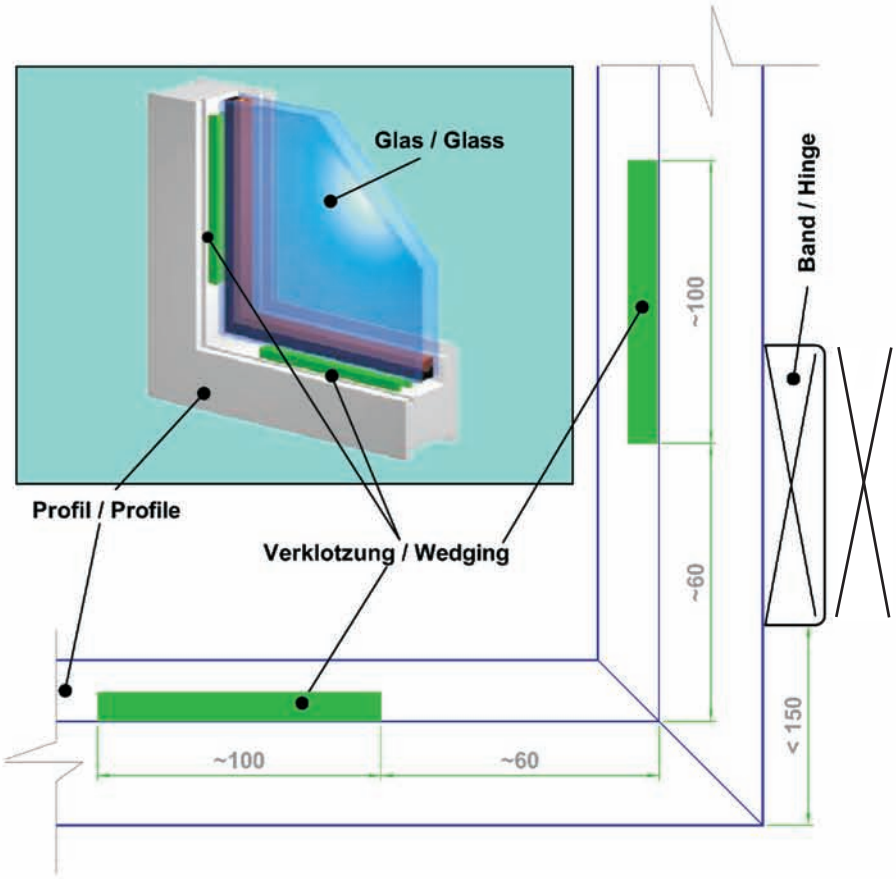
Mullion connector has to be adapted to the actually extruded profiles!

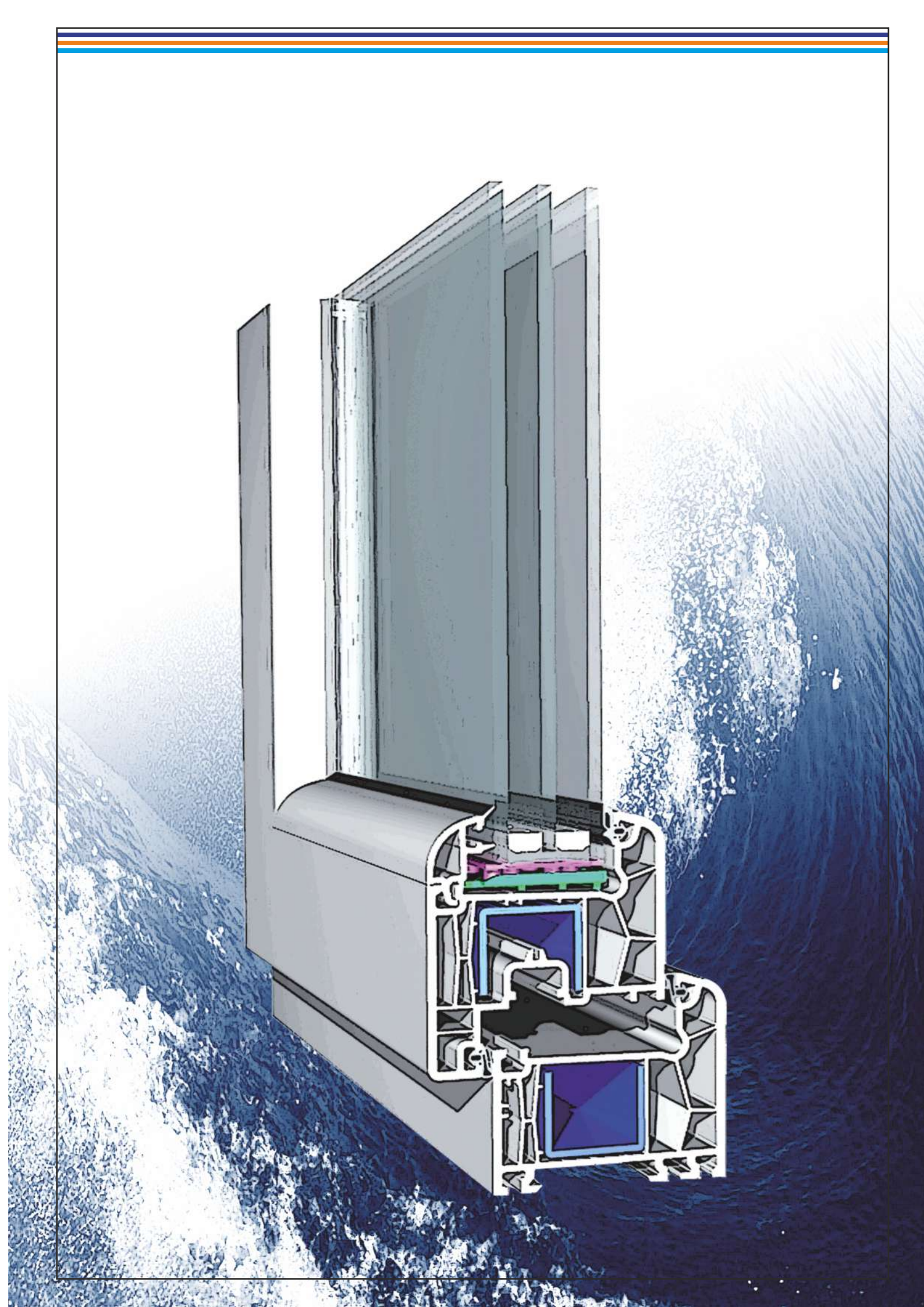
СИСТЕМА / SYSTEM 8700

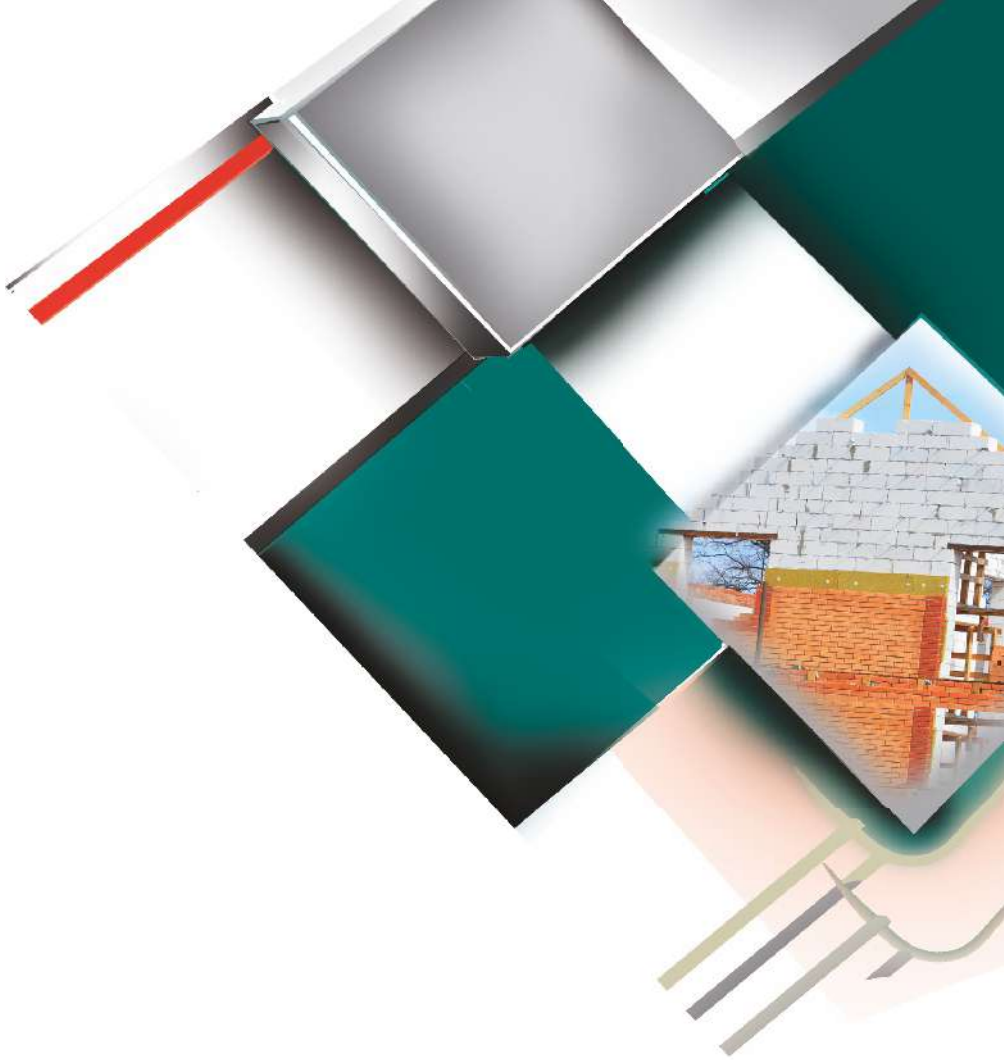
VIVA® PLAST

СГЛОБКА ЗА ДЕЛИТЕЛ 7 КАМЕРИ
MULLION CONNECTOR 7 CHMBER




Glas / Glass
Band / Hinge
~100
~60
Profil / Profile
Verklotzung / Wedging
~100
~60
< 150





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